DENO

Hi-Fi Personal Component System

SERVICE MANUAL

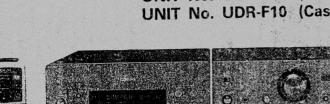
PERSONAL COMPONENT SYSTEM D-F10

UNIT No. UTU-F10 (AM, FM Stereo Tuner)

UNIT No. UPA-F19 (Pre-Main Amplifier)

UNIT No. UCD-F10 (Compact Disc Player)

UNIT No. UDR-F10 (Cassette Tape Deck)





• The D-F10 Personal Component System consists of the following:

AM, FM Stereo Tuner Unit	UTU-F10
Remote Control Unit	RC-172
Pre-Main Amplifier Unit	UPA-F10
CD player Unit	UCD-F10
Cassette Deck Unit	UDR-F10

MAIN FEATURES

DF10

RDS compatible Compatible with various RDS services, including program service name (PS), program type identification (PTY), traffic program identi-

fication (TP) and clock time (CT). Quality power for high quality sound 55W + 55W (4 chm DIN) high quality amplifier and terminals for large

High sound quality, multi-function CD player Edit function for automatically dividing the tracks on a CD for recording onto sides A and B of a tape. .S.L.C for playback with high quality sound.

Cassette deck with Dolby B, C and HX-Pro circuits For playback and recording of high quality sound.

Two types of timers

Two timer settings can be made - averyday and sleep.

Easy-to-use remote control unit

The most frequently used keys are located on the front, with the remaining keys enclosed under a sliding cover.

Auto on function

The power turns on automatically and playback begins when the play button on the CD player or the cassette deck or the tuner preset up/down buttons on the remote control unit are pressed.

BEFORE USING

Moving the system

To prevent short-circuiting or damage of connection cords, be sure to unplug the power cord and disconnect all connection cords before moving the system.

In addition, always remove CDs before moving the system. If not, the CD may be scratched.

Before turning the power on

Check again that all connections are proper and that the connection cords are not damaged. Always set the power switch to the STANDBY position before disconnecting connection cords.

- Humming may be produced if the system is set near a TV set or other audio component or its connection cords. If this happens, try changing the position of the equipment and connection cords.
- Do not move the system abruptly from a cold place to a warm place, as this may cause dew (water droplets) to form in the set, preventing proper operation. If this happens, wait one hour before using the system.
- Be sure to keep this manual

The illustrations used in this manual may differ from the actual system.

Check that the following parts are included in the package aside from the main unit:

- UPA-F10 (pre-main amplifier unit) Remote control unit (RC-172) UTU-F10 (AM/FM stereo tuner) AM loop antenna AC cord
- UCD-F10 (compact disc player) System connector cable AC cord
- Inst. Sheet UDR-F10 (cassette tape deck) System connector cable
 - RCA pin-plug cord

NIPPON COLUMBIA CO., LTD.

GENERAL SECTION

GENERAL SECTION

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PACKING & ACCESSORIES PARTS LIST

		OTTILO TATITO LIG	Damarka	00	Ref No	Part No.	Part Name	Remarks	Q'ty
Ref. No. 1 2 3 4 5 5-1 5-2	Part No. UTU F10 UPA F10 UCDF10 UDRF10 GEN 2740 505 9125 009 231 1914 003	Part Name Tuner Unit Pre-Main Amp. Unit CD Player Unit Casette Deck Unit Envelope Sub. Ass'y-1 :Poly Cover Loop Antenna	Remarks Tuner Amp. CD Player Cassette Deck Included UTU-F10	0'ty 1'S 1'S 1'S 1'S (1) (1) (1)	Ref. No. 7 7-1 7-2 7-3 7-4 7-5	Part No. GEN 2742 505 9125 009 203 2310 009 203 2315 004 206 2108 003 511 2654 006 GEN 2744 505 8006 019	Envelope Sub. Ass'y-3 :Poly Cover 2P Pin Cord Stereo Miniplug Cord Ass'y :AC Conn. with Plug Inst. Sheet Envelope Sub. Ass'y-4 Envelope	included UCD-F10 L=1000 L=500 included UDR-F10	1 ^{\$} (1) (1) (1) (1) (1) (1) (1)
5-3 5-4 5-5 5-6 5-7	395 0021 000 203 2310 009 203 2315 004 206 2108 003 511 2653 007	2P Pin Cord Stereo Miniplug Cord Ass'y :AC Conn. with Plug	L=1000 L=500	(1) (1) (1)	8-2 8-3 8-4	203 2223 002 203 2315 004 511 2651 009	2P Pin Cord Stereo Miniplug Cord Ass'y	L=1000 L=500	(2) (1) (1)
. 6	GEN 2738	Envelope Sub. Ass'y-2	included UPA-F10	1 1	Ref. No.	Part No.	Part Name	Remarks	Q'ty
6-1 6-2 6-3 6-4 6-5	505 8006 019 511 2614 004 511 2615 003 399 0235 005	Inst. Manual Inst. Manual	E,G,F,IT ES,NL,S,PO RC-172 R6P/AA/UM-3	(1) (1) (1) (1) (2)	2 2 2-1 2-2 3	SCF 10 SCF 1000 119 SCF 1000 111 009 0107 007 511 2644 003	Envelope Out Put Cord Ass'y	Speaker System L=2000	1 ⁵ 1 ⁵ (1) (2) (1)

SPECIFICATIONS

■ Pre-main amplifier (UPA-F10) 55 W + 55 W (4 ohms DIN) Practical maximum output: 100 Hz ±8 dB

Low frequency adjustment range: High frequency adjustment range: Audio input / output jacks:

10 kHz ±8 dB CD input jacks, tape input/output jacks,

tuner input jacks, MD/AUX input/output jacks, processor loop jacks, 6.3mm headphones jack and phono input jacks

AC 230 V, 50 Hz

Power supply: 130 W Power consumption:

270 (W) × 96 (H) × 342 (D) mm (10-5/8" × 3-25/32" × 13-15/32") Maximum external dimensions: (including feet, controls and terminals)

4.5 kg (9 lbs. 15 oz)

Weight:

■ Tuner (UTU-F10)

FM: 87.50 MHZ - 108.00 MHZ Reception frequency band: AM: 522 kHz - 1611 kHz FM: 1.5 µ/75 ohms Reception sensitivity: AM: 20 uV 40 dB (1 kHz)

FM stereo separation:

AC 230 V, 50 Hz Power supply:

Power consumption: 270 (W) \times 96 (H) \times 318 (D) mm $(10-5/8" \times 3-25/32" \times 12-33/64")$ Maximum external dimensions:

2.8 kg (6 lbs. 3 oz)

(including feet, controls and terminals)

Weight:

CD player (UCD-F10)

Below measurable limits Wow & flutter: (±0.001% W. peak) 44.1 kHz Sampling frequency:

Semiconductor Ontical source: AC 230 V, 50 Hz Power supply: 8 W Power consumption:

270 (W) × 96 (H) × 315 (D) mm (10-5/8" × 3-25/32" × 12-13/32") Maximum external dimensions: (including feet, controls and terminals)

3.3 kg (7 lbs. 5 oz)

Weight:

Cassette deck (UDR-F10)

Type: Heads:

Weight:

Weight:

1 hard permalloy recording/playback head 1 double-gap ferrite erasing head 4.75 cm/s

Tape speed: Dolby B and C NR, Dolby HX Pro Included circuits: Normal, chrome and metal Usable tapes: AC 230 V, 50 Hz Power supply:

13 W Power consumption:

Maximum external dimensions:

270 (W) × 96 (H) × 313 (D) mm (10-5/8" × 3-25/32" × 12-21/64")

(including feet, controls and terminals)

3.8 kg (8 lbs. 6 oz)

Remote control unit (RC-172)

Remote control system:

Number of buttons:

Infrared pulse

Two DC 1.5 V R6P/AA batteries

Power supply: Maximum external dimensions:

57 (W) × 197 (H) × 21 (D) mm (2-1/4" × 7-3/4" × 53/64")

Horizontal 4-track 2-channel stereo cassette deck

130 g (including batteries) (Approx. 4.6 oz)

* Maximum dimensions include controls, jacks, and covers. (W) = width, (H) = height, (D) = depth

 For improvement purposes, specifications and functions are subject to change without advanced notice.

■ Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

■ "DOLBY", the double-D symbol 120 and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

USYNLIG LASERSTRÅLING VED ÅBNING, NÅR ADVARSEL: SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSAETTELSE FOR STRÅLING.

LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ LAITIEEN RAYTTAMINEN MUULLA KUNI TASSA KÄYTTÖOHJEESSA MAINITULLA TAVALLA SAATTAA ALTISTAA KÄYTTÄJÄN TURVALLISUUSLUOKAN 1 YLITTÄVÄLLE NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE.

OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÄN I DENNA BRUKSANVISNING SPECIFICERATS, KAN ANVÄNDAREN

UTSÄTTAS FÖR OSYNLIG LASERSTRÅLNING SOM ÖVERSKRIDER GRÄNSEN FÖR LASERKLASS 1.

NOTE ON USE/HINWEISE ZUM GEBRAUCH/OBSERVATIONS RELATIVES A L'UTILISATION NOTE SULL'USO



- Avoid high temperatures Allow for sufficient heat dispersion when installed on a rack.
- Vermeiden Sie hohe Temperaturen Beachten Sie, daß eine ausreichend Luftzirkulation gewährleistet wird, wenn das Gerät auf ein Regal gestellt wird.
- Eviter des températures élevées Tenir compte d'une dispersion de chaleur suffi-sante lors de l'installation sur une étagère.
- Evitate di esporre l'unità a temperature alte. Assicuratevi che ci sia un'adeguata dispersione del calore quando installate l'unità in un mobile per componenti audio.



- Handle the power cord carefully.
- Hold the plug when unplugging the cord. Gehen Sie vorsichtig mit dem Netzkabel um Halten Sie das Kabel am Stecker, wenn Sie den
- Manipuler le cordon d'alimentation avec précau-
- Tenir la prise lors du débranchement du cordon. Manneggiate il filo di alimentazione con cura. Agite per la spina quando scollegate il cavo dalla



- Keep the set free from moisture, water, and dust. Halten Sie das Gerät von Feuchtigkeit, Wasser und
- Protéger l'appareil contre l'humidité, l'eau et la poussière.
- Tenete l'unità Iontana dall'umidità, dall'acqua e

Unplug the power cord when not using the set for

Wenn das Gerät eine längere Zeit nicht verwendet

werden soll, trennen Sie das Netzkabel vom Netz-

Débrancher le cordon d'alimentation lorsque l'ap-

pareil n'est pas utilisé pendant de longues

Disinnestate il filo di alimentazione quando avete

l'intenzione di non usare il filo di alimentazione per

long periods of time

un lungo periodo di tempo.



- Keine fremden Gegenstände in das Gerät kommer
- Ne pas laisser des objets étrangers dans l'appareil. E' importante che nessun oggetto è inserito all'interno dell'unità.



- Do not let insecticides, benzene, and thinner come in contact with the set.
- Lassen Sie das Gerät nicht mit Insektiziden, Benzin oder Verdünnungsmitteln in Berührung kommen.
- Ne pas mettre en contact des insecticides, du benzène et un diluant avec l'appareil.
- Assicuratevvi che l'unità non venga in contatto con insetticidi, benzolo o solventi.



- Never disassemble or modify the set in any way. Versuchen Sie niemals das Gerät auseinander zu
- nehmen oder auf jegliche Art zu verändern. Ne jamais démonter ou modifier l'appareil d'une manière ou d'une autre.
- Non smontate mai, nè modificate l'unità in nessun

Ne pas obstruer les trous d'aération Non coprite i fori di ventilazione.

SAFETY IMPORTANT

WARNING:

TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOIS-

•NUR FÜR EUROPÄISCHE MODELLE

Konformitätserklärung

Die DENON Electronic GmbH Halskestraße 32 40880 Ratingen

Erklärt als Hersteller/Importeur, daß das in dieser Bedienungsanleitung beschriebene Gerät den Technischen Vorschriften für Ton- und Fernseh-Rundfunkempfänger nach der Amtsblattverfügung 868/1989 (Amtsblatt des Bundesministers für Post und Telekommunikation vom 31, 8, 1989) entspricht.

LUCKAN 1 LASERLAITE

USYMUG LASERSTRÄLING VED ABNING, NÄR ADVARBEL:

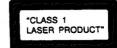
BIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSAETTELSE FOR STRÅLING.

LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ VAROITUBI KAYTTOOHJEESSA MAINITULLA TAVALLA SAATTAA

ALTISTAA KÄYTTÄJÄN TURVALLISUUSLUOKAN 1 YLITTÄVÄLLE NÄKYMÄTTÖMÄLE LASERSÄTERLYLLE

OM APPARATEN ANVÄNDS PÅ ANNAT SÄTT ÅN I DENNA BRUKBANYIBNING SPECIFICERATS, KAN ANYANDAREN UTBATTAS FOR OSYNLIG LASERSTRÄLNING SOM

ER GRÂNSEN FOR LASERKLASS 1.





CAUTION/VORSICHT/ATTENTION/AVVISO -

*(For sets with ventilation holes)

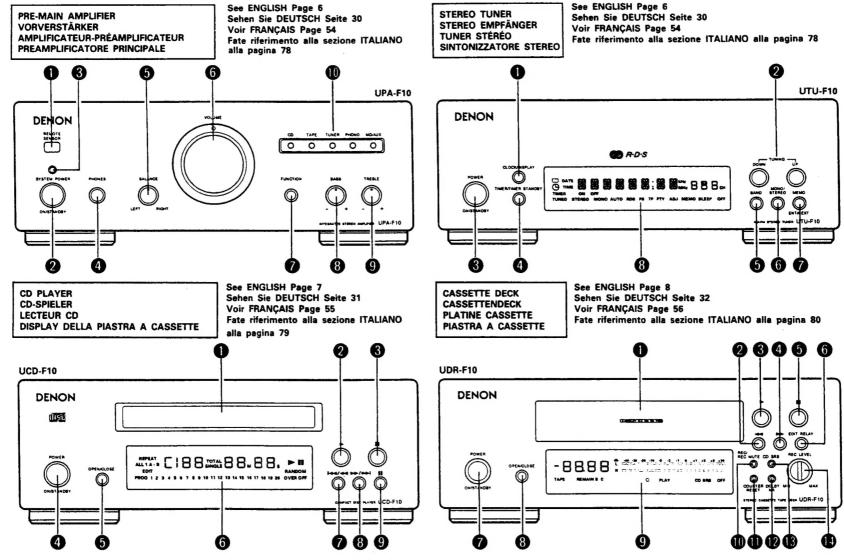
Die Belüftungsöffnungen dürfen nicht verdeckt

Do not obstruct the ventilation holes.

- If the system should smoke or produce strange smells, immediately set the power switch to the STANDBY position, unplug the power cord, and contact your store of purchase.
- Sollte das Gerät Rauch produzieren oder eigenartig riechen, stellen Sie den Netzschalter sofort auf die Position STANDBY (Bereitschaft), ziehen Sie den Netzstecker heraus und kontaktieren Sie Ihren Händler.
- Si de la fumée sort de la chaîne ou des odeurs bizarres, placer l'interrupteur d'alimentation immédiatement sur la position de veille (STANDBY), débrancher le cordon d'alimentation et contacter le distributeur.
- Qualora il sistema dovesse produrre del fumo o degli odori strani, collocate immediatamente l'interruttore di accensione nella posizione STANDBY, disinnestate il filo di alimentazione e rivolgetevi al negozio dell'acquisto

"SERIAL NO. -PLEASE RECORD UNIT SERIAL NUMBER ATTACHED TO THE REAR OF THE **CABINET FOR FUTURE REFERENCE"**

FRONT PANEL/FRONTPLATTE/PANNEAU AVANT/PANNELLO ANTERIORE



- As an aid to better understanding the operation method, the illustrations used in this manual may differ from the actual system.
- Als Hilfestellung zum besseren Verständnis der Betriebsmethode, erlauben wir uns den Hinweis, daß sich die Abbildungen in dieser Bedienungsanleitung leicht von dem aktuellen System unterscheiden
- Pour faciliter la compréhension de la méthode de fonctionnement, les illustrations utilisées dans ce manuel peuvent être différentes de celles de la chaîne réelle.
- Per rendere la spiegazione del metodo operativo più facile, le illustrazioni usate in questo libretto delle istruzioni possono differire dal sistema stesso.

SECTION

5 PART NAMES, FUNCTIONS AND DISPLAYS

PRE-MAIM AMPLIFIER

REMOTE SENSOR

When operating the remote control unit, point it at this sensor.

SYSTEM POWER switch

(This turns the power for the entire system on and

Press this once to turn the power on, then press again to set the power to the standby mode.

This lights when the power cord is plugged into a power outlet, and flashes for 5 seconds after the system power is turned on.

PHONES (headphones jack)

Plug the headphones into this jack.

No sound is produced from the speakers when headphones are plugged in.

BALANCE control

Use this to adjust the balance of the volume between the left and right channels. When set at the center position, the volume is the same for the left and right channels.

TUNER

CLOCK/DISPLAY selector button

This button is used to switch the display between the reception frequency and the clock.

TUNING UP and DOWN buttons

These buttons are used to select AM and FM stations and to set the clock and timer.

POWER switch

Press this button once to turn the tuner's power on. then press again to set the tuner to the standby mode, in the standby mode, "OFF" appears on the

TIMER/TIMER STANDBY button

Press this when setting the timer and to turn the timer on so that it operates at the set times

When the button is pressed after the timer has been set, the timer standby mark (" () appears on the display. Press again to turn the mark off.

The timer will not operate when the " () " mark is

VOLUME control

Use this to adjust the overall volume.

The volume increases when the control is turned clockwise () and decreases when it is turned counterclockwise (().

FUNCTION (input) selector button

Use this to select the input (function).

The input changes in the following order each time this button is pressed: CD, TAPE, TUNER, PHONO, MD/AUX. (The function changes automatically when the system's CD player or cassette deck is played or when a preset channel is recalled on the tuner.)

BASS control

Use this to adjust the volume of the low frequencies.

TREBLE control

Use this to adjust the volume of the high frequencies.

Function indicators

These light to indicate the currently selected function.

BAND (AM/FM) selector button

The band switches between AM and FM each time this button is pressed.

MONO/STEREO selector button

AUTO mode: Use this mode to receive programs in

The sound and the indicators on the display automatically switch between monaural ("MONO") and stereo ("STEREO") according to whether the program is being broadcast in monaural or stereo

MONO mode: Use this mode to receive programs in monaural, regardless of whether they are being broadcast in monaural or

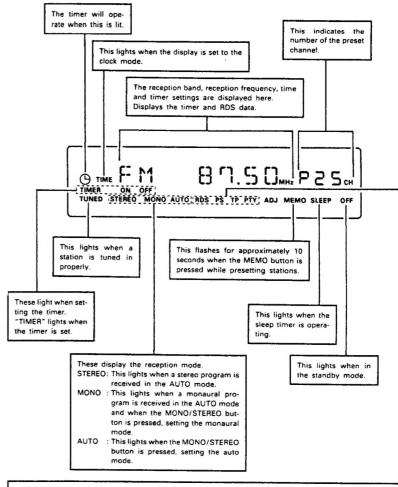
> Set this mode if there is much noise or if the signals are weak when receiving stereo programs (when "AUTO" is lit).

MEMO ENT/NEXT button

This button is used to preset AM and FM stations and when setting the timer

Display

TUNER DISPLAY



• RDS (Radio Data System)

When the RDS button is pressed, a station is searched for and automatically tuned in, the "RDS" indicator lights and the station's name is displayed on the frequency display.

• PTY (Program Type)

This indicator lights when the type of RDS program is specified.

- TP (Traffic Program)
- "TP" lights when an RDS traffic information station is
- · PS (Program Service name)

This lights when the station name is displayed.

- NOTE:

current time and the timer have not been set.



- NOTE:

This system includes digital circuitry which may cause interference such as color blotching or changes in the color on TVs. If this happens, move the system and the TV as far apart as possible.

Use a record player with an

· For instructions on connection and operation of an optional player's operating instructions.

MD player, video deck, LD player, etc.

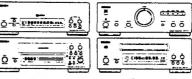
MD player, refer to the MD

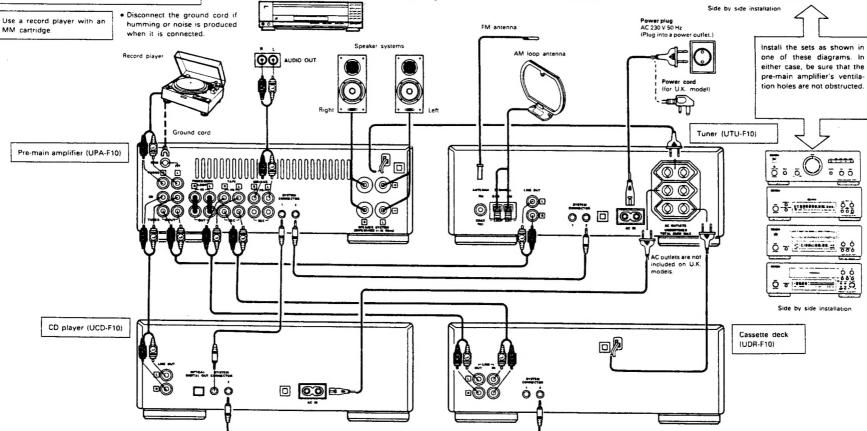
Connecting the speaker systems

Connect the speaker system for the left channel (the left side as seen from the front) to the "L" terminals, the speaker system for the right channel to the "R" terminals. Be sure to use speaker systems with an impedance of 4 ohm or greater.

- CAUTION: -

Whenever the power switch is in the STANDBY position, the unit is still connected on AC line voltage. Please be sure to unplug the cord when you leave home for, say, a





System operations

Such system operations as the timer and the auto on functions, as well as remote control operations cannot be performed unless all the RCA pin-plug cords and system connector cords are connected between the units, so be sure to make all the connections properly as shown in the diagram. Also, disconnecting system connectors while the system is operating may result in malfunction. Be sure to turn unplug the power cord before changing connections.

OPTICAL DIGITAL OUT lack

Digital data is output in optical form from this jack.

PROCESSOR LOOP jacks

The PROCESSOR LOOP jacks on the UPA-F10 are interconnected with short-circuiting pins. Only remove these pins when using these jacks for connection to another component.

- NOTES:

- . Do not plug the power cord into the power outlet until all connections are completed. Be sure to interconnect the channels (L to L (white) and R to R (red)) properly, as shown on the diagram.
- Insert the plugs securely. Incomplete connections may result in noise.
- Be sure to connect the speaker cords between the speaker terminals and the speaker systems with the same polarities (+ to +, - to -). If the polarities are switched, the sound at the center will be weak, the position of the different instruments will be unclear, and the stereo effect will be lost
- After unplugging the power cord, wait about 5 seconds before plugging it back in.
- . Note that setting the connection cords (pin-plug cords) next to the power cords may result in humming or other

▶ (play) button

Press this button to start playing the disc. Even when the disc tray is open, the disc tray closes and playback begins when this button is pressed. When pressed in the standby mode, the power automatically turns on and playback begins. (Auto on function)

- (stop) button Press this button to stop playback.
- POWER switch Press this once to turn the CD player's power on, then press again to set the CD player to the standby mode. in the standby mode, "OFF" appears on the display.
- OPEN/CLOSE button

Press this to open and close the disc tray.

When pressed once, the disc tray opens out, and when pressed again, the disc tray closes. If a disc is loaded, the total number of tracks and total playing time of the disc are displayed several seconds after the disc tray is closed.

When pressed in the standby mode, the CD player's power turns on.

(A) Display

144 / 44 (automatic/manual search reverse) button Use this to move to the beginning of a specific track. When pressed during playback or in the pause mode, the pickup moves backward a number of tracks equal to the number of times the button is pressed.

- >> / >> I (automatic / manual search forward) button Use this to move to the beginning of a specific track. When pressed during playback or in the pause mode, the pickup moves forward a number of tracks equal to the number of times the button is pressed.
- The automatic search mode is set if the *O or *O button is released within 0.5 seconds, and the manual search mode is set if the button is held for over 0.5 seconds.
- Binause) button

Press this button to stop playback temporarily. Press the play button to cancel the pause mode and resume playback.

CD PLAYER DISPLAY

The following is displayed on the track number display: 00 When the disc's data cannot be read properly Total number of tracks . In the stop mode .. In the play and program modes Track number . When the innermost or outermost section of the disc is reached during the (the play indicator) manual search operation. lights when a disc is The following is displayed on the time display: playing, and II (the 00 00 When the disc's data cannot be read properly pause indicator) Total playing time In the stop mode ... lights when the . Elapsed time for current track .. In the play and pause modes .. pause mode is set. . In the program mode . Elapsed time of programmed tracks Track number display Time display This lights when the RANDOM button is pressed. REPEAT CIBB TOTAL BB MBBs PROG 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 18 17 18 19 20 OVER OFF "PROG" lights during program-This lights if there are more med playback. than 20 tracks on the disc. The numbers of the tracks on the disc are displayed here (up to track number 20). The This lights number for the corresponding track turns off after that track is played. when in the During programmed playback, the numbers of the programmed tracks are displayed (up standby to track number 20). mode. All the numbers light if the disc's data cannot be read properly. During the editing operation, "EDIT" lights, "A" is displayed on the track display, the remaining time on side A is displayed on the time display, and the numbers of the tracks to be recorded on side A light on the music calendar. When the SIDE A/B button is pressed, "B" appears on the track number display and the remaining time for side B is displayed in the same way. This changes as follows each time the REPEAT button is pressed: 1st press: REPEAT 1 (single-track repeat) is displayed and the number of the track to be repeated on the music calendar 2nd press: REPEAT ALL (all-track repeat) is displayed. 3rd press: REPEAT A- is displayed.

4th press: REPEAT A-B is displayed.

5th press: Nothing is displayed.

(Only REPEAT 1 and REPEAT ALL are displayed in the stop mode.)

GENERAL SECTION

GENERAL

SECTION

CASSETTE DECK

Cassette tray

The cassette tray opens out when the OPEN/CLOSE button is pressed Load the cassette tape with the side on which the tape is exposed facing away from you. To close the cassette tray, press the OPEN/CLOSE button again. For details, refer to Page 16.

(rewind) button

Press this button to rewind the tape. Press this button during playback to set the music

(play) button

Press this button to start playback.

When pressed in the standby mode, the power of both the cassette deck and the pre-main amplifier turns on automatically and playback starts. (Auto on function)

(fast-forward) button

Press this button to fast-forward the tape.

Press this button during playback to set the music search mode.

(stop) button

Press this button while the tape is moving to stop the tape.

EDIT RELAY button

The cassette tray opens when all the tracks for side A of the tape have been recorded with the CD edited recording function. To continue recording on side B, turn the tape over then press this button to close the cassette tray and start recording.

POWER switch

Press this once to turn the cassette deck's power on, then press again to set the cassette deck to the standby mode. In the standby mode, "OFF" appears on the display.

3 OPEN/CLOSE button

Press this to open and close the cassette tray. When pressed in the standby mode, the cassette deck's power turns on.

Display

REC/REC MUTE button

This button is used when recording and when creating blank spaces between selections. If only the REC/REC MUTE button is pressed, the recording pause mode is set.

When REC/REC MÜTE button is pressed while in the recording pause mode, the recording mute mode is set for approximately 5 seconds, creating a blank space on the tape, after which the recording pause mode is once again set. When the ▶ (play) button is pressed while in the recording pause mode, recording begins.

The recording pause mode is set when this button is pressed for less than 0.5 seconds while in the recording mode. If it is pressed for over 0.5 seconds while in the recording mode, the recording mute mode is set for approximately 5 seconds, after which the recording pause mode is once again set. Press the stopp button to cancel the recording pause mode.

begins automatically.

COUNTER RESET button
Press this button to reset the tape counter to

- NOTE: -

. If the play button on the CD player is pressed during

the recording pause mode, recording of the CD

DOLBY NR mode selector button

Use this to select the Dolby NR mode (OFF, B or C). When playing a tape, set the Dolby NR mode to the same mode as when the tape was recorded.



CD-SRS (Synchronized Recording System) button
Use this button for synchronized recording of CDs.
For details, refer to Page 19.

REC LEVEL control

00.00

Use this to set the recording level. For details, refer to Page 19.

6 REMOTE CONTROL UNIT

The D-F10 comes with a system remote control unit (RC-172).

Inserting the batteries

- NOTES: ---

- Use R6P (AA) batteries in this remote control unit.
 Replace the batteries with new ones approximately once each year, though this depends on how fre-
- Replace the batteries with new ones earlier if the remote control unit does not operate even from a short distance

quently the remote control unit is used.

- Insert the batteries in the proper + and direction, following the marks in the battery compartment.
- Remove the batteries when not using the remote control unit for extended periods of time.
- . To avoid damage and leakage:
- Do not use a new battery with an old one.
- Do not use two different types of batteries.
- Do not short-circuit, take apart, heat or dispose of batteries in flames.
- If the batteries should leak, carefully wipe the fluid out of the battery compartment, then insert new batteries.

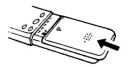
1 Remove the remote control unit's sliding cover.



② Insert the two R6P (AA) batteries, following the + and marks in the battery compartment.



3 Set the sliding cover back in place.

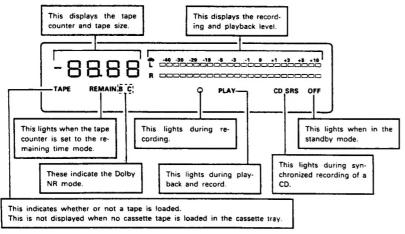


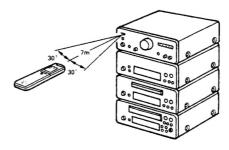
Using the Remote Control Unit

- Cautions on Use

- The remote control unit may not operate if the remote sensor is exposed to direct sunlight or the strong light from a lighting fixture, or if there is an obstacle between the remote control unit and the remote sensor.
- Do not press buttons on the remote control unit and on the set at the same time. Doing so could result in malfunction.
- If the remote control unit is pointed away from the remote sensor during continuous operations (such as when turning the volume up or down), the operation will stop. If this happens, point the remote control unit at the remote sensor and press the but ton again.

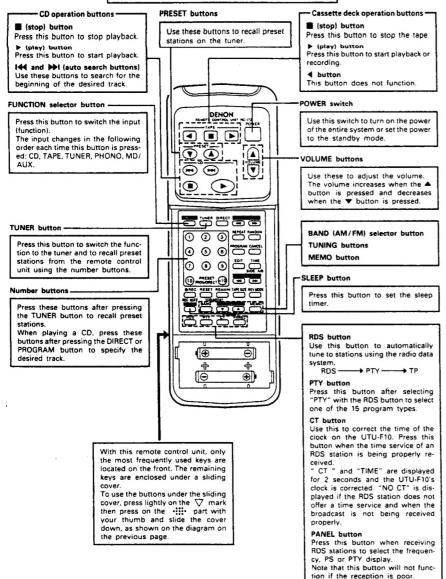
CASSETTE DECK DISPLAY





- The remote sensor is located on the pre-main amplifier. Point the remote control unit at the remote sensor as shown on the diagram when operating it
- The remote control unit will operate from a direct distance of approximately 7 meters, but this distance will be shortened if obstacles are present or if operated at an angle.

(The remote control unit will operate at an angle of up to 30° in either direction.)



DENON Cassette deck operation buttons - REC/REC MUTE button To start recording from the stop mode, press this button, then press When this button is pressed, a blank section of approximately 5 seconds is created, after which the recording standby mode is set. 44 (rewind) button Press this button to rewind the tape. Press this button during playback to set the music search mode (to find the beginning of selections). 0 0 0 ▶ (fast-forward) button 0 0 0 Press this button to fast-forward the (1) A CONTROL (1) (1) (1) Press this button during playback to set the music search mode (to find the beginning of selections). _____ **RESET button** Press this button to reset the tape counter to " 00.00 " REMAIN button Press this button to display the Θ tape's remaining time on the tape counter 4 **(** TAPE SIZE button

Press this button to select the tape

For details, refer to Page 17.

This button does not function.

REV. MODE button

length.

--- CD player operation buttons -

DIRECT button

Press this button for direct search on the CD player.

← and → (manual search) but-

Press these buttons during playback to move quickly forward or backward

REPEAT button

Press this button for repeat play-

RANDOM button

Press this button to play the tracks in random order.

PROGRAM button

Press this button for programmed playback on the CD player.

CANCEL button

Press this button to clear the last track from the program.

EDIT button

Press this button for edited recording on a tape, dividing the tracks onto sides A and B according to the length of the tape.

TIME/SIDE A/B button

• TIME

Press this button during the play or pause mode to switch the time display.

Normally the elapsed time for the track currently playing is displayed, When this button is pressed, the display switches to the remaining time for that track ("SINGLE" lights), the total remaining time on the disc ("TOT-AL" lights), then back to the elapsed time per track.

During programmed playback, the total remaining time display indicates the total remaining time of the programmed tracks.

SIDE A/B

Press this button during the editing operation to switch the display between sides A and B of the tape.

The TIME/SIDE A/B button functions as the SIDE A/B button when it is pressed after the EDIT button is pressed and the tracks have been divided between sides A and B and before the play or pause button is pressed (before the recording mode is set).

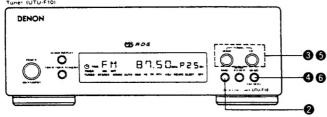
The TIME/SIDE A/B button functions as the TIME button when it is pressed during the play, pause, or edited recording modes.

GENERAL SECTION

LISTENING TO RADIO PROGRAMS

(Check the connections on Pages 4 and 5.)

TUNING



Example: Tuning in FM 87.50 MHz (AM stations are tuned in using the same procedure.)

1	Set the VOLUME control on the pre-main amplifier to the minimum position, then press the SYSTEM POWER switch to turn on the power.	SYSTEM POWER	
2	Press the BAND button on the tuner to select the FM band.	BAND	FM 90.00
3	Use the TUNING UP and DOWN buttons to tune the frequency to 87.50. Once the frequency is tuned in, adjust the volume to the desired level using the VOLUME control.	DOWN TUNING UP	This lights when a station is tuned in.

- When one of the TUNING buttons is pressed, the frequency changes in steps of 50kHz in the FM band, 9kHz in the AM band.
- If one of the TUNING buttons is held in for over 1 second, the frequency continues to change when the button is released (auto tuning) and stops when a station is tuned in. Tuning will not stop at stations whose reception is poor.

 • To stop the auto tuning function, press the UP or DOWN button once.

Presetting AM and FM Stations

Example: Presetting FM 87.50 (currently tuned in) at preset number 3

			Flashes —
4	Press the MEMO ENT/NEXT button. The MEMO indicator flashes for 10 seconds.	MENO ENTINEET	FM B 7.50
	Use the UP and DOWN buttons to call out the number at		"P" flashes
5	to call out the number at which you want to preset the station (3), or simply press the corresponding number button (3) on the remote control unit.	DOWN TUNING UP	FM B 7.5 Desp 3cm
6	Press the MEMO ENT/NEXT button while the MEMO indicator is flashing.	MEMO	FM 87.5 Day P 3-

NOTES:

- In addition to the reception frequency, the reception mode (monaural or auto) is also preset, so check the display when presetting stations.

 If a station is preset at a number where a station is already preset, the previous station is replaced with the new station.
- The preset memory is not cleared immediately when the power cord is unplugged, but is cleared if the cord is left 10 unplugged for an extended period of time. If this happens, preset the stations again.

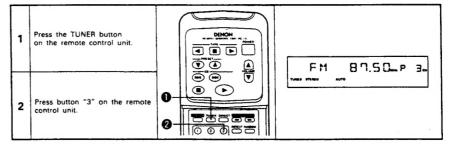
Listening to Preset Stations

The preset stations can be recalled using the number buttons on the remote control unit.

Also, if the following operation is performed when the system power is off, the power automatically turns on and the radio is played. (Auto on function)

Example: Listening to the station preset at number 3

(This operation is only possible from the remote control unit.)



Using the RDS functions

Receiving RDS broadcasts (FM only)

1	Press the BAND button and set the FM band.	BAND	FM 87.50.
2	Press the RDS button once.	ADS ADS	(-R 15 -)
3	Press the AUTO TUNING UP or DOWN button.	-TUNNG	FM B 7.50
4	The station is tuned in.	ADS CONTRACTOR	"RDS" lights after 5 seconds of flashing. Once the station is tuned in, "RDS" flashes for 5
	ITE: If no RDS station is found, "N		seconds and the program service name is displayed

Programs

NEH2	(News)	VARIED	(Varied)
RFFRIR5	(Current Affairs)	POP M	(Pop Music)
INFO	(Information)	ROCK M	(Rock Music)
SPORT	(Sport)	M AOM	(M.O.R. Music)
EDUCATE	(Education)	LIGHT M	(Light Classics)
DRAMA	(Drama)	CLASSICS	(Serious Classics)
CULTURE	(Culture)	OTHER M	(Other Music)
SCIENCE	(Science)		

TP Search

1	Press the RDS button 3 times.	ROS	(- Ţ P -) -
2	Press the UP or DOWN button of AUTO TUNING.	L-TUNING-	FM B7.50
3	Broadcast reception.		TP" and "RDS" light
			Once the station is tuned in, "TP" and "RDS" light and the program service name is displayed.

Receiving FM programs in stereo

- Press the MONO/STEREO button to turn on the "AUTO" indicator. When a program being broadcast in stereo is received, the "STEREO" indicator lights and the program is received in stereo.
- If reception is poor and there is much noise in the stereo signals, press the MONO/STEREO button to set the monaural mode.

-- NOTE: -

 A humming sound may be heard when using a TV nearby while receiving AM programs. If this happens, move the system as far from the TV as possible.

SECTION

8 USING THE TIMER

The time and timer functions are incorporated in the tuner.

Timer Settings

■Types of timer operations

TIMER : Use this to turn the power on and off at the same times every day.

SLEEP TIMER : Use this to set the power to turn off after 10 to 60 minutes, in steps of 10 minutes (operated from the

remote control unit).

■ Notes on timer settings

. Be sure to set the current time beforehand.

• To listen to or record a radio program ("air check") using the timer, be sure to preset the station beforehand. (Refer to "Presetting AM and FM Stations" on Page 10.)

Power Failures

Should there be a power failure or should the power cord be unplugged, the time display will flash at " 00:00 ". If this happens, reset the current time.

Also check the timer and tuner presettings, and reset them if they have been cleared.

Checking the Settings

To check the timer settings, press the TIMER/TIMER STANDBY button for at least 3 seconds. (This can also be done when the tuner's power is off.) Next, press the ENTER/NEXT button repeatedly to display the timer start mode, the reception band and preset channel number when in the tuner mode, the on time and the off time. Press the ENTER/NEXT button once more to return to the current mode display.

Changing the Settings

Repeat the timer setting operation to erase the previous settings and set the new settings.

Clearing the Settings

Press the TIMER/TIMER STANDBY button for at least 3 seconds, then press it again while "FUNC" is displayed to clear the timer settings.

Note on Setting the Timer

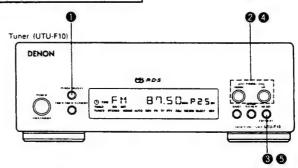
If the time set with the timer is reached while the system power is on, the operation switches to the operation set by the timer.

Turning the Timer Off

Press the TIMER/TIMER STANDBY button to turn the (9) mark off.

Setting the Current Time

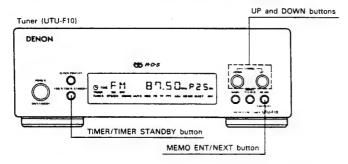
The time is displayed in the 24-hour mode.



Example: Setting to 19:30 (7:30 p.m.)

1	Press the CLOCK/DISPLAY button for at least 3 seconds.	CLOCKONSPLAY	(If the hours have already	The hours place flashes.
2	Use the UP and DOWN buttons to set the hours.	DOWN UP	} \$:00	The hours place flashes.
3	Press the MEMO ENT/NEXT button.	MEMO ENTINEXT	19:00	The minutes place flashes.
4	Use the UP and DOWN buttons to set the minutes.	DOWN TURING TUP	19海鉄	The minutes place flashes.
5	Press the MEMO ENT/NEXT button at the sound of a time service's chime. The time display stops flashing and the clock starts running.		19:30	The display stops flashing and the clock starts running from 00 seconds.

- The current time can be set even when the power is off.
- If an RDS station offers a time service, the time can be set by pressing the CT button on the remote control unit while that station is tuned in.



Example: Setting the tuner to turn on at 12:35, off at 12:56 (with FM 87.50 MHz preset at channel "3")

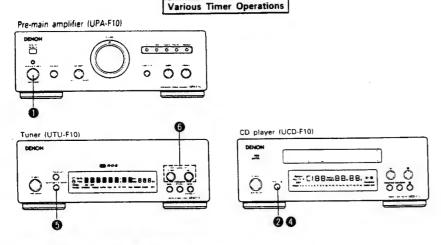
1	Press the SYSTEM POWER switch on the pre-main amplifier to turn on the system's power.	SYSTEM POWER	FM 90.00 MHz is tuned in at preset
2	Press the TIMER/TIMER STANDBY button for at least 3 seconds to set the timer setting mode.	TIMERITIMER STANDBY	FUNC
3	Use the UP and DOWN buttons to set the "TUNER" mode.	COWN UP	TUNER
4	Press the MEMO ENT/NEXT button.	MEMO ENT/MEXT	Flashes B 7.50
5	Use the UP and DOWN buttons to set the preset channel number.	DOWN UP	
6	Press the MEMO ENT/NEXT button.	MENO ENTINEET	If the timer has already been set, that number flashes
7	Use the UP and DOWN buttons to set the hours for the timer on time.	TURRING	Flashes

8	Press the MEMO ENT/NEXT button.	ME MO ENT/NEXT	Flashes If the timer has already been set, that number flashes.)
9	Use the UP and DOWN buttons to set the minutes for the timer on time.	DOWN TUNING JUP	Flashes —
10	Press the MEMO ENT/NEXT button.	ME NO ENTREET	Team or Flashes
11	Use the UP and DOWN buttons to set the hours for the timer off time.	DOWN UP	Flashes
12	Press the MEMO ENT/NEXT button.	ME NO ENTREET	Flashes (If the timer has already been set, that number flashes.
13	Use the UP and DOWN buttons to set the minutes for the timer off time.	TUNING UP	Flashes (If the timer has already been set, that number flashes.)
14	Press the MEMO ENT/NEXT button.	ME NO BENTANEXT	F 11 90.00m.P to
15	Press the TIMER/TIMER STANDBY button.	TRACATIMEN STAMOBY	Lights FM 90.00m.P in
16	Press the SYSTEM POWER switch on the pre-main amplifier to turn off the system's power.	SYSTEM POWER	9. 10.15

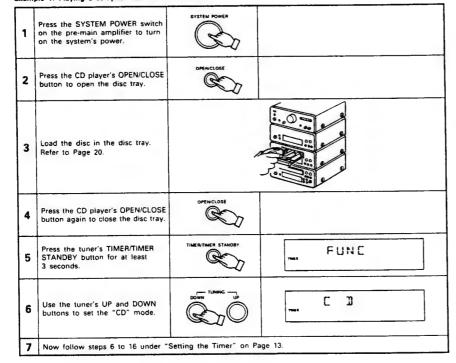
If the $\, \Theta \,$ mark is displayed after the TIMER/TIMER STANDBY button is pressed, the timer will operate at the same times every day. To turn the timer off, press the TIMER/TIMER STANDBY button again to turn the $\, \Theta \,$ mark off.

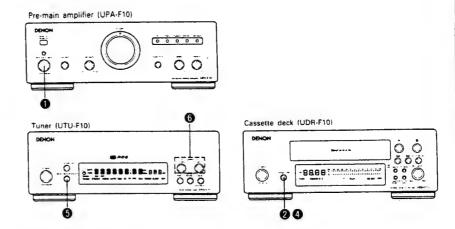
- The standby mark (" (") will not light if the current time is not set. If this is the case, set the current time, then press the TIMER/TIMER STANDBY button.
- When an optional mini-disc (MD) player is connected, it can be operated with the timer. For instructions, refer to the MD player's operating instructions.

D-F10



Example 1: Playing a compact disc with the timer



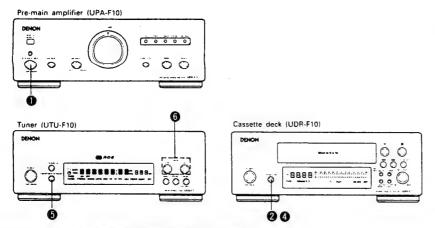


Example 2: Playing a cassette tape with the timer

1	Press the SYSTEM POWER switch on the pre-main amplifier to turn on the system's power.	SYSTEM POWER	
2	Press the cassette deck's OPEN/ CLOSE button to open the cassette tray.	DIFENCLOSE	
3	Load the cassette tape in the cassette tray. Refer to Page 16.		
4	Press the cassette deck's OPEN/ CLOSE button again to close the cassette tray.	OPENCLOSE	
5	Press the tuner's TIMER/TIMER STANDBY button for at least 3 seconds.	TIMERITIMER STANDBY	FUNC
6	Use the tuner's UP and DOWN buttons to set the "TAPE" mode.	DOWN TUNING UP	TAPE
7	Now follow steps 6 to 16 under "S	etting the Timer" on Pa	ge 13.

[•] Check that the cassette deck is set to the desired Dolby NR mode.

0



Example 3: Unattended recording of radio programs ("air check")

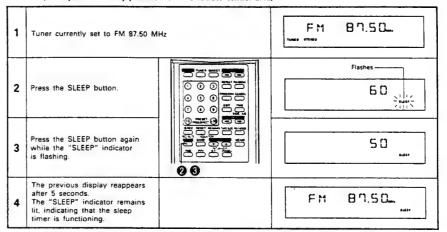
	ample b. Chatterined recording of rauto programs (an check)		
1	Press the SYSTEM POWER switch on the pre-main amplifier to turn on the system's power.	SYSTEM POWER	
2	Press the cassette deck's OPEN/ CLOSE button to open the cassette tray.	OPENCLOSE	
3	Load the cassette tape in the cassette tray. Refer to Page 16.		
4	Press the cassette deck's OPEN/ CLOSE button again to close the cassette tray.	OPENCLOSE	For the Dolby NR setting, refer to 2 on Page 19.
5	Press the tuner's TIMER/TIMER STANDBY button for at least 3 seconds.	TIMERITIMER STANOBY	_ FUNC
6	Use the tuner's UP and DOWN buttons to set the "AIRCH" mode.	DOWN UP	, AIRCH
7	Now follow steps 4 to 16 under "S	Setting the Timer" on Pa	age 13.

- · Recording is not possible on the leader tape at the beginning of the cassette tape, so to avoid missing any of the program, we recommend setting the timer to approximately 1 minute before the program is scheduled to start.
- When an optional mini-disc (MD) player is connected, radio programs can be recorded using the timer. For instructions, refer to the MD player's operating instructions.

Setting the Sleep Timer

With this function, the power can be set to turn off after 10 to 60 minutes, in steps of 10 minutes, using the remote control unit.

Example: Setting the power to turn off in 50 minutes (This operation is only possible from the remote control unit.)



• The time is reset to "60" (60 minutes) if the SLEEP button is pressed again while the sleep timer is functioning.

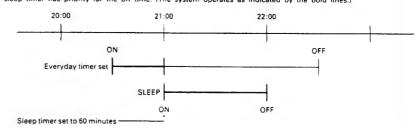
Cancelling the Sleep Timer

Press the SLEEP button repeatedly until the "SLEEP" indicator turns off. The sleep timer is also cancelled if the amplifier's SYSTEM POWER switch or the POWER switch on the remote control unit is pressed, turning the system power off.

- NOTE: . If the times set with the sleep and everyday timers overlap, the sleep timer has priority.

Order of priority of the sleep and everyday timers

The sleep timer has priority for the off time. (The system operates as indicated by the bold lines.)



Even when the power was turned on with the timer, the power turns off if the remaining time of the sleep timer reaches "00" before the off time set with the everyday timer is reached. If the everyday timer's on time is reached while the sleep timer is functioning, the everyday timer does not function.

S

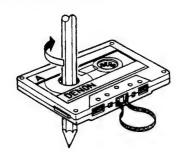
SECTION

9 BEFORE RECORDING AND PLAYING TAPES

About Cassette Tapes

■Cautions on handling cassette tapes

- C-120 cassette tapes
- C-120 (120-minute) cassettes use very thin tape which can easily get caught on the capstans and pinch rollers. We recommend not using C-120 tapes.
- Tape slac
- If the tape is slack, it may get caught in the mechanism and damaged. Take up any slack in the tape with a pencil, etc., before loading the cassette.



■ Preventing accidental erasure

- Cassette tapes have tabs for preventing accidental erasure. Use a screwdriver, etc., to break off the tabs to prevent recordings from being accidentally erased.
- To record on a tape whose tabs have been broken, place a piece of cellophane tape, etc., over the tab holes.



Accidental elasare protection (ab for side (

■ Notes on storing cassette tapes

- Avoid placing cassette tapes in the following types of places:
- · Hot or humid places
- Dusty places
- · Places exposed to direct sunlight
- Near magnetic sources (TVs, speakers, etc.)
- Store cassette tapes in cases with stoppers to prevent the tape from getting slack.

Auto Tape Selector Mechanism

The D-F10 is equipped with an auto tape selector mechanism which uses the detection holes in the cassette halves to detect the type of tape and automatically set the most appropriate recording bias and equalization for that type of tape.

- · Do not use ferrichrome tapes.
- When an old metal tape with no detection holes is used, the treble will be stressed excessively, so use metal tapes with detection holes.



Metal tape



Loading and Unloading Cassette Tape

---- NOTE: -

 Load cassette tapes with the side on which the tape is exposed facing the set. Loading them the other way may result in damage.

■ Loading

- Press the OPEN/CLOSE button. The cassette tray
 opens
- ② Load the cassette tape in the cassette tray as shown on the diagram below, with the side on which the tape is exposed facing inside.
- ③ Press the OPEN/CLOSE button to close the cassette tray.

■ Unloading

- Press the OPEN/CLOSE button. The cassette tray
- 2 Remove the tape.

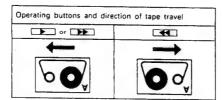




Check the following before recording or playing cassette tapes:

- 2. Are the accidental erasure protection tabs broken off? ..
- Refer to Page 25.
 Recording is not possible if the accidental erasure protection tabs on the top of the cassette are broken off. Refer to Page 16.

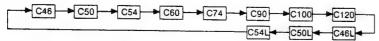
The side facing the top when the cassette tape is loaded in the cassette tray is played or recorded.



Using the Tape Counter

1. Tape size selector

- When using the tape counter, be sure to set the size of the tape being used.
- Press the TAPE SIZE button on the remote control unit to display the tape size, then press the button again to select the desired tape size. The display changes as follows each time the button is pressed:

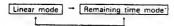


- * "C46L", "C50L" and "C54L" are for tapes with large hubs.
- * Tape sizes other than the ones indicated above cannot be set.

2. Tape counter

The D-F10's tape counter includes the two modes described below.

The mode switches as follows each time the REMAIN button on the remote control unit is pressed:



The mode can be changed whether the tape is stopped or moving.

(1) Linear mode

. This indicates the tape's elapsed time in minutes and seconds.

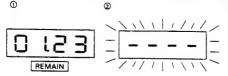


- The counter is reset to "DDD" when a new tape is loaded and when the RESET button is pressed.
- If you make notes on the number on the counter and the recorded content while recording or playing tapes, these notes can be used to easily find the section you want to play or record.

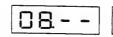
(2) Remaining time mode

. This indicates the remaining time on the tape.

When this mode is selected, "REMAIN" appears on the display (1). **(1)**



- 3 When over 8 minutes 4 When under 8 minutes remain





- " - " (2) flashes for approximately 10 seconds after the tape is started while the remaining time is being calculated. After this, only the minutes are displayed if there are more than 8 minutes remaining (3), and both the minutes and seconds are displayed if there are less than 8 minutes remaining (@).
- " - - " flashes on the display during the fast-forward and rewind operations.

3. Tape end warning

This "REMAIN" indicator starts flashing to indicate that there is little time remaining on the tape during recording or playback. (There may be a major error in the time at which the "REMAIN" indicator starts flashing if the actual tape and the tape size selector setting do not match, so be sure to set the proper tape size for the tape being used.)

- The "REMAIN" indicator flashes starts approximately 5 minutes before the end of the tape when the counter is set to the linear mode. Press the REMAIN button on the remote control unit as necessary to switch the counter to the remaining time mode to check the remaining time.
- The "REMAIN" indicator remains lit without flashing when the remaining time mode is set.
- * The tape end warning is only a rough indicator, and differs according to the thickness of the tape's hubs and the thickness of the tape. In some cases, it may not function.

- NOTE: -

The D-F10's tape counter and tape end warning are set for use with C46, C50, C54, C60, C74, C90, C100, C120, C46L, C50L or C54L cassette tapes ("L" indicates tapes with large hubs), so they may be off when using tapes of other sizes or when the tape size setting is not the same as the size of the tape being used. When using tapes of other sizes, select the nearest tape size to minimize the error.

The tape counter is not as accurate as a clock, and may be slightly different from the actual time, since the tape thickness differs depending on the type of cassette tape (tape position and time). The counter may also be off due to differences in the hub size (small or large).

* Large hubs are hubs with a diameter of approximately 27mm. Note that there may be a major error in the remaining time display if tapes with larger hubs are used.



1	Press the OPEN/CLOSE button and load a recorded tape in the cassette tray. Refer to Page 16.	OPENICLOSE	
2	Press the DOLBY NR button display the Dolby mode. Refer to Page 8.	The mode changes as follows each time the button is pressed:	When playing tapes recorded with Dolby NR, set the Dolby mode to the same mode (8 or 0 as when the tape was recorded.
3	Press the play button (▶).	Ò	Playback starts.
4	To stop playback, press the stop butto	n (■).	F

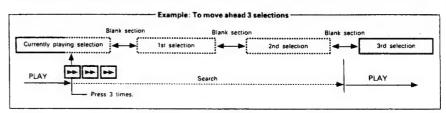
Using the Music Search Function (automatically finding the beginning of selections)

- ■Use this function to move back to the beginning of the current selection or forward to the beginning of the following selection.
- This function can also be used to skip over selections (up to 99 selections in either direction).

To move to the beginning of the current selection:
Press once.
To move bock 5 selections:
Press 6 times.

To move to the beginning of the following selection:
Press once.
To move back 5 selections:
Press 6 times.

- To fast-forward or rewind the tape, first press the stop button (■), then press the ▶ or ◀ button.
- The music search function will only work if there are blank sections of at least 4 seconds between selections.



Music Search Display

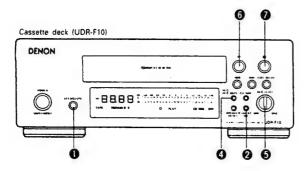
- When a selection before the current selection is specified:
- When a selection after the current selection is specified:
- P D 3 Number of selections to be skipped

 --- is displayed when moving back to previous selections
- P 05 Number of selections to be skipped

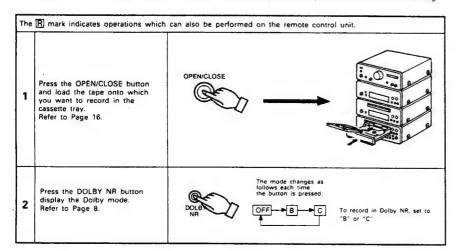
During the music search function, the number of selections to be skipped is displayed on the tape counter, and decreases each time a blank section is detected. (For example, P03 P02 P01 when moving 3 selections ahead.)

The tape counter reappears when the operation is completed.

11 RECORDING CASSETTE TAPES



- Before recording on a cassette tape, check that its accidental erasure protection tabs are intact.
 Recording is not possible if the tabs are broken off.
- The positions of the VOLUME, TREBLE and BASS controls on the pre-main amplifier do not affect the recording.



	To record the radio	To record from the component connected to the AUX terminals		To record a CD
	Press the tuner's BAND selector button.	Press the FUNCTION button on the pre-main amplifier to select "MD/AUX".	playe	the disc in the CD ar. r to Page 20.
3	BAND	FUNCTION		
	Tune in the station to be recorded. Refer to Page 10.	Starting playback on the MD player, video deck or LD player.		s the CD player's play on to start playback.
4	Press the REC/REC MUTE button.			ecording pause mode is set and the recording tor (●) appears on the display.
5	Adjust the recording level.	· (())	displa Use t	ecording level of the source being played is lyed on the level meter. he REC LEVEL control to adjust the recording level. r to "Adjusting the REC LEVEL Control" below.)
	Press the play butto (Recording starts.)	on (Þ).		For synchronized recording of CDs CD ans CD player and cassette deck, then press the CD SRS button.
6	. The recording indic display.	ator (●) appears on the	6	"CD SRS" appears on the display. (Recording starts.) * When the CD SRS button is pressed, a blank section of 9 seconds is automatically created on the tape before actual recording starts.
7	To stop recording, pr			

- If the CD player's play button is pressed in the recording pause mode, recording of the CD begins automatically.
- The CD SRS function will not work if the CD player is set to the random play or program mode.

Adjusting the REC LEVEL Control

The recorded sound will be distorted if the recording level is too high, or there will be much noise if the recording level is too low. It is important to set the recording level to an appropriate setting to achieve a good quality recording.

. Watch how far the level meter lights and adjust the REC LEVEL control accordingly.

Optimum recording input level (approximate)

Optimizari recording impat level (approximate)	
Type-I (normal) tapes:	Meter lights up to 0dB
Type-II (CrO ₂) tapes:	Meter lights up to +1dB
Type-IV (metal) tapes:	Meter lights up to +3dB

-- NOTE: -

The actual recording level differs depending on the source and the type of tape, so make a trial recording first to check the recording level.

12 PLAYING CDs

About Compact Discs



Only discs with the mark shown below can be played on the D-F10.

• For CDVs, only the audio part is played. (The video part is not played.)

Disc	Remarks
CD	
CDV	Only the audio part is played.
CD singles (8cm discs)	

■Removing discs from their cases

As shown on the diagram, grasp the outer edge of the disc with your fingers, insert a finger in the hole in the center, press gently, then lift the disc out of the case.



**Loading discs in the disc tray



Be sure to load the disc with the labelled side facing up. (Compact discs only play on one side.) For 8cm CDs, set the disc in the sunken section in the center of the tray.

NOTES:

- . The disc tray opens when the OPEN/CLOSE button is pressed once and closes when it is pressed again.
- . When the disc tray is closed, the disc turns automatically for several seconds, then the total number of tracks and total playing time of that disc appear on the display.
- The disc tray can also be closed by pressing the play button (▶), in which case playback automatically starts from the first track on the disc (or if tracks are programmed, from the first programmed track).

- Handling the Disc Tray -

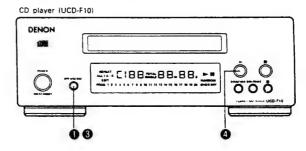
Do not turn off the power, stop the disc tray by hand or pull on it when it is moving. Doing so may damage it.

If the headphones' cord or some other object accidentally gets caught in the disc tray while it is closing and the disc tray stops, press the OPEN/CLOSE button again to open the tray and remove the obstacle.

Do not set objects other than discs on the disc tray. Doing so may damage it.

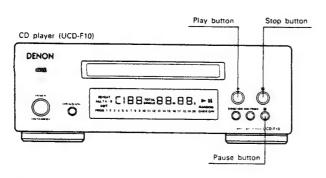


Normal Playback



Example: Playing a disc containing 15 tracks and with a playing time of 62 minutes, 03 seconds, starting from the first track

The	The [R] mark indicates operations which can also be performed on the remote control unit.			
1	Press the OPEN/CLOSE button to open the disc tray.	OPENICLOSE	00 00.00.	
2	Load the CD in the disc tray.			
3	Press the OPEN/CLOSE button. The disc tray closes. The display appears after several seconds.	OPENICLOSE	15 62-03.	
4	Press the play button (▶).	Ċ	0 1 00-0 1. >	



Interrupting playback temporarily

Press the pause button (II).



The " > " mark turns off and the "II" mark appears on the display, and playback stops at the poin where the button was pressed.

Resuming playback

Press the play button (♣).

The "II" mark turns off and the ">" mark appears on the display, and playback resumes from the point where the pause button was pressed.

Stopping playback

Press the stop button (E).

 When a disc is loaded, "DD" is displayed on the track number display for several seconds while the data on the number of tracks and total playing time is being read from the innermost side of the disc, after which the number of tracks and total playing time appear.

 If no disc is loaded, if the disc is upside-down, or if the data cannot be read properly due to scratches or dirt, the display reads as shown below and the disc will not play.

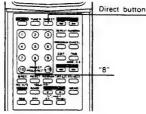
00 00.00.

In addition the regular playback, the D-F10 also offers the following playback functions:

OPlaying a specific track ...

Direct Search

(Using the remote control unit) Example: Playing the 8th track

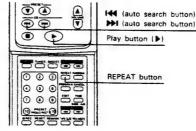


- ① Press the DIRECT button.
- Press the button corresponding to the number of the track 8. "8" appears on the track number display and playback of track number 8 begins.
- When the end of the track is reached, playback continues on the next track.
- To specify a track number of 11 or greater, say track 15, press +10 then 5, and to specify a track number of 20 or greater, say track 23, press +10, +10 then 3. To play track 20, press +10 then 10.

@Playing a single track repeatedly

Single-track Repeat

(Using the remote control unit)

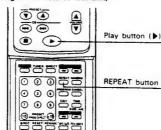


- When the REPEAT button is pressed once. REPEAT 1 appears on the display and the single-track repeat mode is set.
- ② Use the i◄ and ▶ buttons to select the track to be repeated.
- 3 Press the play button (>) to start playback.
- When the end of the specified track is reached, playback starts over from the beginning of that track.
- The single-track repeat mode can also be set by pressing the REPEAT button once during playback.
- To cancel the single-track repeat mode, press the REPEAT button repeatedly until the "REPEAT" indicator turns off.

OPlaying all the tracks repeatedly

All-track Repeat

(Using the remote control unit)



- When the REPEAT button is pressed twice, REPEATALL appears on the display and the all-track repeat mode is set.
- Press the play button (>) to start playback.
- The all-track repeat mode can also be set by pressing the REPEAT button twice during playback.
- To cancel the all-track repeat mode, press the REPEAT button to turn the "REPEAT" indicator off.
- If the REPEAT button is pressed during programmed playback, the tracks are played repeatedly in the programmed order.

D-F-10

Example: Using a CD containing 15 tracks

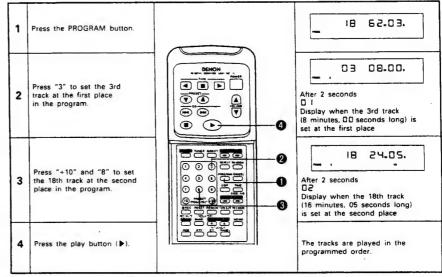
	(1) When pressed during playback:	The single-track repeat mode is set and that track
	, D 3	number is displayed on the music calendar.
1st press	(2) When pressed before playback:	The single-track repeat mode is set and that track number is displayed on the music calendar. Next. ① Press the play button (▶) to play the first track repeatedly. ② If playback is started using the direct search buttons on the remote control unit or the ▶/▶▶ and I ← ◆ ◆ buttons on the CD player, the specified track is played repeatedly.
press	(1) When pressed during playback:	The numbers of all the tracks on the disc are displayed on the music calendar, and the all-track repeat mode is set.
2nd pr	(2) When pressed before playback:	
3rd press	When pressed during playback:	"REPEAT" and "A" light.
4th press	When pressed during playback:	"REPEAT" and "A-B" light, and the section between points A and B is played repeatedly.
Bra	ss the REPEAT button again to return to normal playba	ck

Playing the tracks in a certain order Programmed Playback

(Using the remote control unit)

Example: Programming the 3rd track to play first, the 18th track to play second, using a CD containing 18 tracks and with a playing time of 62 minutes, 03 seconds

Procedure



Other operations possible during programmed playback:

Such operations as quick search, pause and skip monitor are also possible during programmed playback.

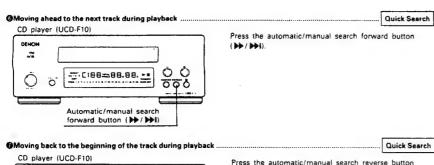
For the quick search function, press the automatic/manual search reverse button (I+4 / 4+) to move back to the beginning of the track, then press it again while the time display reads " □□-□□-".

To move ahead to the beginning of the next track, press the automatic/manual search forward button (>> / >> 1), regardless of the time display.

--- NOTES: -

- The numbers of the programmed tracks on the music calendar turn off after the tracks have been played.
- If a track with a number of 21 is greater is programmed, the time display will read "--M--S"
- With this CD player, up to 20 tracks with any track number between 1 and 99 can be programmed.
- If a number greater than the total number of tracks on the disc is specified, that number will not be displayed.
- Programming is also possible with the disc tray open. In this case it is possible to program a track number not included
 on the disc, but when the program is played, that track number will be skipped.
- The entire program is cancelled when the OPEN/CLOSE button is pressed.
- If you make a mistake when programming, press the CANCEL button to cancel the mistake. (The last track in the program is cancelled each time the CANCEL button is pressed.)
- . The single-track and A-B repeat functions do not work during programmed playback
- . Set the stop mode when cancelling tracks from the program.





DENON (144 / 44). -75 ₹;C:88=88.88.± Automatic/manual search reverse button (144 / 44)

Offinding a certain spot on the disc while listening to the sound

Ţ-C:88=88.88. ••

Automatic/manual search

forward button (>>/>>1)

During playback, press and hold in the automatic/manual search forward button (▶▶ / ▶♦) to skip through the disc in the forward direction while listening to the sound

Skip Monitor

(2) Reverse skip monitor

• Use this function to skip through the disc while listening to the sound.

• When the desired spot is reached using the skip monitor function, release the automatic/manual search forward button (▶/▶) or automatic/manual search reverse button (I€ / ₹) to resume normal playback from that point.

(1) Forward skip monitor CD player (UCD-F10)

DENON

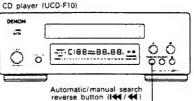
• The track currently being monitored and the elapsed time

. If the end of the last track on the disc is reached while pressing the automatic/manual search forward button (►)/►)), "]]" appears on the display and the manual search operation stops.

operation.

for that track are indicated on the display.

To continue playback, press and hold in the automatic/ manual search reverse button (144 / 44) until a track number appears on the display, then perform the desired . The track currently being monitored and the elapsed time for that track are indicated on the display.



• If the beginning of the first track on the disc is reached while pressing the automatic/manual search reverse button (I◄4 / ◄4), "C C" appears on the display and the manual search operation stops.

To continue playback, press and hold in the automatic/ manual search forward button (>>/>>) until a track number appears on the display, then perform the desired

During playback, press and hold in the automatic/manual search reverse button (I€€ / €€) to skip through the disc in the reverse direction while listening to the sound.

If the automatic/manual search forward or automatic/manual search reverse button is pressed during programmed playback then released at a track not in the program, that track is played to the end, then the next track in the program is played.

OPlaying the tracks in random order

Random Playback

(Using the remote control unit)

• Use this function to play all the tracks on the disc once in random order.

- a in F **(1) ⊕**"**⊕** (P) 6666 RANDOM button 00000 0 0 0 000
- Press the RANDOM button to turn on the RANDOM indicator, then press the play button to start random płayback.
- . During playback, simply press the RANDOM button to set the random playback mode.

- . The programmed tracks can be played in random order by pressing the RANDOM button when tracks are programmed.
- . If the RANDOM button is pressed while the repeat mode is set, the tracks are each played once in random order, then played again in another order, and so on.
- · Random playback cannot be set in the single-track or A-B
- · While the next track is being searched for, the numbers of all the tracks on the disc are displayed rapidly on the track number display so it is not possible to know which track will be played next
- . The random playback mode is not set when the RANDOM button is pressed during the single-track repeat mode. To set the random playback mode, first cancel the singletrack repeat mode.

- NOTES: -

- The total remaining time cannot be displayed during the random playback mode.
- . The random playback mode cannot be set during editing.

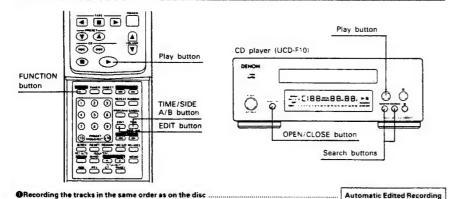
Edited Recording on Sides A and B of a Tape

This function allows edited recording according to the size of the tape. (This operation is only possible from the remote control unit.)

- Use this function to efficiently edit the tracks on a CD according to the length (time) of the tape onto which you want to record.
- · Edited recording is possible with discs containing up to 20 tracks.

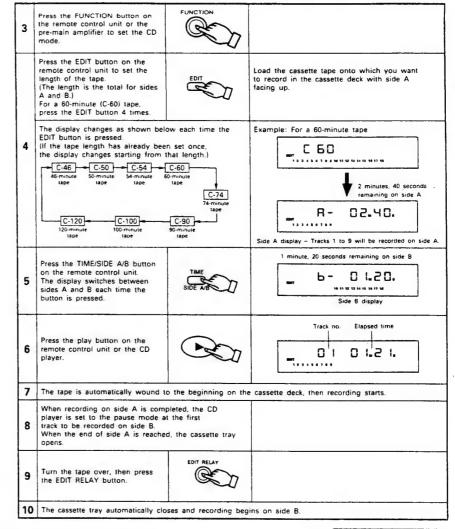
--- NOTES: -

- · Edited recording is not possible with discs containing more than 20 tracks.
- Load the cassette tape onto which you want to record in the cassette deck with side A on the top before starting the
 editing procedure. The tape is automatically wound to the beginning before recording starts.
- . The editing mode is cancelled when the CD player's stop button is pressed.
- Note that even if the tape is slightly longer than the disc's total playing time, it may not be possible to record all the
 tracks on sides A and B because of the combination of tracks to be recorded on the different sides of the tape. "OVER"
 flashes the display if there are tracks which cannot be recorded onto the tape.
- When recording on an already recorded tape, if the tape is longer than the new recording, the previous recording will
 remain at the end of side B, so erase the tape before starting.
- To protect the recording, do not press the FUNCTION (input selector) button during edited recording.
- During edited recording, only the stop button, POWER switch, and TIME button for the CD player and the TAPE SIZE button, COUNTER button, REMAIN button, stop button, DOLBY NR button, and POWER switch for the cassette deck will function.
- Blank sections of 4 seconds are automatically created between all the selections to make it easier to search for selections on tapes recorded on this system. Since this differs from the actual time between tracks on the CD, the displayed time and the actual remaining time on the tape differ slightly



Example: Recording a disc containing 18 tracks and a total playing time of 56 minutes on a C-60 cassette tape

1	Press the CD player's OPEN/ CLOSE button to open the disc tray. Load the disc in the disc tray.	OPEN/CLOSE	00 00.00.
2	Press the OPEN/ CLOSE button to close the disc tray. The display appears after several seconds.	OPEN/CLOSE	18 56.00.



@Recording the tracks in a specific order

Programmed Edited Recording

- ① Program the desired tracks as described in "Programmed Playback" on Page 22.
- 2 Follow steps 4 to 6 for automatic edited recording.

- NOTE -

Programmed edited recording is not possible with discs containing more than 20 tracks.

13 AUTO ON FUNCTION

- When the play button or OPEN/CLOSE button on the CD player or cassette deck is pressed while the power is set to the standby mode, the power automatically turns on and the play or open/close operation is performed.
- In the same way, when the tuner preset up/down buttons on the remote control unit is pressed, the power turns on and the corresponding station is tuned in.

14 OTHER INFORMATION

Cleaning the Heads

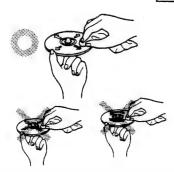
- If the cassette deck's heads are dirty, tapes cannot be played or recorded with good sound quality
- . To take full advantage of all the performance this cassette deck has to offer and ensure good quality sound, clean the heads periodically after approximately 10 hours of use, using a commercially available cleaning cassette.

NOTE -Some commercially available cleaning cassettes are highly abrasive and may damage the heads. Avoid using such cleaning cassettes.

Demagnetizing the Heads

- The heads become magnetized after they have been used for an extended period of time or if they are exposed to a magnetic object. This results in noise or a loss of the treble sound.
- If the heads are magnetized, use a commercially available cassette-type head demagnetizer to demagnetize them.

Cleaning Discs



Dust, fingerprints or spit on the disc will result in noise or skipping. If the disc is dirty or if the CD player does not operate properly, use the following procedure to clean the

- . Hold the disc with the signal surface (the side opposite the labelled side) facing up, as shown in the diagram.
- · Wipe the disc gently from the center towards the edge (in the direction of the arrow) with a soft cloth.

Do not clean discs with the following:

- · Benzene, alcohol or other solvents
- · Cleaner including an abrasive
- · Sprays or cleaners designed for records
- Anti-static

- NOTES -

- . Do not wipe discs in the direction opposite the arrow or in a circular motion as with regular records.
- . The disc's signal surface is easily damaged, so do not wipe it with a hard cloth or rub it strongly

15 SPECIFICATIONS

■ Pre-main amplifier (UPA-F10)

Practical maximum output: Low frequency adjustment range: High frequency adjustment range:

10kHz ±8dB

CD input jacks, tape input/output jacks, Audio input/output jacks: tuner input jacks, MD/AUX input/output jacks,

100Hz +8dB

55W + 55W (4 ohms DIN)

processor loop jacks, 6.3mm headphones jack and phono input jacks

AC 230V, 50Hz 130W

270 (W) × 96 (H) × 342 (D) mm Maximum external dimensions: (10-5/8" × 3-25/32" × 13-15/32")

(including feet, controls and terminals)

4.5kg (9 lbs. 15 oz)

Tuner (LITH-F10)

Weight:

Power supply:

Power consumption:

Reception frequency band:

FM: 87.50 MHZ - 108.00 MHZ AM: 522 kHz - 1611 kHz Reception sensitivity: FM: 1.5 µ/75 ohms

AM: 20 μV 40dB (1kHz) FM stereo separation:

AC 230V, 50Hz Power supply: Power consumption: 8W

Maximum external dimensions 270 (W) × 96 (H) × 318 (D) mm (10-5/8" × 3-25/32" × 12-33/64") (including feet, controls and terminals)

2.8kg (6 lbs. 3 oz)

Weight:

Weight:

CD player (UCD-F10) Wow & flutter Below measurable limits

(±0.001% W. peak) Sampling frequency: 44.1 kHz Semiconductor Optical source: AC 230V, 50Hz Power supply

Power consumption

Maximum external dimensions 270 (W) × 96 (H) × 315 (D) mm (10-5/8" × 3-25/32" × 12-13/32")

(including feet, controls and terminals)

3.3kg (7 lbs. 5 oz)

■ Cassette deck (UDR-F10)

Horizontal 4-track 2-channel stereo cassette deck Type: Heads:

1 hard permalloy recording/playback head

1 double-gap ferrite erasing head

4.75 cm/s

Tape speed: Included circuits: Dolby B and C NR, Dolby HX Pro

Normal, chrome and metal Usable tapes:

AC 230V, 50Hz Power supply

Power consumption: 13W

Maximum external dimensions: 270 (W) × 96 (H) × 313 (D) mm

(10-5/8" × 3-25/32" × 12-21/64") (including feet, controls and terminals)

3.8kg (8 lbs. 6 oz)

Weight:

■ Remote control unit (RC-172)

Remote control system:

Number of buttons:

Two DC 1.5V R6P/AA batteries Power supply: Maximum external dimensions: 57 (W) × 197 (H) × 21 (D) mm

(2-1/4" × 7-3/4" × 53/64")

130g (including batteries) (Approx. 4.6 oz)

Weight:

* Maximum dimensions include controls, jacks, and covers.

(W) = width, (H) = height, (D) = depth

· For improvement purposes, specifications and functions are subject to change without advanced notice.

Infrared pulse

- Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Cicensing Corporation. HX Pro originated by Bang & Olufsen.
- "DOLBY", the double-D symbol and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

16 TROUBLESHOOTING

Check the following once more before assuming there is a problem with the system.

1. Are connections proper?

2. Is the system being operated as explained in the operating instructions?

If the system does not seem to be operating properly, check as shown on the table below. If none of these checks apply to the problem, the system may be malfunctioning. Disconnect the power cord immediately and contact your store of purchase.

	Symptom	Cause	Countermeasure	Page
	Power does not turn on when power switch is pressed.	 Power cord is not plugged into a power outlet. 	Plug the power cord securely into an outlet.	5
General	No sound is produced from the speakers.	VOLUME control is turned down. Headphones are connected. Speaker cords are not securely connected.	Set the control to an appropriate position. Disconnect the headphones. Connect securely.	6 6 5
Ger	No treble sound is produced, or the position of the instru- ments is unclear.	Speaker polarities (⊕ and ⊖) are inverted.	Connect the speaker cords properly.	5
	A source other than the desired one is heard.	Function is not properly set.	Set the desired function using the FUNC- TION button.	6
	Recording does not start when REC/REC MUTE button is pressed.	No cassette tape is loaded. Accidental erasure protection tabs are broken off.	Load a cassette tape. Cover the tab holes with cellophane tape.	16 16
te deck	Sound is broken or no sound is produced during recording and playback.	Heads are dirty. Cassette tape is defective.	Clean the heads. Replace the cassette tape.	25
Cassette	Humming sound is heard while playing cassette tapes.	Noise from a TV. Noise may be produced by some types of TVs.)	Move the TV away from the system. Turn the TV off.	4
	Wow (shaky sound) is heavy during recording or playback.	Capstans or pinch rollers are dirty.	Clean them.	25
	Hissing sound is heard in FM programs.	Antenna direction is poor. Signals from the broadcast station are weak.	Change the direction of the antenna. Install an outdoor antenna.	4
Tuner	Hissing sound is heard in AM programs.	Noise from a TV or interference from a broadcast station.	Turn the TV off. Change the direction of the loop antenna.	-
		•	Install an outdoor antenna.	4
	Humming sound is heard in AM programs.	Signals on the power cord are being mod- ulated by the power source frequency.	Insert the power cord in the opposite direction. Install an outdoor antenna.	-
	Total number of tracks not dis- played when disc is loaded.	Disc is loaded upside-down. Disc is dirty. Disc is not of the specified type.	Reload the disc. Clean the disc. Replace with a disc of the specified type.	20 25
piayer	Nothing happens when operating buttons are pressed. Disc stops in the middle of a track and will not play properly.	Disc is loaded upside-down. Foreign object on disc tray. Disc is dirty. Disc is scratched.	Reload the disc. Remove the disc and the foreign object. Clean the disc. Replace with an unscratched disc.	20 20 25
O)	Sound is broken.	Din, fingerprints, spittle, etc. on disc. Disc is scratched. Player is in an unstable place and vibrates strongly.	Clean the disc. Replace with an unscratched disc. Place the player in a stable place with no vibrations.	25 - -
	Humming sound is heard when disc is played.	Signals on the power cord are being mod- ulated by the power source frequency.	Insert the power cord in the opposite direction.	-

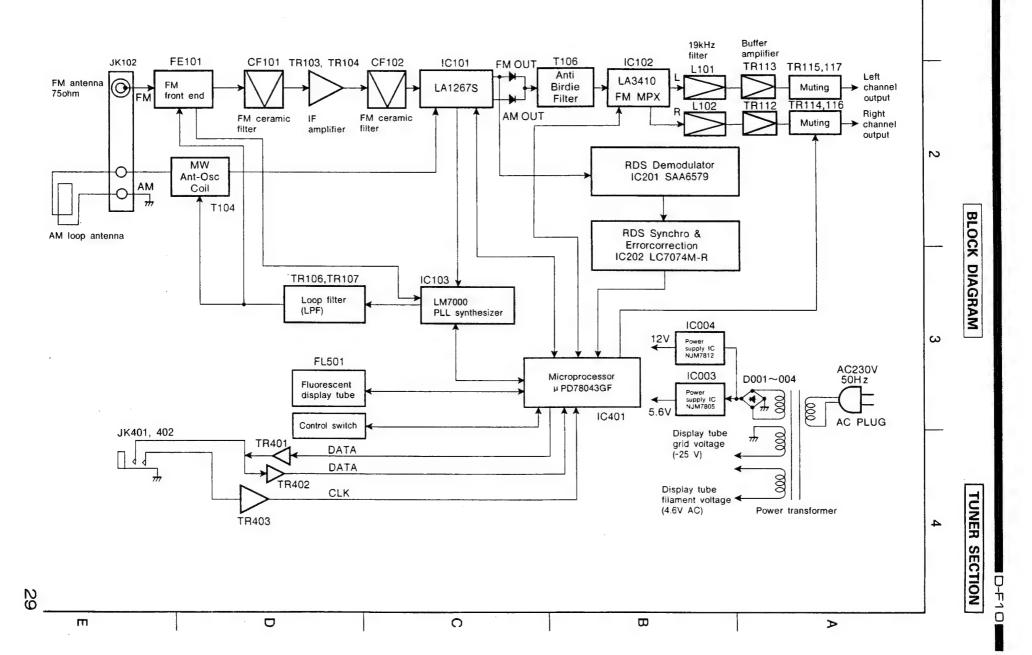
• Protector circuit

The UPA-F10 is equipped with a high speed protector circuit.

This circuit protects internal parts from being damaged by strong currents generated in the set should the set be operated when the speaker terminals are incompletely connected or short-circuited.

If this protector circuit is activated, a relay sound is produced, the output to the speakers is interrupted, and the function and power LEDs flash to indicate that there is a problem. If this should happen, unplug the power cord, check the speaker connections, then plug in the power cord and turn the power back on. After several seconds, a relay sound is heard and the set starts operating properly.

The set may not operate properly due to such external influences as lightning or static electricity. If this happens, either turn
off the power with the pre-main amplifier's SYSTEM POWER switch or unplug the power cord, wait approximately 5
seconds, then plug the power cord back in.

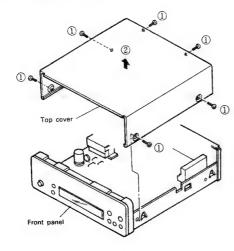


DISASSEMBLY PROCEDURES

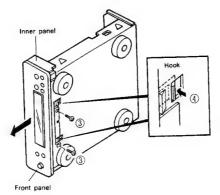
(Assembly is performed in the reverse order.)

1. Removing the Top Cover and the Front Panel

- ① Remove the six screws which fasten the top cover.
- Remove the top cover (upward) in the direction of the arrow.



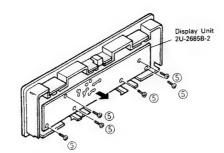
- 3 Remove the two screws which fasten front panel.
- (1) Release the inner panel hooks from the chassis while pulling the panels in the direction of the arrow to remove the inner panel and the front panel as one unit.



2. Removing the Units

Display Unit (2U-2685B-2)

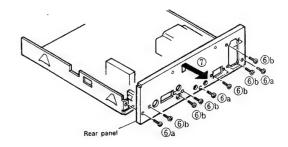
(5) Remove the six screws which fasten the display unit.



TUNER SECTION

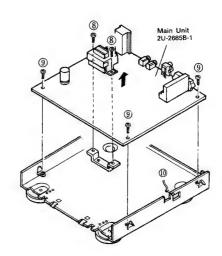
3. Removing the Rear Panel

- Remove the three "a" screws and seven "b" screws which fasten the rear panel.
- nemove the rear panel in the direction of the arrow.

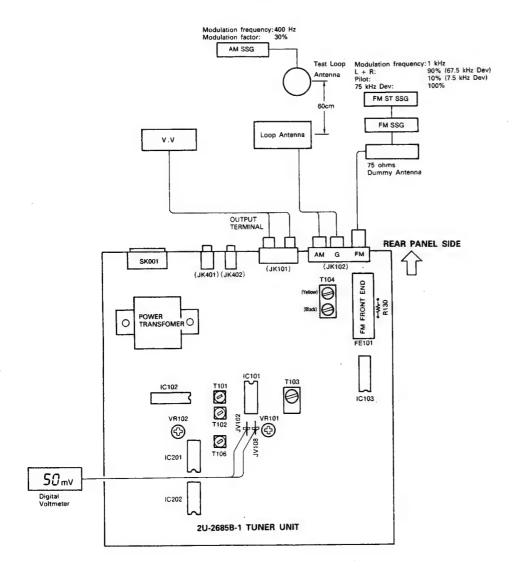


Main Unit (2U-2685B-1)

- (8) Remove the two screws which fasten the transformer.
- Remove the three screws which fasten the main unit.
- Remove the solder of the wire which goes between the chassis ground screw and the front end.



ADJUSTMENTS



TUNER SECTION

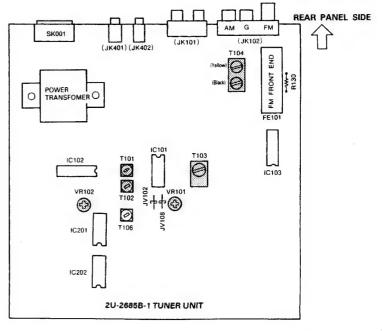
1. FM adjustment (BAND button: FM, MONO/STEREO button: STEREO)

					input			Outp	put			}
Step	Adjustment item	Tuning point (channel setting)	Measuring Instrument	Frequency	input level	Modulation	ion Connection Measuring Connection location instrument Control Contro		Setting value	Notes		
1	FM DC balance	98.00MHz	FM S.G.	98.00MHz	60dB μ	1kHz 75kHz DEV	FM antenna terminal	Digital volt meter	⊕ JV108 ⊝ JV102	T101	0±50mV	Perform with monaural modulation signa
2	Distortion	-				-	-	Distortion factor meter	Output jack	T102	Minimum distortion	
3						Re	peat Steps 1 and 2.					
4	Auto stop level	98.00MHz	FM S.G.	98.00MHz	22dB µ	1kHz 75kHz DEV	FM antenna terminal	Check for the lighting of TUNED	Output jack	VR101	Input level 22dB µ±4dB	(Level at which TUNED lights up Level at which th output is provide
5	Stereo separation		FM stereo modulator FM S.G.		60dB u	1kHz L or R: 67.5kHz DEV Pilot; 7.5kHz DEV	м	VTVM Oscilloscope	-	VR102	Minimum R.ch. Output	Perform with L.ch Input of FM stereo modulator

2. AM adjustment (BAND button: AM)

	Adjustment	Tuning point			Input			Out	out	Adjustment													
Step		(channel setting)			Input level	Modulation	Connection location	Measuring Connection instrument location		location	Setting value	Notes											
1	IF	Clear frequency (without a broadcast)	AM IF sweep	-	Level at which AGC is not applied	-	AM antenna terminal	Oscilloscope	Output jack	T103	Waveform maximum and symmetry												
2	Band edge	522kHz						P. C. J. J.	⊕ R103 (1kohm)	T104 Black	1.2V±0.2V												
-	Dano edge	1611kHz	-	-	-	_	_	Digital voltmeter	ΘG	-	Approx. 7.6V	No place to adjust											
3	Tracking	603kHz	AM S.G.	603kHz	Level at which ACG is not applied	400Hz 30%	Loop antenna	VTVM	Output terminal	T104 Yellow	Maximum output												
4					Re	peat Steps 2 and	3, and set the outp	ut to maximum.			Repeal Steps 2 and 3, and set the output to maximum.												

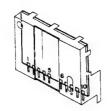
2U-2685B-1 TUNER MAIN UNIT (Component Side)

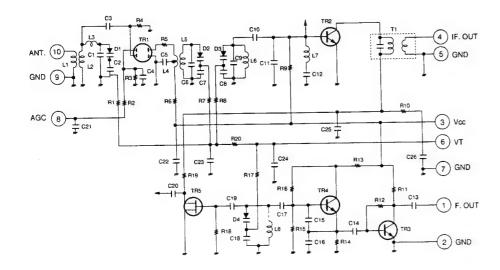


Front End

Part No.: 216 0097 003

No.	Name	No.	Name
1	F. OUT	6	VT
2	GND	7	GND
3	Vcc	8	AGC
4	IF. OUT	9	GND
5	GND	10	ANT





Note 1. Terminal Number Refer to Overall Appearance

87.5 ~ 108 MHz 2. Receiving Frequency 9 ~ 10 75 ohm

3. Input Impedance

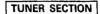
300 ohm 4. Output Impedance 12 V

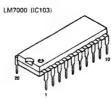
5. Supply Voltage

6. Tuning Voltage

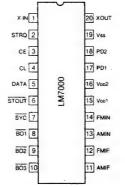
1.0 ~ 9.0 V

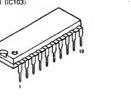
SEMICONDUCTORS

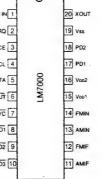


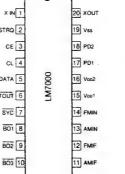


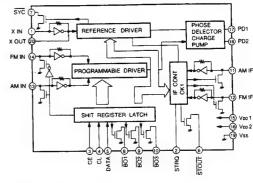
• IC's











: Clock (400 kHz) for the controller

: X'tal oscillator (7.2 MHz) with built-in feedback resistor

: Local oscillator signal input

: Data input

: Band data output. B01 can be set as the time base output (8 Hz). : IF counter request input

: Auto research stop signal output

STOUT VDD1, VDD2, VSS : Power supply (VDD2 is a back-up power supply)

AMF, FMIF : IF signal input PD1, PD2

Pin Description

XIN, XOUT

FM IN, AM IN

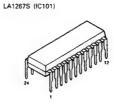
CE, CL, DATA

B01, B02, B03

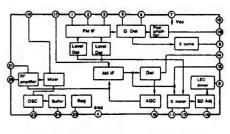
SYC

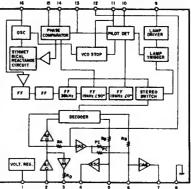
STRO

: Charge pump output



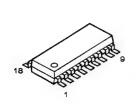


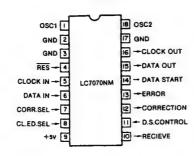




LC7074M-R (IC202)

Pin Arrangement





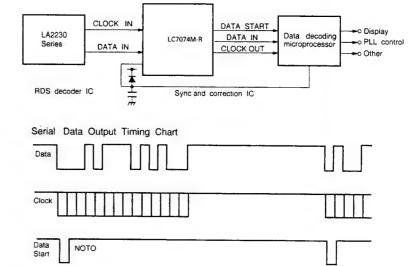
Pin Description

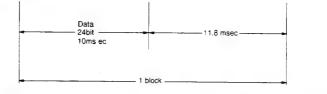
Symbol	Pin No.	1/0	Function / Details	At Time of Reset
0SC1 0SC2	1 18	Input Output	4 MHz ceramic oscillator connection.	
CLOCK IN	5	Input	RDS LA2230 series demodulation clock input.	"H" output
DATA IN	6	Input	RDS LA2230 series demodulation data input.	"H" output
CORR. SEL	7	Input	Error correction on/off selection input. Sets the IC to correct errors in the RDS demodulation data or to output the data without correction. When input is 0: No corrections are made When input is 1: Corrections are executed	"H" output
CL. ED. SEL	8	Input	Serial data clock polarity selection input. When input is 0 : Serial data output is enabled at the rise of the output clock. (Serial data output changes at the fall of the output clock.) When input is 1 : Serial data output is enabled at the fall of the output clock. (Serial data output changes at the rise of the output clock.) NOTE: Set at the time of RES input.	"H" output
D.S. CONTROL	11	Input	Block data start signal control input. When input is 0: Data start signal is output for all blocks. When input is 1: Data start signal is output for only the second block.	"H" output
RECEIVE	10 (NC)	Output	 Output during RDS data reception. After the completion of sync datection, there is a low-level, output while the serial data is being output. There is a high-level output at other times. Open drain output. 	"H" output
CORRECTION	12 (NC)	Output	Output with or without error correction. There is a low-level output when the output data of the serial data output have been corrected or when correction is not possible. There is a high-level output when correction has not been applied. Open drain output.	"H" output
ERROR	13 (NC)	Output	Presence of error output. There is a low-level output when the output data of the serial data output has an error and correction is not possible. There is a high-level output when there is no error or when the error has been corrected. Open drain output.	"H" output
DATA START	14	Output	Block data start signal of the serial data output. Output with pull-up resistor:	"H" output

TUNER SECTION

Symbol	Pin No.	1/0	Function / Details	At Time of Reset
DATA OUT	15	Output	Data output of the serial data output. Output with pull-up resistor:	"H" output
CLOCK OUT	16	Output	Clock output of the serial data output. Output with pull-up resistor:	"H" output
RES	4	Input	System reset input. Reset and restart is accomplished by inputting the low level for 4 or more clock cycles.	

Structure of the RDS Data Processing System



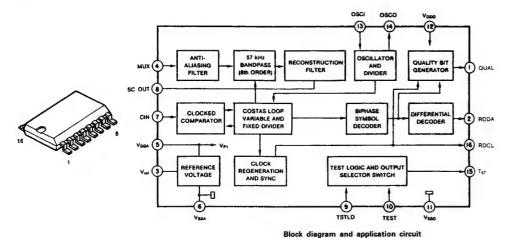


NOTE: Using the D.S. CONTROL input, only the second block among the entire 4 blocks of RDS data can be switched between the data start output and the total blocks' data start output.

■D-F10■

TUNER SECTION

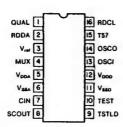
SAA6579 (IC201)



Pin Description

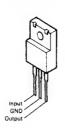
SYMBOL	PIN	DESCRIPTION
QUAL	1	quality indication output
RDDA	2	RDS data output
Vref	3	reference voltage output (0.5 V _{DDA})
MUX .	4	multiplex signal input
V _{DDA}	5	+5 V supply voltage for analog part
V _{SSA}	6	ground for analog part (0 V)
CIN	7	subcarrier input to comparator
SCOUT	8	subcarrier output of reconstruction filter
TSTLD	9	test control
TEST	10	test enable
V _{SSD}	11	ground for digital part (0 V)
V _{DOD}	12	+5 V supply voltage for digital part
OSCI	13	oscillator input
osco	14	oscillator output
T57	15	57 kHz clock signal output
RDCL	16	RDS clock output

Pin configuration



NJN7805FA(S) (ICD03) NJN7812FA(S) (IC004)

• IC PROTECTOR



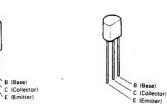


TUNER SECTION

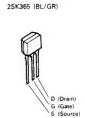




2SA1488 (Y)/(G)

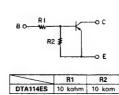


2SC2410S



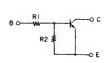
DTA114ES PNP Type DTC144ES NPN Type DTC343TS





PNP Type

DTA ES Series



HZS4A-1 HZS6A-1

	R1	R2
DTC144ES	47 kohm	47 kom
DTC343TS	4.7 kohm	-

NPN Type

DTC ES/TS Series

2SK161 (GR)





Navy Blue





1G

2a

8 8 cH

2G

1G

3G

MHz MHz

(1G)

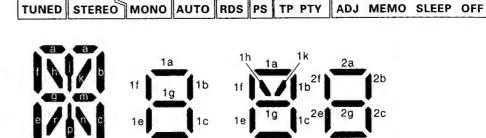
2G

GRID ASSIGNMENT

TIMER -ON

> 1d (2G)

OFF



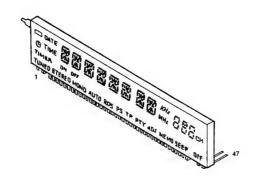
ANODE CONNECTION

(10G~3G)

P1		а	а	а	а	а	а	а	а	1a	1a
P2	DATE	b	b	þ	b	b	b	b	b	1b	16
Р3	0	С	С	С	С	С	С	С	С	1c	1c
P4	TIME	d	d	d	d	d	d	d	đ	1d	1d
P5	TIMER	е	е	е	е	е	е	е	е	1e	1e
P6	TUNED	f	f	f	f	f	f	f	f	1f ·	1f
P7	_	g	g	g	g	g	g	g	g	1g	1g
P8	_	h	h	h	h	h	h	h	h	ADJ	1h, 1k
P9	_	j	j	j	j	j	j	j	i	мемо	2a
P10	_	k	k	k	k	k	k	k	k	SLEEP	2b
P11	_	m	m	m	m	m	m	m	m	OFF	2c
P12	<u> </u>	n	n	n	n	n	n	n	п	_	2d
P13		р	þ	p	р	р	р	р	р	-	2e
P14	_	r	r	r	r	r	r	Г	г	_	2f
P15	_	ON	OFF	AUTO	RDS	PS	col	TP	KHz	<u> </u>	2g
P16	-	STEREO	MONO	-	_	-	Dp	PTY	MHz	_	СН

TUNER SECTION

• Fluorescent Display Tube 11BT27GK (Part No.: 393 8012 002)



Pin Connections

rm com	ecrio.	113																						
Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Connection	F1	F1	NP	NP	1G	2G	3G	4G	5G	6G	7G	8G	9G	10G	11G	NC								
Pin No.	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	
Connection	NC	NC	NC	P16	P15	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	Р3	P2	P1	NP	NP	F2	F2]

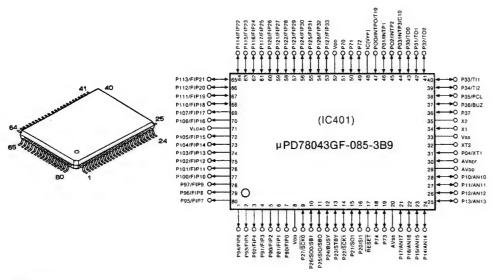
| NOTE | 1) | F1 and F2 | Filaments | No pin | 3) | NC | NC | NC connection | 4) | 1 G through 11 G: Grid

Pattern Details

40

MICROPROCESSOR DOCUMENTATION

μPD78043GF-085-3B9 : 262 1937 204



1. Overview

The functions of this microprocessor comprise the following three types.

a. Tuner functions

· Control operations required for receiving FM and AM broadcasts.

b. Timer functions

- . These functions count the clock of the 24-hour display.
- These functions perform two types of timer operations, "everyday and sleep."

c. Display functions

. These functions output the drive signals of the fluorescent display tube.

NOTE 1 Plugging the power cord into a power outlet while depressing both the STANDBY and MEMORY buttons will automatically register the frequencies used for tracking adjustments to the preset memory. These frequencies can be used for adjustments and other purposes.

	P1	P2	Р3	P4	P5	P6	P7	P8	-	_
AM (kHz)	522	603	846	999	1098	1404	1512	1611		
	P11	P12	P13	P14	P15	_	_	_	_	_
FM (MHz)	87.50	84.00	98.00	100.10	108.00					

 \divideontimes P9, P10, and P21 through P30 are AM 522 kHz, and P16 through P20 are FM 87.50 MHz.

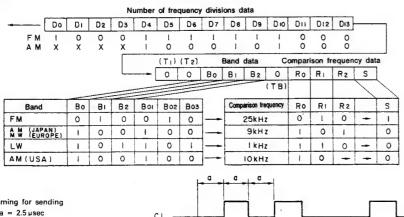
NOTE 2 Plugging the power cord into a power outlet while depressing both the MEMORY and BAND buttons will initialize all settings including the current time and the contents of the timers and preset memory.

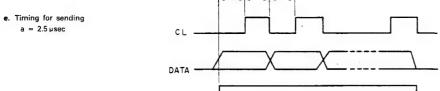
2. Receiving Band Table

	Band	Receiving frequency	Local oscillator frequency	IF	Frequency division ratio	Comparison frequency	Step frequency	Other
1	FM	87.50~108.00MHz	98.20~118.70MHz	10.7MHz	1	25kHz	50kHz	
	AM	522~1611kHz	972~2061kHz	450kHz	-	9kHz	9kHz	

3. Signals sent to the LM7000 Programmable Divider

- a. Signals to the programmable divider are sent from 3 sources: CE OUT, CLOCK OUT, and DATA OUT.
- b. The programmable divider takes in DATA at CLOCK __f , when CE equals 1.
- c. The data is a 24-bit serial signal which is taken in to the programmable divider from the LSB. (At the AM setting, D₀ through D₃ are ignored, so that D₄ becomes the LSB.)
- d. The data is made up of the number of frequency divisions data, the band data, and the comparison frequency data. (See diagram below.)





CE-

TUNER SECTION

• Pin Description

	Description		1/0		ACT	Function
No.	Port Name	Function Name		lni		
1	P94/FIP6 P93/FIP5	7G 6G	0	L	H	Fluorescent tube digit signal output Fluorescent tube digit signal output
3	P92/FIP4	5G	0	L	H	Fluorescent tube digit signal output
4	P91/FIP3	4G	0	ī	н	Fluorescent tube digit signal output
5	P90/FIP2	3G	0	L	Н	Fluorescent tube digit signal output
6	P81/FIP1	2G	Ö	L	н	Fluorescent tube digit signal output
7	P80/FIP0	1G	0	L	н	Fluorescent tube digit signal output
8	V ₀₀	5 V	-	-	-	+5 V
9	P27/SCK0	SBCLK	0	L	Н	DENON BUS clock
10	P26/S00/SB1	TXD0	0	L	Н	DENON BUS data output
17	P25/\$I0/\$80	RXD	1.1.	L	н	DENON BUS data input
12	P24/BUSY	RDS Reset	0	L	L	LC7070 reset output
13	P23/STBY	PLLCE	0	Н	Н	PLL serial data selection output
14	P22/SCK1	CC lock	1/0	н	-	RDS data fetch clock input and PLL control clock output
15	P21/SO1	PLL Data	0	H		PLL serial data output
16	P20/SI1	RDS Data	+	H	Н -	ROS serial data input
17	RESET	RESET		1	L	
18	P74	PLLSTRQ	0	H		IF count operation request output
19	P73	Signal In GND	+-	-	L	RF signal detection signal input
21	AV _{SS} P17/ANI7	Tuned in	1	H		A/D converter ground FM/AM sync signal input
22	P16/ANI6	NC NC	+ +	н	-	V _{DD} connection
23	P15/ANI5	NC	1 1	H	-	V _{DD} connection
24	P14/ANI4	NC	ti	Н.	-	V _{DD} connection
25	P13/ANI3	NC	Ħ	н	=	Von connection
26	P12/ANI2	NC	ti	Н	-	V _{DD} connection
27	P11/ANI1	ANI1	1	-	-	Key input *1
28	P10/ANIO	ANIO	1	-	_	Key input *2
29	AVDD	AVDD	-	-	-	Analog 5 V (Common power supply with V _{DD} as a measure against leakage)
30	AVREF	AVREF	-	-	-	+5 V (A/D converter reference voltage)
31	P04/XT1	XT1	1	-	-	32.7 kHz (Xtal input oscillator for the clock)
32	XT2	XT2	0	-	-	32.7 kHz (Xtal output oscillator for the clock)
33	V _{SS}	V _{SS}	-	-	-	Digital ground
34	X1	OSCI	1	-	-	4.19 MHz (Xtal input)
35	X2	OSCO	0	-	-	4.19 MHz (Xtal output)
36	P37	Power ON	0	Н	H	Power on/off switching
37	P36/BUZ	NC	0	L	L	Open
38	P35/PCL	XTP	0	-	-	Xtal oscillator output (for frequency adjustments)
39	P34/T12	NC	0	L	l	Open
40	P33/T11	50/60	1	<u> </u>	-	AC power supply frequency (50/60 Hz) detection
41	P32/TO2	Local/DX	0	L	-	RF signal strength control signal output
42	P31/T01	AUTO/MONO	0	L	-	Stereo (Auto)/Mono switching
43	P30/TO0	NC .	0	H	L	Open Open
45	P03/INTP3/CI0 P02/INTP2	RDS Start NC	0	-	1	RDS signal start detection Open
46	P01/INTP1	RXD	1 7	н	Н	DENON BUS data signal input (Transfer start request detection)
47	POO/INTPO/T10	REMOCON	+	- -		Remote control received data input
48	IC(V _{PP})	Vpp	-	1	-	Ground (Set to 5 V when PROM program is used)
49	P72	AM Stereo	1	H	1	AM stereo signal detection
50	P71	Stop In	1	н	L	IF count sync detection
51	P70	Stereo in	1	Н	L	FM stereo recovery detection
52	V _{DO}	V _{DD}	-	-	-	5 V
53	P127/FIP33	Mute Out	0	L	L	Mute output
54	P126/FIP32	NC	0	I.	L	Open
55	P125/FIP31	NC	O	L	L	Open
56	P124/FIP30	NC	0	L	L	Open
57	P123/FIP29	NC	0	L	L	Open
58	P122/FIP28	Diode In	I	-	L	AM STEREO, EX, RDS, and ADJUST functions selection switch (diode) state detection
59	P121/FIP27	Jumper	1	-	Н	Destination (Switch (diode) for USA, Europe, and frequency) state detection
60	P120/FIP26	Seg16	0	L	L	Segment 16 output
61	P117/FIP25	Seg15	0	L	L	Segment 15 output
62	P116/FIP24	Seg14	0	L	<u> </u>	Segment 14 output
63	P115/FIP23	Seg13	0	1.	L	Segment 13 output
64	P114/FIP22	Seg12	0	L	L	Segment 12 output
65	P113/FIP21	Seg11	0	L.	L	Segment 11 output
66	P112/FIP20	Seg10	0	L.	L	Segment 10 output
67	P111/FIP19 P110/FIP18	Seg9	0	<u> </u>	L	Segment 9 output Segment 8 output
68	P107/FIP18	Seg8	0	L	L	Segment 7 output
69	P106/FIP16	Seg7	0	L	L	Segment / output
70		Seg6	Ų.	-	-	-High B
72	P105/FIP15	V _{LOAD} Seg5	0	L	1-L	Fluorescent tube digit signal output
73	P105/FIP15	Seg5 Seg4	0	L	1	Fluorescent tube digit signal output
74	P103/FIP13	Seg4 Seg3	0	1	1	Fluorescent tube digit signal output
75	P103/FIP13	Seg2	0	1 L	1	Fluorescent tube digit signal output
76	P101/FIP11	Seg2	0	1	1	Fluorescent tube digit signal output
77	P100/FiP10	11G	0	L	l i	Fluorescent tube digit signal output
78	P97/FIP9	10G	0	L	L	Fluorescent tube digit signal output
79	P96/FIP8	9G	0	1	L	Fluorescent tube digit signal output
80	P95/FIP7	8G	0	L	L	Fluorescent tube digit signal output
			-			

TUNER SECTION Pattern Side

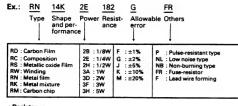
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NOTE ON PARTS LIST

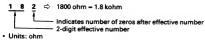
- Part indicated with the mark "®" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

Parts marked with this symbol \triangle with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors



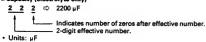
* Resistance



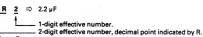
1	R	2	\Rightarrow	1.2 ohn

	1-digit effective number. 2-digit effective number, decimal point indicated by R.
Units: ohm	2-digit enocate namber, decimal point maicated by h.

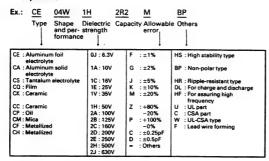
* Capacity (electrolyte only)







Capacitors



2	2	2	\Rightarrow	2200pF = 22	200 μ μF = 0.0022 μF
	L	L	(N	fore than 2)	Indicates number of zeros after effective number. — 2-digit effective number.
• U	nits:	μF			z-digit effective fluffiber.
2	2	1	\Rightarrow	220pF	

(0 or 1)	Indicates number of zeros after effective number - 2-digit effective number.

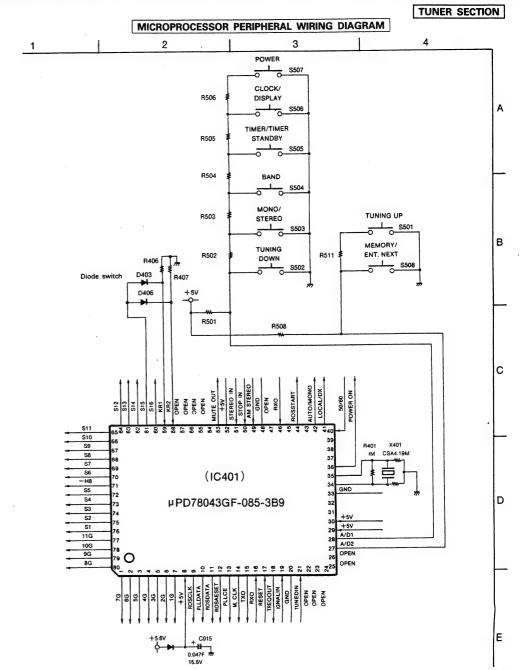
- Units: pF
- When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

2U-2685B TUNER UNIT ASS'Y PARTS LIST

Ref. No.	Par	t No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
SEMICON	IDUCTO	ORS G	IOUP		FL501	393 8012 002	F.L. Tube 11BT27GK	
IC001	268 0	073 9	5 IC ICP-N15	IC Protector 15V				
IC003	263 0	809 0	6 IC NJM7805FA (S)	Regulator +5V	RESISTO	RS GROUP (Not	included Carbon Film ±59 or to the Schematic Diagram	6, 1/4W Type.
IC004	263 0	801 0	4 IC NJM7812FA (S)	Regulator +12V	△R016	244 2052 928	Metal Oxide 47 ohm 1W (NB)	RS14B3A470JNBS (S)
					△R026	244 2052 928	Metal Oxide 47 ohm 1W (NB)	RS14B3A470JNBS (S)
IC101	263 0	831 0	3 IC LA1267S		△R028	241 2378 908	Carbon Film 1 ohm 1/4W (NB)	RD14B2E010JNBS
IC102	263 0	584 0	4 IC LA3410					
IC103	262 0	703 0	12 IC LM7000		△R138	241 2375 907	Carbon Film 10 ohm 1/4W (NB)	RD14B2E100JNBS
					△R151	241 2377 947	Carbon Film 100 ohm 1/4W (NB)	RD14B2E101JNBS
IC201	262 1	701 9	6 IC SAA6579		المنشد الما	-	Line of the last to the	and the summer was a should
IC202	262 1	929 2	14 IC LC7074M-R		VR101	211 6093 967	Semi Fixed Resist. 47k ohm	V06PB473
					VR102	211 6093 970	Semi Fixed Resist. 100k ohm	V06PB104
IC401	262 1	937 2	4 IC#PD78043GF-085-3B9	µ-com				
					CAPACIT	ORS GROUP		
TR001,002	273 0	388 9	6 Transistor 2SC1740S (E)		C001~004	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
TR003	271 0	206 0	8 Transistor 2SA1488 (Y)/(G	×	C005	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M
TR004	271 0	192 0	2 Transistor 2SA933S (S)		C006	254 4259 700	Electrolytic 2200 µ F/35V	CE04W1V222MC
TR005,006	273 0	388 9	6 Transistor 2SC1740S (E)		C007	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
					C008	254 4254 941	Electrolytic 100 µF/16V	CE04W1C101M
TR102	275 0	051 9	9 FET 2SK161 (GR)		C009	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
TR103,104	273 0	422 9	1 Transistor 2SC2410S		C010	254 4252 930	Electrolytic 100 µ F/10V	CE04W1A101M
TR105	269 0	046 0	3 Transistor DTA114ES	Built in Resistor	C013	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z
TR106	273 0	388 9	6 Transistor 2SC1740S (E)		C014	254 4252 930	Electrolytic 100 µF/10V	CE04W1A101M
TR107	275 0	053 9	7 FET 2SK365 (BL/GR)		C015	259 0008 002	Backup Cap. 47000µF/5.5V	EECS5R5H473
TR108	273 0	422 9	1 Transistor 2SC2410S		C016	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
TR109	269 0	046 0	3 Transistor DTA114ES	Built in Resistor	C017	254 4252 930	Electrolytic 100 µF/10V	CE04W1A101M
TR110~113	273 0	388 9	6 Transistor 2SC1740S (E)		C018	253 1197 914	Ceramic Cap. 0.1 µF/25V	CK14F1E104Z
TR114~117	269 0	146 9	3 Transistor DTC343TS	Built in Resistor	C019	254 4261 921	Electrolytic 100 µF/50V	CE04W1H101M
TR118,119	269 0	046 0	3 Transistor DTA114ES	Built in Resistor	C020	254 4258 918	Electrolytic 10 µ F/35V	CE04W1V100M
					C021	254 4260 948	Electrolytic 1 µF/50V	CE04W1H010M
TR401	273 0	388 9	6 Transistor 2SC1740S (E)		C022	254 4258 950	Electrolytic 100 µ F/35V	CE04W1V101M
TR402,403	271 0	192 0	2 Transistor 2SA933S (S)		C023	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E183Z
TR404	269 0	040 9	2 Transistor DTC144ES	Built in Resistor	C024	253 1197 914	Ceramic Cap. 0.1µF/25V	CK14F1E104Z
					C025	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
D001~009	276 0	553 9	5 Diode 1SR35-200A		C026	253 1197 914	Ceramic Cap. 0.1 µF/25V	CK14F1E104Z
D010	276 0	432 9	Diode 1SS270A					
D012	276 0	432 9	3 Diode 1SS270A		C103	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M
D013	276 0	467 9	7 Zener Diode HZS9A-1	9V	C104,105	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z
D014	276 0	461 9	Zener Diode HZS6A-1	6V	C107	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
D015	276 0	482 9	8 Zener Diode HZS27-1	27V	C109	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
D018	276 0	553 9	Diode 1SR35-200A		C112	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M
D020	276 0	553 9	Diode 1SR35-200A		C113	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
					C115	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
D101	276 0	455 9	Zener Diode HZS4A-1	4V	C116	253 1196 915	Ceramic Cap. 0.022µF/25V	CK14F1E223Z
D104~110	276 0	432 9	Diode 1SS270A		C117	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M
					C118,119	253 1196 915	Ceramic Cap. 0.022µF/25V	CK14F1E223Z
D403	276 0				C120	253 1190 908	Ceramic Cap. 10pF/50V	CK14SL1H100J
D406	276 0	432 9	Diode 1SS270A		C121	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
D408,409	276 0	462 9	Zener Diode HZS6B-1	6V	C122	253 1193 934	Ceramic Cap. 100pF/50V	CK14B1H101K
D410~412	276 0	432 9	3 Diode 1SS270A		C123	254 4254 909	Electrolytic 10 µ F/16V	CE04W1C100M
	L				C124	253 1196 915	Ceramic Cap. 0.022#F/25V	CK14F1E223Z

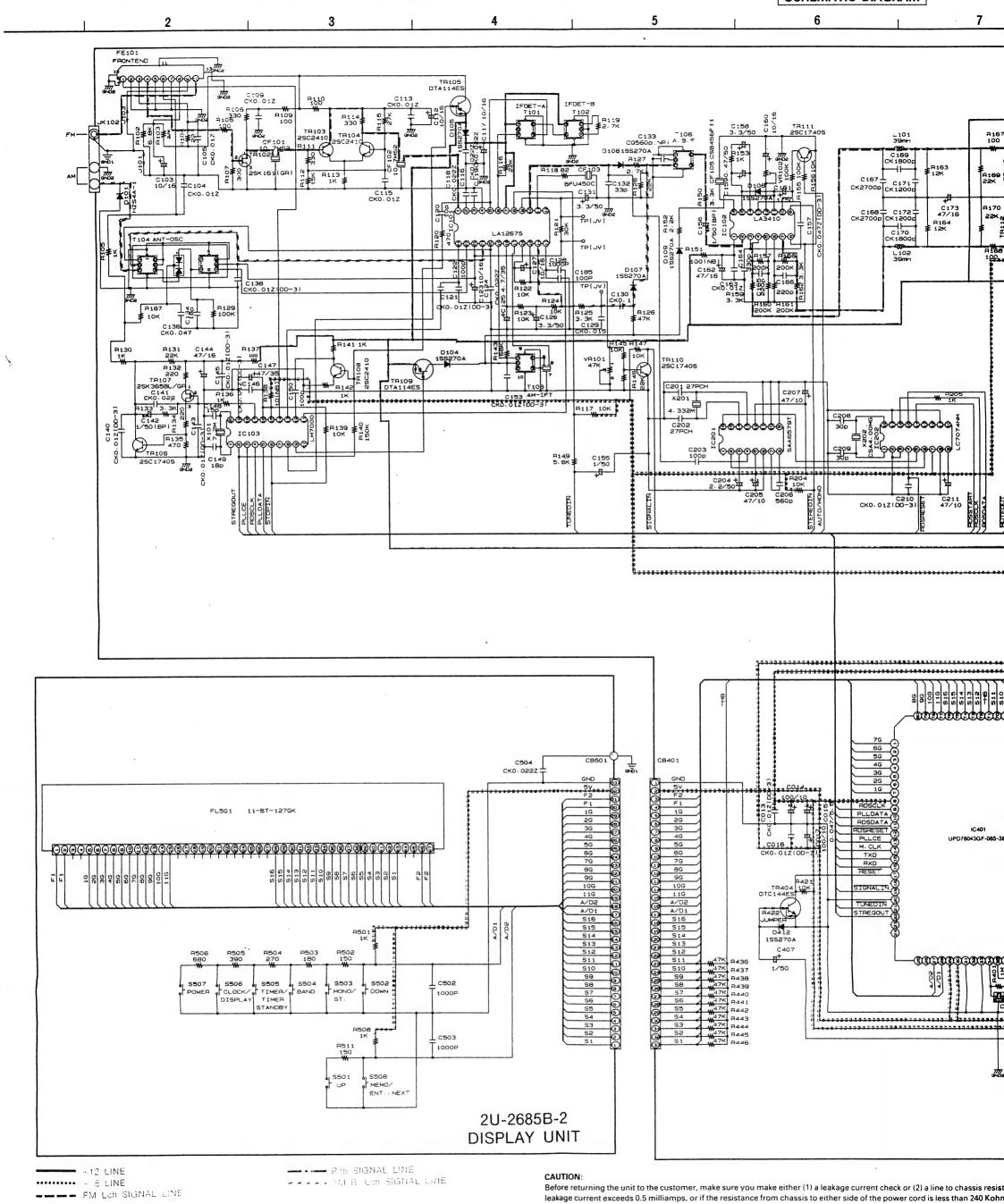
Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	
C125	254 4258 905	Electrolytic 4.7µF/35V	CE04W1V4R7M	C210	252 1196 902	Ceramie Cep. 0.01 u F/250	CK14F1E103Z	_
C126	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M	C211	254 4252 927	Electrolytic 47 µ F/10V	CE04W1A470M	
C127	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M					
C128	253 1194 959	Ceramic Cap. 1000pF/50V	CK14B1H102K	C403	253 1194 959	Ceramic Cap. 1000pF/50V	CK14B1H102K	
C129	253 9030 976	BC Ceramic Cap. 0.015µF/25V	CK45=1E153K	C405	253 1194 959	Ceramic Cap. 1000pF/50V	CK14B1H102K	
C130	253 1197 914	Ceramic Cap. 0.1 µF/25V	CK14F1E104Z	C406	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	
C131	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M	C407	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M	
C132	253 1191 923	Ceramic Cap. 33pF/50V	CK14SL1H330J					
C133	255 4201 984	Polypropylene 560pF/50V	CQ93P1H561J	C502,503	253 1194 959	Ceramic Cap. 1000pF/50V	CK14B1H102K	
C134	253 4536 967	Ceramic Cap. 18pF/50V	CC45SL1H180J	C504	253 1196 915	Ceramic Cap. 0.022µF/25V	CK14F1E223Z	
C136	253 1197 901	Ceramic Cap. 0.047µF/50V	CK14F1H473Z					
C138	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z	OTHER (GROUP			
C140	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z		T =	(P.W. Board)		+
C141	253 1196 915	Ceramic Cap. 0.022µF/25V	CK14F1E223Z			(i ···· board)		
C142	254 3056 917	Electrolytic 1 µ F/50V (Bipole)	CE04D1H010MBP	L101,102	235 0020 097	Inductor 39mH		
C143	253 1196 902	(Bipole) Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	2101,102	233 0020 091	inductor Sanith		
C144	254 4254 938	Electrolytic 47µF/16V	CE04W1C470M		212 5604 910	T10		
C145,146	253 1196 902		CK14F1E103Z		212 5604 910	Tact Switch		
C145,146 C147		Ceramic Cap. 0.01 µF/25V		05101 100		0		-
	254 4258 947	Electrolytic 47µF/35V	CE04W1V470M	CF101,102	261 0064 007	Ceramic Filter SFT10.7MS2		
C148	253 3125 900	Ceramic Cap. 15pF/50V	CC45CH1H150J (Temp.)	CF103	261 0101 009	:Geramic Filter BFU450C4N		
C149	253 3127 908	Ceramic Cap. 18pF/50V	CC45CH1H180J (Temp.)	CF105	261 0103 007	:Ceramic Resonator CSB456F11		
C150	253 1193 934	Ceramic Cap. 100pF/50V	CK14B1H101K					
C153	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	T101	231 2905 008	FM IF DET Trans (A)		
C155	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M	T102	231 2906 007	FM IF DET Trans (B)		
C156	254 3056 917	Electrolytic 1 #F/50V (Bipole)	CE04D1H010MBP	T103	231 3034 004	AM IFT		
C157	253 1197 901	Ceramic Cap. 0.047µF/50V	CK14F1H473Z	T104	231 1913 004	MW AntOsc Coil		
C158	254 4260 964	Electrolytic 3.3 µ F/50V	CE04W1H3R3M	T106	232 0152 005	Anti Birdie Filter		
C159	254 4260 935	Electrolytic 0.47 µ F/50V	CE04W1HR47M					
C160	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M	FE101	216 0097 003	Front End (U)		
C161	254 4260 948	Electrolytic 1 µF/50V	CE04W1H010M					
C162	254 4254 938	Electrolytic 47µF/16V	CE04W1C470M	X101	399 0075 003	Crystal Resonator	7.2MHz	1
C163	253 1196 902	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	X201	399 0178 007	Crystal	4.332MHz	Ì
C164	253 1193 992	Ceramic Cap. 330pF/50V	CK14B1H331K	X202	399 0041 901	Ceramic Resonator	CSA4.00MG	
C165,166	253 1179 945	Ceramic Cap. 220pF/50V	CK14B1H221K	X401	399 0196 908	Ceramic Resonator	EF0EC4194T4	
C167,168	253 1117 907	Ceramic Cap. 2700pF/50V	CK45B1H272K					
C169,170	253 1115 909	Ceramic Cap. 1800pF/50V	CK45B1H182K	JK101	205 0274 004	2P Conn. Base		
C171,172	253 1180 934	Ceramic Cap. 1200pF/50V	CK45B1H122K	JK102	205 0847 004	3P Antenna Terminal (PAL/F)		ĺ
C173	254 4254 938	Electrolytic 47µF/16V	CE04W1C470M	JK401,402	204 8421 005	Mini Jack		
C174,175	254 4260 951	Electrolytic 2.2 µ F/50V	CE04W1H2R2M					
C178	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z	Δ	202 0040 909	Fuse Clip		
C180	254 4252 930	Electrolytic 100 µF/10V	CE04W1A101M	∆SK001A	203 3964 001	3P AC Outlet		
C181	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M	△CB001A	203 2349 009	2P Inlet		
C185	253 1193 934	Ceramic Cap. 100pF/50V	CK14B1H101K	△PT001	233 6069 003	Power Trans		
- 100	200 ,100 304	Columno Cup. 100pi / 30V	5B	△ F002	206 1015 061	Fuse 2A		
C201,202	253 3131 907	Ceramic Cap. 27pF/50V	CC45CH1H270J (Temp.)	△ F002	513 2024 027	Fuse Label		
	253 3131 907		CK14B1H101K		313 2024 027	ruse Lauei		
C203		Ceramic Cap. 100pF/50V		CD401 50:	205 0726 005	22B EEC Cost B		
C204	254 4260 951	Electrolytic 2.2µF/50V	CE04W1H2R2M	CB401,501	205 0736 005	33P FFC Conn Base		
C205	254 4252 927	Electrolytic 47µF/10V	CE04W1A470M		101 0005 000	Bubbas Shari		
C206 C207	253 1194 920 254 4252 927	Ceramic Cap. 560pF/50V Electrolytic 47µF/10V	CK14B1H561K CE04W1A470M		461 0665 009	Rubber Sheet		
UZU/	254 4232 927	LICCHOIGHT 4/ HF/ 10V	OCCURAN I WALLOW	11	1			

Ref. No.	Part No.	Part Name	Remarks	Q.
	203 0548 035	1P Contact Ass'y		1
		1P Contact Ass'y		1
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D-F10 TUNER SECTION WIRING DIAGRAM AC 230V, 50Hz ANT. TERMINAL 3P AC OUTLET 2P PIN TACK (JK102) (SK001) 2P INLET (JK101) SYSTEM SOCKET OUTLET UNIT CB001A 2U-2685B-3 AM FM W1A W1B 0 W2B 0H (JK401) (JK402) В POWER TRANS MAIN UNIT 2U-2685B-1 (IC401) MICROPROCESSOR CB401 TUNER DISPLAY UNIT 2U-2685B-2 CB501 FL501 Fluorescent display tube 11BT-127GK Ε

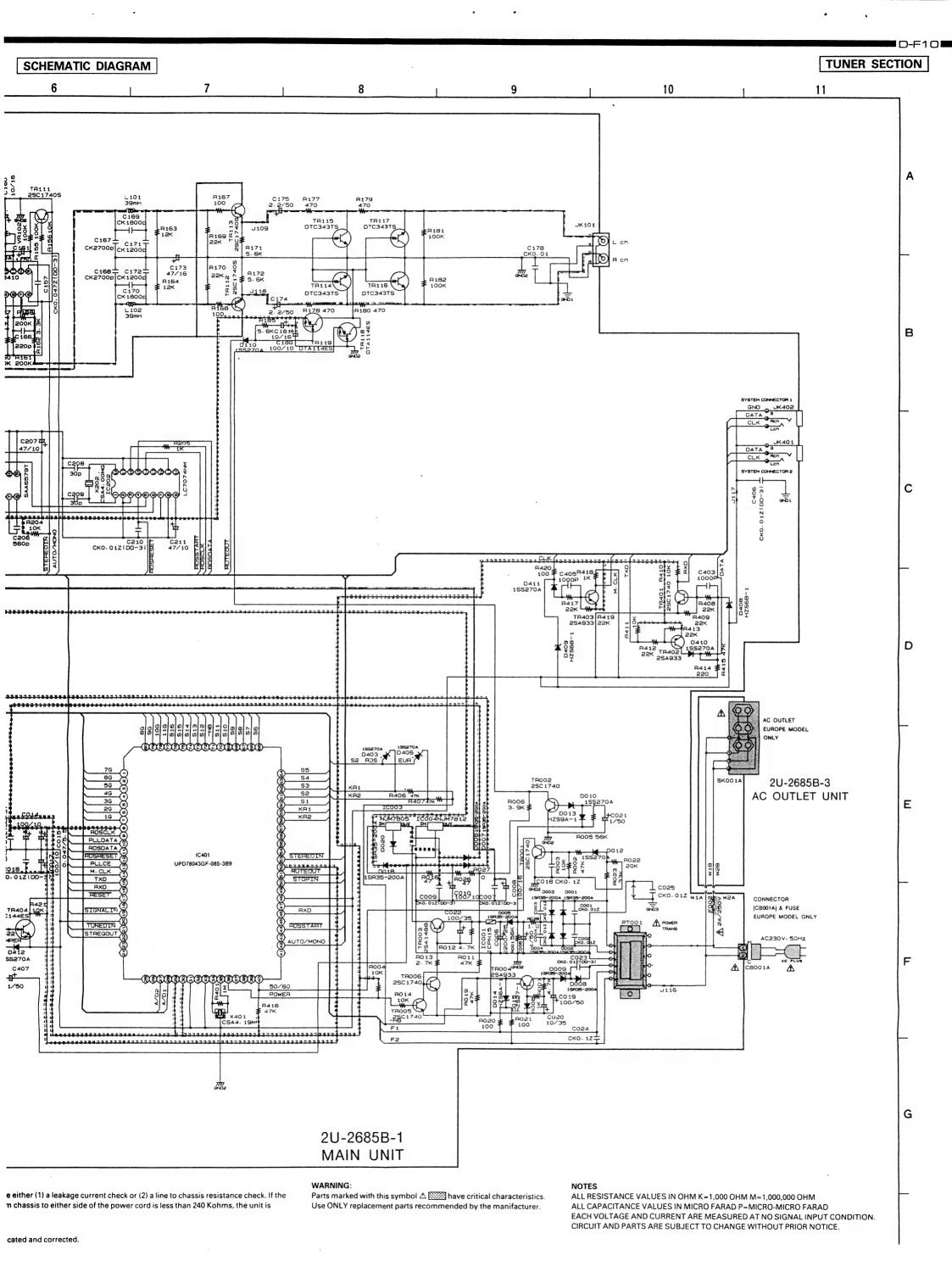




defective.

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.



PARTS LIST OF UTU-F10 EXPLODED VIEW

R	lef. No.	Part	No.	Part Name	Remarks	Q'ty	
(1	2U- 26	85 B	Tuner Unit Ass'y		15	
Ĭ	r 1-1	_		Main Unit		(1)	l
L	1-2	-		Display Unit		(1)	
	L ₁₋₃	_		Outlet Unit		(1)	
	2	393 80	12 002	F.L. Tube 11BT127GK	FL501	1	
	3	_		-			A
1	4	216 00		, , ,	FE101	1	
	5	254 42	59 700	Chemicon 2200µF/35V	C006	1	
	6	_		-			
	7	205 07			CB401,501	2	
	8	205 02			JK101	1	
	9	204 84			JK401,402	2	
M 15.40	10 11 517	205 08		,	JK102		
2	12	411 91			RK001V		
•	13	412 37				1	
	14	GEN 27		Foot Ass'y		4	
•	15	105 11	11 112	Rear Panel (Tuner)	\	1	
	16	_		_			
	17	_					D
	18	_		-			В
•	19	412 28				1	
Δ.	20	233 60	96 003	Power Trans		1	
	21	_		***			
0	22	144 23				1	
•	23	146 92				1	
•	24	146 92		, J (-)		2	
•	25	146 92	87 324	Inner Panel (Tuner)		1	
	26 27	143 08	72 001	Window			
	28	113 92			4 Gang	1	
•	29	113 16	,	, ,,	4 Gang	2	
0	30	113 16		Power Button Ass'y	4 Gaily	1	
	31	009 01				1	_
	32	_		_			С
	33	102 05	45 117	Top Cover		1	
	34	461 08	66 009	Rubber Sheet	Put on F.L. Tube	2	
	35	513 22	41 101	Rating Sheet		1	
Δ . *	36	203, 23	49, 009	●者 は、 かんと インドルの経済というと言葉をおかけたがら、他の情報というから、	CB001A	1	
Δ	37	206 10	15:061	Fuse 2A	F002	1	
	38	461 08	59 003	Spacer	for or AC	1	
	39			,			
l	40						
-	SCREWS					Щ	
-	51	473 700	04 003	Tapping Screw (S) 4×8		4	
	52	473 700		,,, -		8	
	53	473 70		,, , , , , , , , , , , ,	Black	11	
	54	477 00			2.00.1	7	D
	55	473 75		3		6	
	56	477 02				1	
1	57	475 200	005	Spring Washer \$3	for E. Screw	1	
	58	473 750	00 015	Tapping Screw (P) 3×8		2	
	59						
1	60						
	D40///2/2		2005	0.44			
-	101	505 024		S (Not included EXPLODED Cabinet Cover	VIEW)	4	
	102	503 109		Cushion		1	
	103	GEN 274		Envelope Sub. Ass'y		18	
Ĭ,	103-1	505 912		:Poly Cover		(1)	
$\parallel \parallel$	103-2	231 191		Loop Antenna		(1)	
	103-3	395 002		FM Ant. Ass'y		(1)	Ε
Ч	103-4	203 231		2P Pin Cord	L=1000	(1)	
	103-5	203 231		Stereo Miniplug Cord	L=500	(1)	
Δ	103-6	206 210		:AC Conn. with Pfug		(1)	
[103-7	511 265		Inst. Sheet		(1)	
	104	503 106		:Top Cushion		1	
	105	501 178	1 009	Carton Case		1	
	106					1	
L	107						

33) 0. 0000 **53**

3

EXPLO

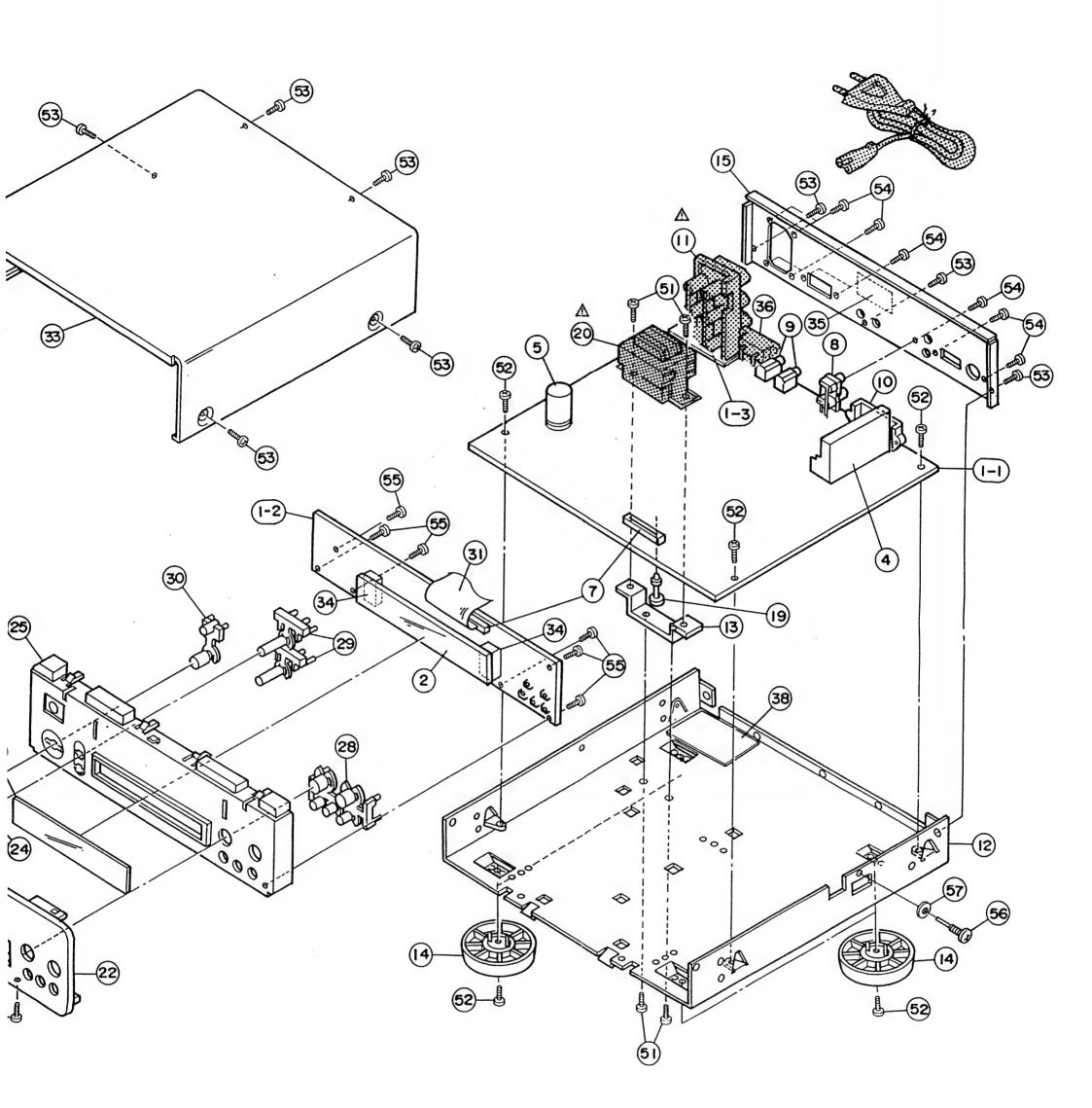
NOTE ON PARTS LIST

- Part indicated with the mark "
 " are not always in stock and possibly to take a long period of time for suppling, or in some supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
 Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

F

Parts marked with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

3 4 5 6 7 8



 $\overline{\textbf{k}}$ and possibly to take a long period of time for suppling, or in some case

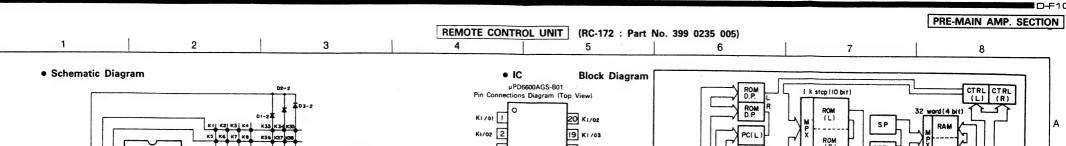
(i) to avoid mis-supplying.

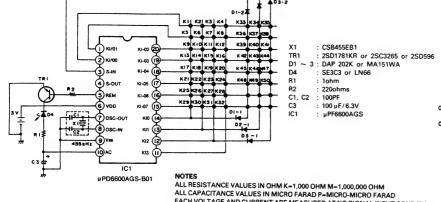
ot be supplied.

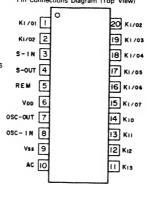
n the exploded view.

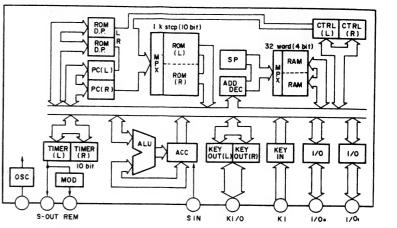
racteristics. nufacturer.











TUNER Mode

After sending the tuner (K5) key and immediately after inserting the batteries. K9 through K19 are to send the tuner number keys and the + number key codes.

EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION. CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

Key	Address		Syste	m Ad	dress				Data	Code			Expa	nsion	Mask	Jude	Registration	Notes
No.	classify	C1	C2	СЗ	C4	C5	C6	C7	C8	СЭ	C10	C11	C12	C13	C14	K	code	Notes
1	RECIVER	0	0	1	1	0	0	0	0	0	1	0	1	0	0	0		POWER
2		0	0	1	1	0	1	1	1	1	1	0	1	0	0	0		FUNCTION (ROTARY)
3		0	0	1	1	0	1	0	1	1	0	0	1	0	0	0		VOL UP
4		0	0	1	1	0	1	0	1	1	0	0	1	0	0	0		VOL DOWN
5		0	0	1	1	0	0	1	0	0	1	1	1	0	0	0		SLEEP
6		0	0	1	1	0	1	1	1	1	0	0	1	0	0	0		PRESET DOWN
7		0	0	1	1	0	0	1	1	1	0	0	1	0	0	0		PRESET UP
8		0	0	1	1	0	1	0	0	1	1	0	1	0	0	0		TUNER
9		0	0	1	1	0	0	1	0	0	0	0	1	0	0	0		1
10		0	0	1	1	0	1	1	0	0	0	0	1	0	0	0		2
11		0	0	1	1	0	0	0	1	0	0	0	1	0	0	0		3
12		0	0	1	1	0	1	0	1	0	0	0	1	0	0	0		4
13		0	0	1	1	0	0	1	1	0	0	0	1	0	0	0		5
14		0	0	1	1	0	1	1	1	0	0	0	1	0	0	0		6
15		0	0	1	1	0	0	0	0	1	0	0	1	0	0	0		7
16		0	0	1	1	0	1	0	0	1	0	0	1	0	0	0		8
17		0	0	1	1	0	1	1	0	0	0	1	1	0	0	0		9
18		0	0	1	1	0	0	0	1	0	0	1	1	0	0	0		10
19		0	0	1	1	0	1	1	1	1	0	1	1	0	0	0		+10
20	TUNER	0	0	1	1	0	1	1	1	0	1	0	1	1	0	0		BAND
21		0	0	1	1	0	0	1	0	1	1	0	1	1	0	0		TUNING DOWN
22		0	0	1	1	0	1	0	0	1	1	0	1	1	0	0		TUNING UP
23		0	0	1	1	0	0	1	0	0	1	0	1	1	0	0		RDS
24		0	0	1	1	0	0	0	1	0	1	0	1	1	0	0		PTY
25		0	0	1	1	0	1	1	0	0	1	0	1	1	0	0		CT (D/T)
26		0	0	1	1	0	0	1	1	1	1	0	1	1	0	0		PANEL.
27		0	0	1	1	0	1	0	0	0	1	0	1	1	0	0		PRESET MEMORY
28	CD	0	0	0	1	0	1	1	1	0	1	0	1	0	0	0		DIRECT
29		0	0	0	1	0	1	0	1	1	0	0	1	0	0	0		PROGRAM
30		0	0	0	1	0	1	0	0	0	1	0	1	0	0	0		CANCEL (CLEAR)
31		0	0	0	1	0	0	0	0	0	1	1	1	0	0	0		EDIT (TEME DEIT)
32		0	0	0	1	0	1	1	0	0	1	0	1	0	0	0		TIME/SIDE A. B
33		0	0	0	1	0	0	0	0	1	0	0	1	0	0	0		AUTO SEARCH (F)
34		0	0	0	1	0	1	0	0	1	1	0	1	0	0	0		AUTO SEARCH (R)
35		0	0	0	1	0	0	1	0	1	1	0	1	0	0	0		MANU SEARCH (F
36		0	0	0	1	0	1	1	0	1	1	0	1	0	0	0		MANU SEARCH (R
37		0	0	0	1	0	0	0	1	1	1	0	1	0	0	0		PLAY
38		0	0	0	1	0	0	1	1	1	1	0	1	0	0	0		STOP
39		0	0	0	1	0	0	0	1	0	1	0	1	0	0	0		REPEAT
40		0	0	0	1	0	0	1	0	1	0	1	1	0	0	0		RANDOM

Key	Address		Syste	m Ad	dress		Data Code							Expansion A		Jude	Registration		
No.	classify	assify C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C		C12	C13	C14	К	code	Notes										
41	DECK	0	0	1	0	0	0	0	1	0	1	0	1	0	0	0		RANDOM	
42		0	0	1	0	0	1	1	1	0	1	0	1	0	0	0		R. PLAY	(DECK A)
43		0	0	1	0	0	0	1	0	1	1	0	1	0	0	0		FF	(DECK A)
44		0	0	1	0	0	1	1	0	1	1	0	1	0	0	0		REW	(DECK A)
45		0	0	1	0	0	0	0	1	1	1	0	1	0	0	0		PLAY	(DECK A)
46		0	0	1	0	0	0	1	1	1	1	0	_1	0	0	0		STOP	(DECK A)
47		0	0	1	0	0	1	1	1	1	1	0	1	0	0	0		REC/REC	MUTE (A)
48		0	0	1	0	0	0	0	0	0	0	1	1	0	0	0		TAPE SIZ	E
49		. 0	0	1	0	0	0	1	0	0	0	1	1	0	0	0		REV MOD	E
50		0	0	1	0	0	0	0	1	0	1	1	1	0	0	0		REMAIN	

CD Mode

After sending the direct (K28) or program (K29) key, K9 through K19 are to send the CD number keys and the + number key

Key	Address	System Address							Data	Code			Expansion		Mask	Jude ment	Registration	
No.	classify	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C12 C13		K	code	Notes
9	CD	0	0	0	1	0	0	1	0	0	0	0	1	0	0	0		1
10		0	0	0	1	0	1	1	0	0	0	0	1	0	0	0		2
11		0	0	0	1	0	0	0	1	0	0	0	1	0	0	0		3
12		0	0	0	1	0	1	0	1	0	0	0	1	0	0	0		4
13		0	0	0	1	0	0	1	1	0	0	0	1	0	0	0		5
14		0	0	0	1	0	1	1	1	0	0	0	1	0	0	0		6
15		0	0	0	1	0	0	0	0	1	0	0	1	0	0	0		7
16		0	0	0	1	0	1	0	0	1	0	0	1	0	0	0		8
17		0	0	0	1	0	0	1	0	1	0	0	1	0	0	0		9
18		0	0	0	1	0	1	1	0	1	0	0	1	0	0	0		10
19		0	0	0	1	0	0	0	1	1	0	0	1	0	0	0		+10

•	Trans	istors

2SD1781KR 2SC3265 2SD596

LN66

11









Ε

С

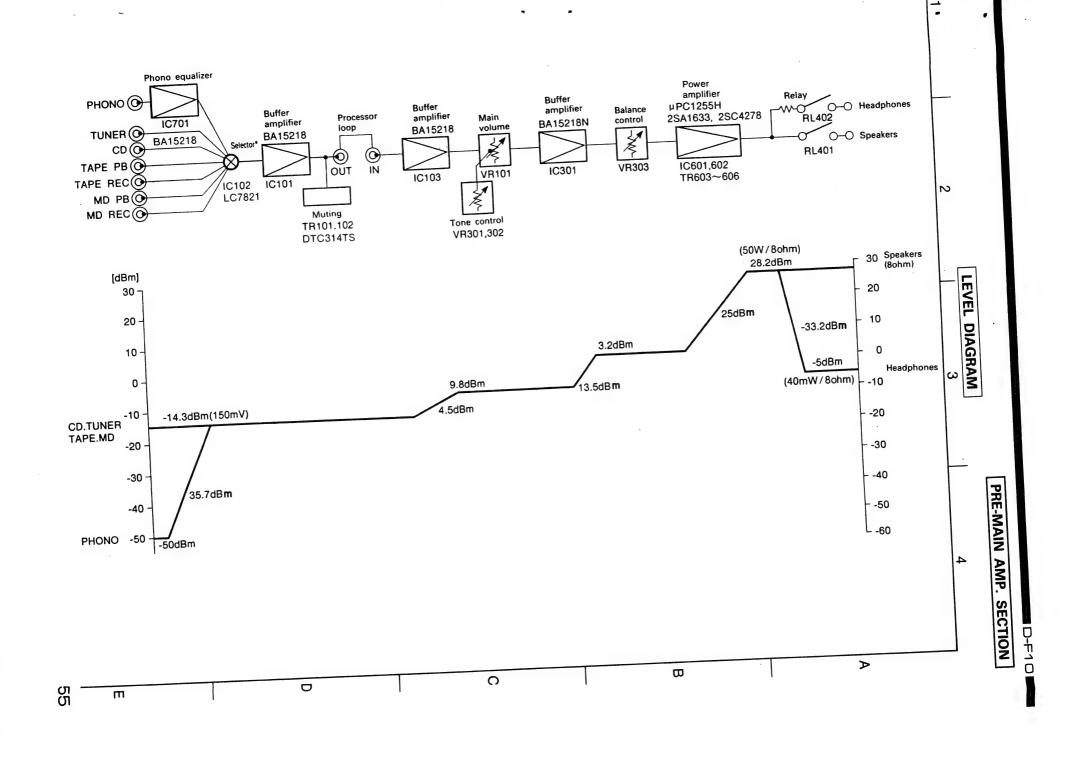
D

Ε

54

DATA

TR231



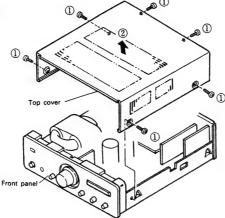
PRE-MAIN AMP. SECTION

DISASSEMBLY PROCEDURES

(Assembly is performed in the reverse order.)

1. Removing the Top Cover and the Front Panel

- 1 Remove the six screws which fasten the top cover.
- 2 Remove the top cover (upward) in the direction of the arrow.



- 3) Remove the two screws which fasten front panel.
- 4 Release the inner panel hooks from the chassis while pulling the panels in the direction of the arrow to remove the inner panel and the front panel as one unit.



Main Volume Unit (2U-2688B-4)

Semove the main volume control assembly in the direction of the arrow, and remove the nut which fastens the main volume unit.

Switch Unit (1) (2U-2688B-1)

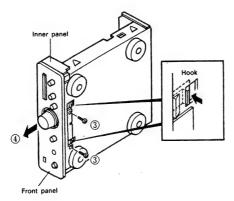
6 Remove the six screws which fasten switch unit (1).

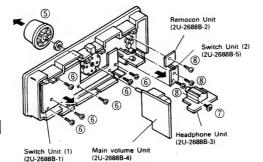
Headphone Unit (2U-2688B-3)

Remove the screw which fastens the headphone unit.

Remocon Unit (2U-2688B-2) and Switch Unit (2) (2U-2688B-5)

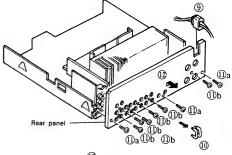
Remove the two screws which fasten remocon unit and switch unit (2).





3. Removing the Rear Panel

- Remove the cord bush from the rear panel.
- 1 Remove the two shorting pins.
- Remove the three "a" screws and the nine "b" screws which fasten the rear panel.
- n Remove the rear panel in the direction of the arrow.



Processor Unit (2U-2687B-3)

① Disconnect the processor unit from the connector and remove in the direction of the arrow.

Input Unit (2U-2687B-2)

① Disconnect the input unit from the connector and remove in the direction of the arrow.

AC Input Unit (2U-2687B-5)

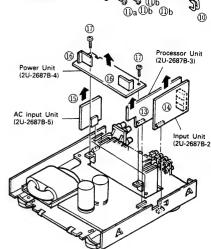
(§) Disconnect the AC input unit from the connector and remove in the direction of the arrow.

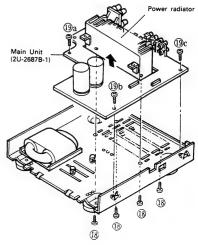
Power Unit (2U-2687B-4)

- (B) Remove the solder from the four power transistors.
- Remove the two screws which fasten the power unit.
 NOTE: Perform this after removing the power radiator.

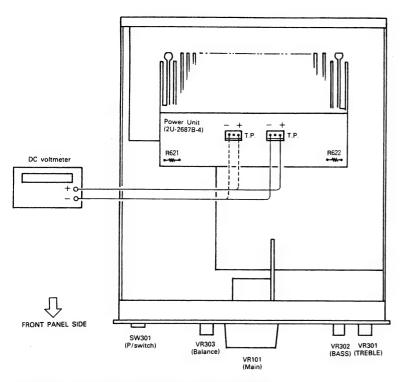
Main Unit (2U-2687B-1)

- Remove the four screws which fasten the power radiator, then remove the power radiator.
- Remove the single "a", "b", and "c" screws which fasten the main unit.





ADJUSTMENTS



1. Measuring Instruments Required for the Adjustments

DC voltmeter

2. Preparation

- ① Place the set in a location having normal usage conditions and avoid places with strong drafts such as near coolers or fans. The operating temperature of the set should be between 15 and 30°C and the humidity should be normal.
- 2 Set the switches of the set as follows:
- POWER switch → ON ()
- SPEAKER terminals → No load (Do not connect speakers or dummy resistors)
- INPUT terminals → No input

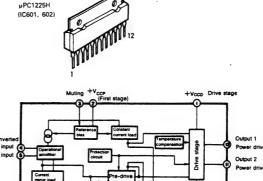
Adjustments

- ① Remove the top cover and connect the DC voltmeter to the test points of the power unit (2U-2687B-4).
- ② Connect the power cable to a 230 V AC source and set the power switch to "ON ()."
- 3 After 10 minutes, read the voltmeter and check that the reading is in the range of 2 mV to 40 mV (DC).
- (1) When the value read from the voltmeter is 2 mV or less, cut R621 and R622 (2 kohm) shown in the above diagram.

SEMICONDUCTORS

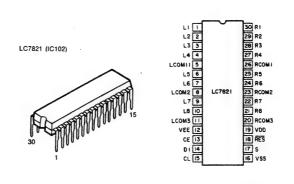
PRE-MAIN AMP. SECTION

Pin Connect Pin No.

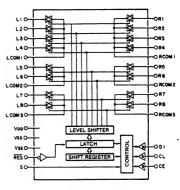


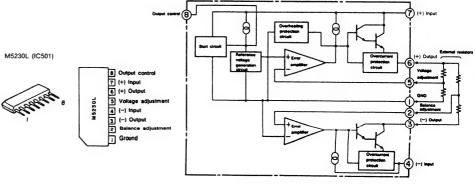
• IC's

Pin No.	Connection
1	+V _{CCD} (drive stage power supply)
2	+V _{CCP} (pre-drive stage power supply)
3	MUTING
4	INPUT (non-inverting)
5	NFB (inverting)
6	PHASE COMP
7	BIAS
8	BIAS.
9	-VCCP (drive stage power supply)
10	-VCCD (pre-drive stage power supply)
11	LOWER OUTPUT
12	UPPER OUTPUT

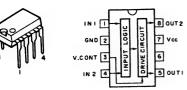


(First stage)

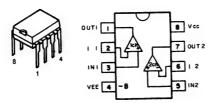




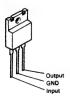




BA15218 (IC101, 103, 701)



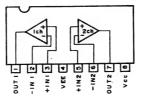
NJM7805FA (S) (IC502)



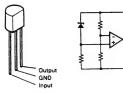
BA15218N (IC301)



-O GND



PST529C (IC205)



 IC Protector ICP-N15 (IC503, 504, 520) .



PRE-MAIN AMP. SECTION

Transistors

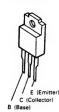
2SA1038 (S/E)



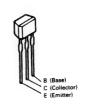


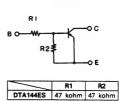


2SB1185 (E/F) 2SD1762 (E/F)

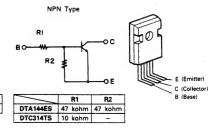


2SA1633 (E/F) (TR605, 606) DTA144ES PNP Type 2SC4278 (E/F) (TR605, 606) DTC144ES NPN Type

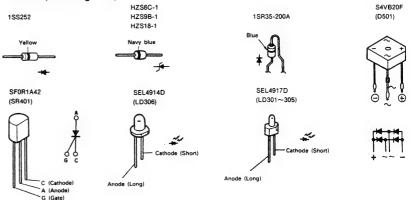




PNP Type



• Diodes (including LED)



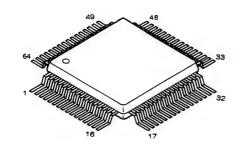
• Infrared Remote Control Sensor

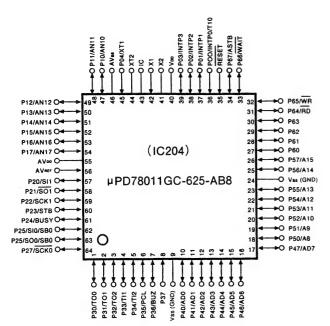
RPM-638CBR-L



(IC302)

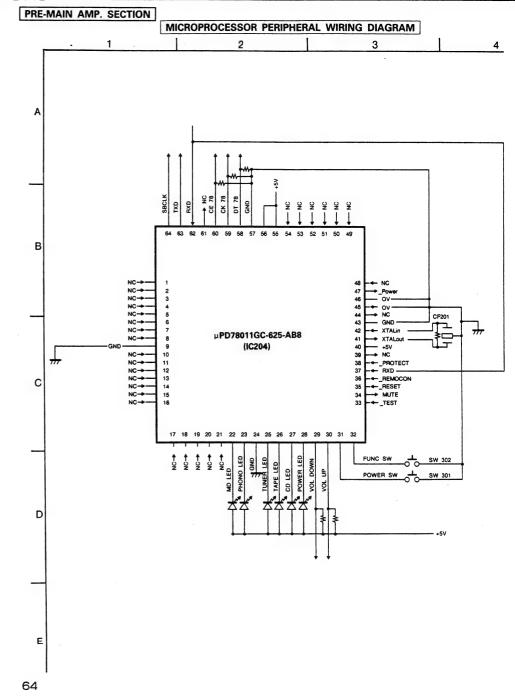
MICROPROCESSOR DOCUMENTATION μPD78011GC-625-AB8 : 262 1964 002 (IC204)





No	Port Name	ion (Ini: Initia	me	1/0			
1	P30/TO0	NC NC		0	ini	AC	Function
2	P31/T01	NC NC			+-	+-	Open, fixed at 5 V internally.
3	P32/TO2	NC NC		0	L	+-	Open, fixed at 5 V internally.
4	P33/TI1	NC NC	\dashv	0	L	1-	Open, fixed at 5 V internally.
5	P34/T12	NC NC	-	0	L	+-	Open, fixed at 5 V internally.
6	P35/PCL	NC NC		0	L	-	Open, fixed at 5 V internally
7	P36/BUZ			0	L	1-	Open, fixed at 5 V internally.
8	P37	NC	-	0	L	-	Open, fixed at 5 V internally.
9		NC	_	0	L	_	Open, fixed at 5 V internally.
10	GND P40/AD0	GND	_	-	_	-	0 V: digital ground
11		NC	_	0	L	_	Open, fixed at 5 V internally.
12	P41/AD1	NC	\perp	0	L	-	Open, fixed at 5 V internally.
-	P42/AD2	NC		0	L	T -	Open, fixed at 5 V internally.
13	P43/AD3	NC		0	L	-	Open, fixed at 5 V internally.
14	P44/AD4	NC		0	L	-	Open, fixed at 5 V internally.
15	P45/AD5	NC	T	0	L	-	Open, fixed at 5 V internally.
16	P46/AD6	NC		0	L	-	Open, fixed at 5 V internally.
17	P47	NC		0	L	-	Open fixed at 5 V internally.
18	P50	NC		0	L	_	Open, fixed at 5 V internally.
19	P51	NC		5	ī	_	Open, fixed at 5 V internally.
20	P52	NC		5	t	_	Open, fixed at 5 V internally.
21	P53	NC	_	5	L	-	Open, fixed at 5 V internally.
22	P54	MDLED		5+			Open, fixed at 5 V internally.
23	P55	Phn LED	_	_	H	-	LED lights when MD LED drive is low
24	GND	GND	+	1	<u>+</u>	L	LED lights when Phono LED drive is low
25	P56	Tuner LED	_	_		-	0 V: digital ground
26	P57		- 9	-	Н	L	LED lights when Tuner LED drive is low
27	P60	Tape LED	- 0		Н	L	LED lights when Tape LED drive is low
28	P61	CD LED	- 0	_	н	L	LED lights when CD LED drive is low
29		Pwrl LED	_ C	_	н	L	LED lights when Power Indicator LED drive is low
30	P62	VI Dwn	C		н	L	There is drive when Volume Down is low
_	P63	VI Up	0		н	L	There is drive when Volume Up is low
31	P64	Power Sw	1		н	L	Power On/Off switch: Active low
2	P65	Func Sw	1		- 1	L	Function switch: Active low
3	P66	TEST	1	Τ.	-	L	Test mode is set when the land is a training.
4	P67	MUTE	0		L	H	Test mode is set when the level is 0 V immediately after reset cancellation
5	RESET	RESET	1	1.	-	L	Speaker relay is switched off at high level. Sound is muted. Reset input
6	PO0/INTP0	REMOCON	1	1.	-	L	Remote control signal input
7	PO1/INTP1	RXD	1	1	_		DENON BUS input
8	PO2/INTP2	PROTECT	T	1-	-	ī	DENON BUS input signal: Connects in parallel with pin 62
9	PO3/INTP3	NC	0	TH	_	-	Overcurrent detection signal input (Not used with interrupts) Fixed at open 0 V.
0	VDD	5 V	1-	1	-	-+	Digital 5 V
1	X2	XTAL out	0	†-	_	$\overline{}$	
2	X1	XTAL in	11	+	_		Crystal oscillator output
3	IC	IC	+:	+-	-		Crystal oscillator input
1	XT2	NC	0	+	_	-	Connected inside microprocessor. Connects to GND.
1	PO4/XT1	GND	1	+=	_	_	rixed at open 0 V.
1	AV _{SS}	0 V	+-	+	-	-	Connects to GND.
+	P10/ANI0	NC	+	-	_	- '	0 V: digital ground
1	P11/ANI1		1	↓-	-	- '	Open
+	P12/ANI2	NC	1	-	1:		Open
+	P13/ANI3	NC	1	-	1.		Dpen Dpen
+		NC	1	-		- [)pen
	P14/ANI4	NC	- 1	-		- 1	Dpen
1	P15/ANI5	NC	1	-	T -	. (Open
+	P16/ANI6	FUNC	-1	-	-	_	Den
+	P17/ANI7	POWER	1	-	1-)pen
1	AV _{DD}	5 V	-	-	1-		pigital 5 V
1	AV _{REF}	5 V	_	_	+-		igital 5 V
L	P20/SI1	GND	1	_	+-		
	P21/S01	DT78	ö	_	H	+=	V: digital ground
Г	P22/SCK1	CK78	0	Н	+-		erial output data to IC7821
	P23	CE78	0		+-	+ s	erial output clock to IC7821
1.		OL/8	١	L	Н	C	nip enable to IC7821. A pull-down resistor is attached externally to guarantee the operation at e time of output reset.
1	P24	NC	0	L	1	100	e time of output reset.
	P25/SI0	RXD	0	t	+	1	xed at open 0 V.
\vdash					1 L	1 D	NON PUC
F			_		-	10	NOW BOS communications data input
	P26/SO0 P27/SCK0	TXD	0	H	L		NON BUS communications data input NON BUS communications data output NON BUS communications data clock

D-F10



PRINTED WIRING BOARD

1

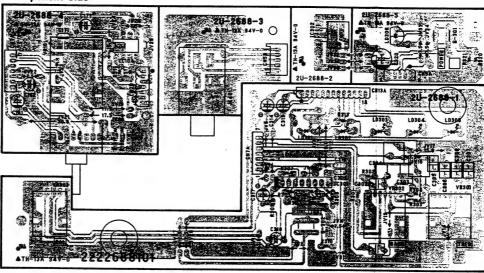
PRE-MAIN AMP. SECTION 8

UPA-F10 2U-2688B SWITCH UNIT ASS'Y

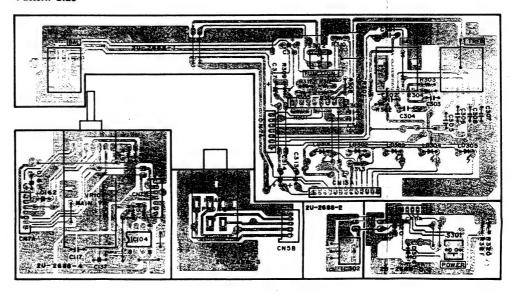
2U-2688B							
-1	Switch Unit (1)						
-2	Remocon Unit						
-3	Headphone Unit						
-4	Volume Unit						
-5	Switch Unit (2)						

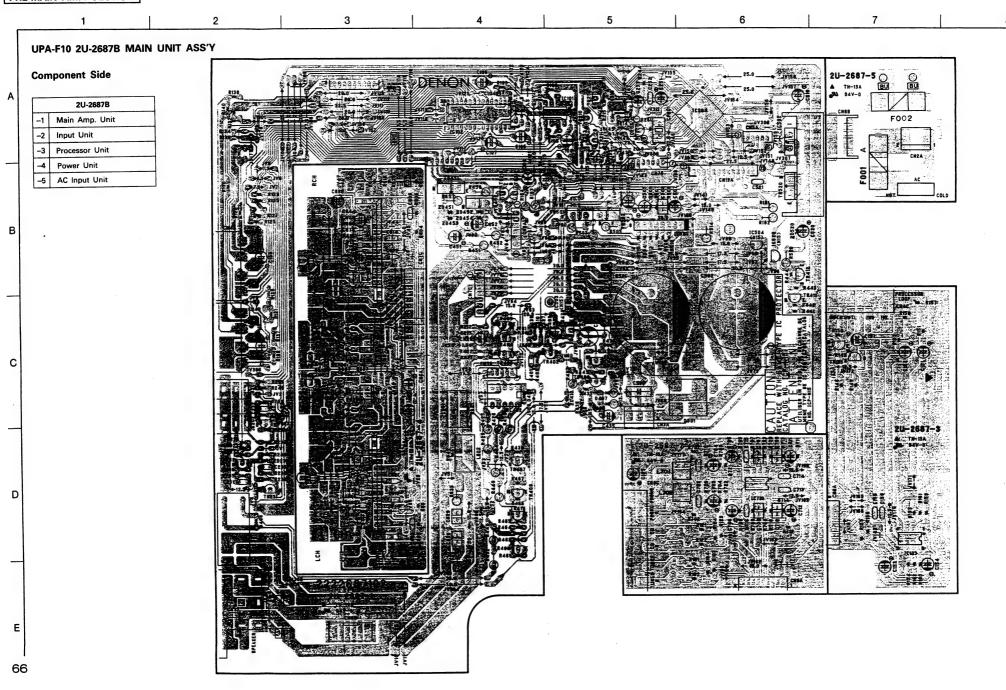
3

Component Side



Pattern Side





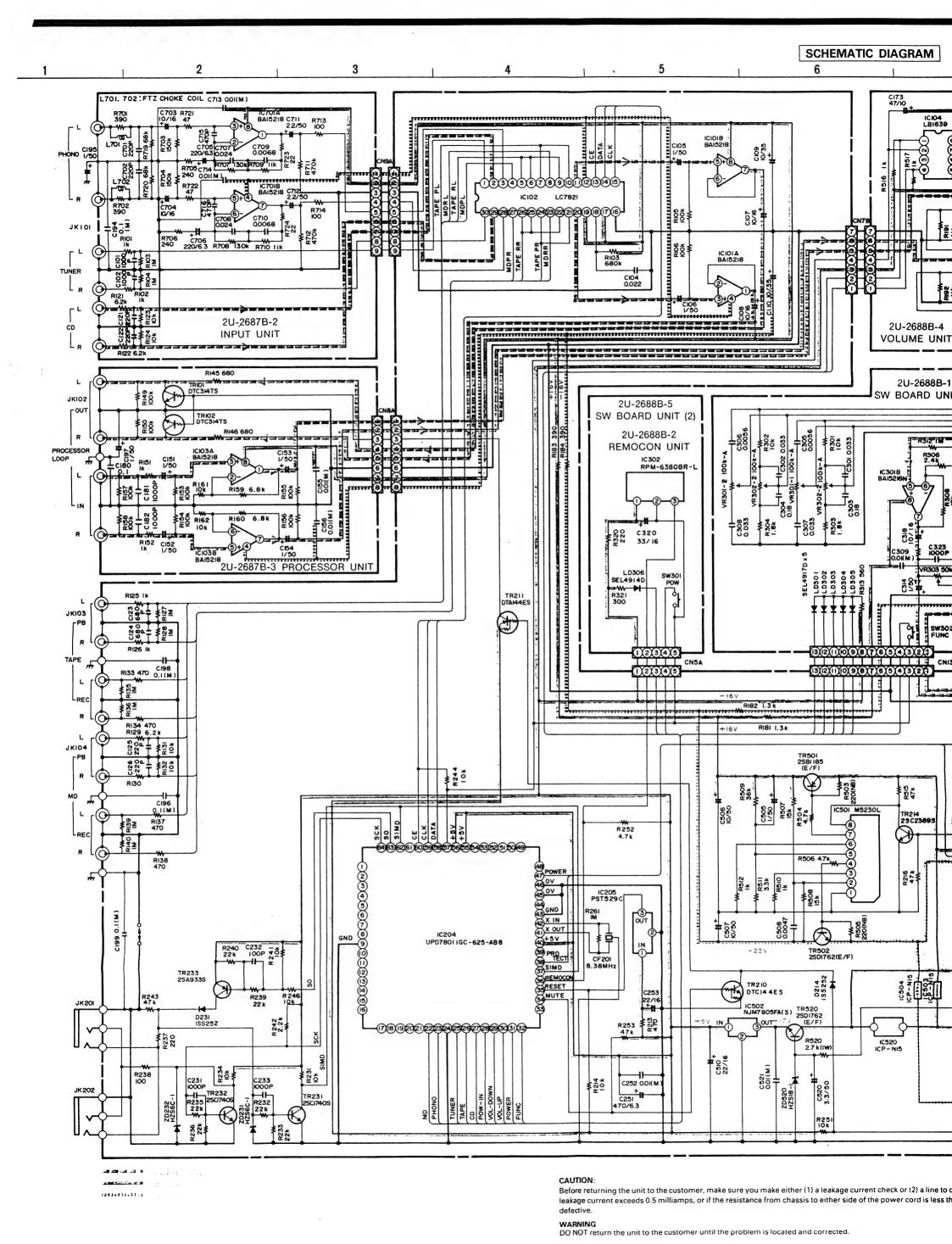
2U-2688 B SWITCH UNIT ASS'Y PARTS LIST

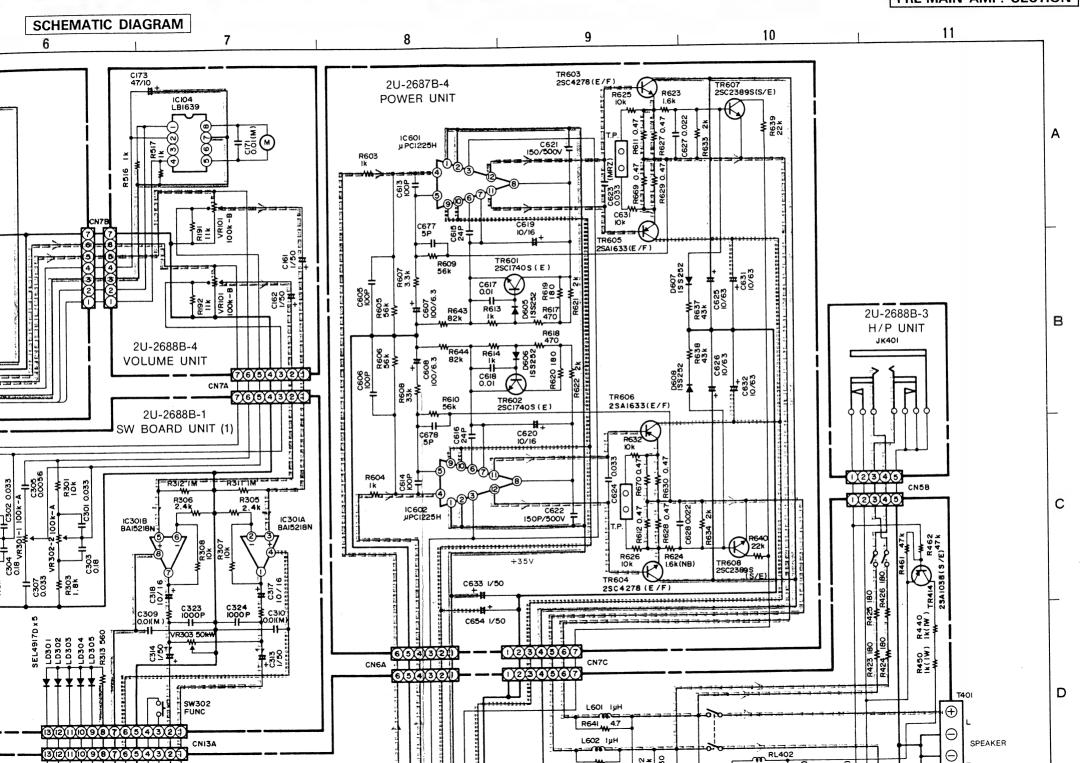
Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Q'ty
C435	254 4263 945	Electrolytic 1µF/100V	CE04W2A010M		473 8007 009	Cup Screw 3×12		2
C451,452	254 4262 917	Electrolytic 10µF/63V	CE04W1J100M					1
				CN2A	205 0581 001	2P VH Conn. Base		1
C501,502	254 4371 701	Electrolytic 8200 µ F/56V	CE04W==822MC (DL)	CN3A	205 0653 036	3P VH Conn. Base		1
C505	254 4260 948	Electrolytic 1 µ F/50V	CE04W1H010M	CN5A	205 0343 058	5P Conn. Base (KR-PH)		1
C506,507	254 4260 980	Electrolytic 10µF/50V	CE04W1H100M	CN6A	205 0234 060	6P Conn. Base		1
C508	255 1264 982	Mylar Film 0.0047µF/50V	CQ93M1H472J (B)	CN8A	205 0535 002	8P Conn. Base		1
C509	256 1043 711	Metalized 0.47 µF/250V	CF93B2E474K	CN8A	205 0536 001	8P Conn. Socket		1
C510	254 4254 912	Electrolytic 22µF/16V	CE04W1C220M	CN9A	205 0535 015	9P Conn. Base		1
C520	254 4260 964	Electrolytic 3.3 µF/50V	CE04W1H3R3M	CN9A	205 0536 014	9P Conn. Socket		1
C521	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z	CN13A	205 0375 039	13P Conn. Base (KR-PH)		1
C605,606	253 1193 934	0	0444544					
C605,606	253 1193 934	Ceramic Cap. 100pF/50V	CK14B1H101K	CN6B	205 0696 064	JL Connector (BT-E) 6P		1
C613,614	253 1193 934	Electrolytic 100µF/6.3V Ceramic Cap. 100pF/50V	CE04W0J101M (KME)	11	205 0697 063	JL Connector (F-E) 6P		1
C615,616	253 4536 996	Ceramic Cap. 100pF/50V	CK14B1H101K	CN7B	205 0343 074	' '		1
C617,618	253 4536 996	Ceramic Cap. 24pF/50V	CC45SL1H240J CK14F1E103Z	CN7C	205 0234 073	7P EH-SID Conn. Base		1
C619,620	254 4274 947	Electrolytic 10µF/16V	CE04W1C100= (KME)	T.P.	205 0100 026	2D MIL Come Door		
C621,622	253 1126 901	Ceramic Cap. 150pF/500V	CK45B2H151K	1.5.	205 0190 036	3P NH Conn. Base		2
C623,624	255 1265 994	Mylar Film 0.033 µF/50V	CQ93M1H333J (B)	CN5B	203 8280 078	5P KR-DA Conn. Cord		١.
C625,626	254 4262 917	Electrolytic 10µF/63V	CE04W1J100M	CN6A	203 8280 078	6P EH-SCN Conn. Cord		1
C627,628	253 1175 907	Ceramic Cap. 0.022µF/25V	CK14F1E223Z	CN7C	204 2688 006	7P EH-SCN Conn. Cord		1
C629,630	256 1034 979	Metalized 0.1 µF/50V	CF93A1H104J	CN/C	204 2000 000	7F EH-SON COIII. COI		'
C631,632	254 4262 917	Electrolytic 10µF/63V	CE04W1J100M		205 0452 017	Style Pin		3
C653,654	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M		205 0692 000	2P Wrapping Terminal		1
C677,678	253 4535 955	Ceramic Cap. 5pF/50V	CC45SL1H050C		200 0002 000	Li Wapping remina		1'
C701,702	253 1193 976	Ceramic Cap. 220pF/50V	CK14B1H221K					
C703,704	254 4254 909	Electrolytic 10µF/16V	CE04W1C100M	ŀ				1
C705,706	254 4250 932	Electrolytic 220µF/6.3V	CE04W0J221M					
C707,708	255 4199 999	Mylar Film 0.024µF/50V	CQ92M1H243J (MRZ)	l				
C709,710	255 1265 907	Mylar Film 0.0068µF/50V	CQ93M1H682J (B)					
C711,712	254 4260 951	Electrolytic 2.2µF/50V	CE04W1H2R2M	H	}			
C713,714	253 1196 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z		l .			
C715,716	253 1191 917	Ceramic Cap. 470pF/50V	CK14SL1H471K					
OTHER	CDOLID		la.					
OTHER	GROOP	(P.W. Board)	(1)					
		(F.W. Board)	(")					1
L601,602	235 0104 007	Inductor 1µH	2					
L701,702	235 9003 002	FTZ Choke Coil	2					
					1			
CF201	399 0243 903	Ceramic Resonator CST8.38MTW	1					
	1			1				
RL401	214 0154 005	Relay (VB24SMBU)	1					
RL402	214 0162 000	Relay (A12W-K)	1					
JK101	204 8278 009	6P Pin Jack (S-GND)	1					
JK102	204 8266 008	4P Pin Jack (S-GND)	1					
JK103,104	204 8457 008	4P Pin Jack (S-GND)	2					
JK201,202	204 8421 005	Mini Jack	2					
				l				
T401	205 0551 002	4P Terminal	1					
△F001	206 1015 058	Fuse 1.6A	20mm 1					
	202 0022 008	Property and in the same and the State	2011111 2					
1	513 2277 049	1	1					

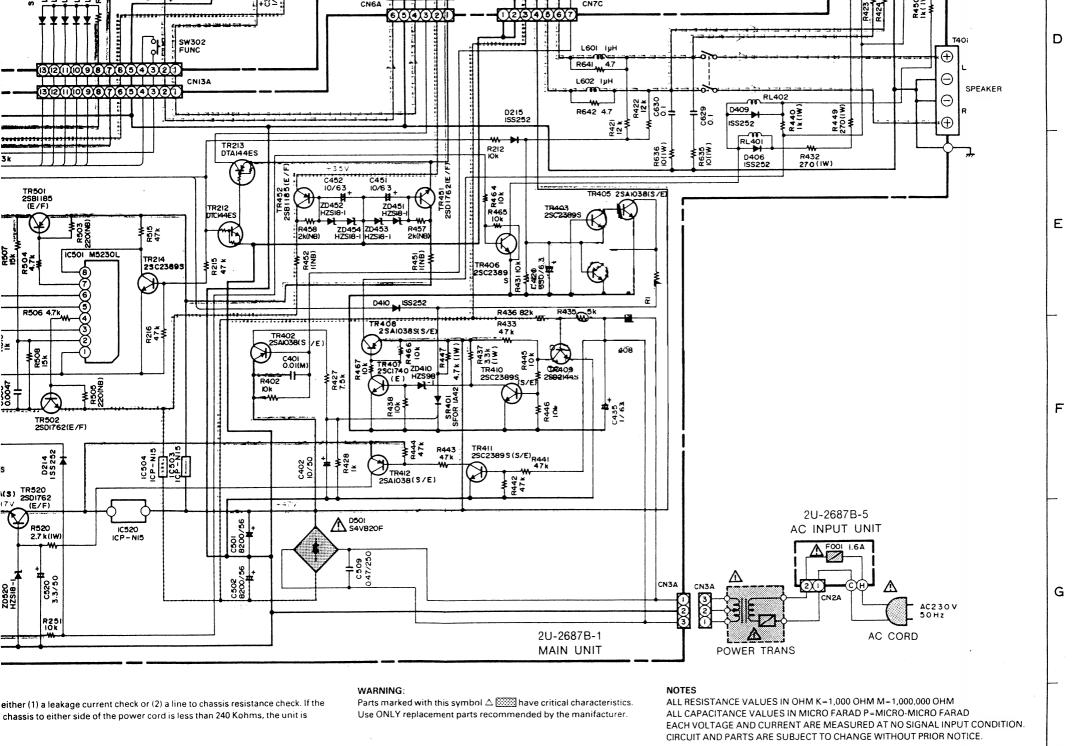
417 0499 000 Heat Sink 473 7002 018 Tapping Screw (S) 3×8 417 0307 066 Heat Sink

Ref. No.		art No		Part Name .	Remarks	
SEMICON	NDUC	TORS	GRO	UP		-
IC104	263	0476	002	IC LB1639		_
IC301				IC BA15218N		
IC302	499	0281	003	Remocon Sensor RPM-638CBR-L		
LD301~305	393	9420	910	LED SEL4917D	Red	
LD306	•	9408		LED SEL4914D		
DECICTO	DC C	00110	(Not	included Carbon Film ±5% or to the Schematic Diagram	1/4W Type	_
VR101	211	0825	OO5	Variable Resistor 100k ohm	Moin Vol	L
VIIII	211	0023	003	Variable Resistor TOOK ONT	Main Voi.	
VR301,302	211	0822	800	Variable Resistor 100k ohm	Tone Vol.	
VR303	211	0823	007	Variable Resistor 50k ohm	Balance Vol.	
CAPACIT	,					
C161,162				Electrolytic 1 µ F/50V	CE04W1H010M	
C171		1196		Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	
C173	254	4254	938	Electrolytic 47µF/16V	CE04W1C470M	
C301,302	255	1265	994	Mylar Film 0.033µF/50V	CQ93M1H333J (E	3)
C303.304	256	1035	004	Metalized 0.18µF/50V	CF93A1H184J	
C305,306	1	1264		Mylar Film 0.0056µF/50V	CQ93M1H562J (E	3)
C307,308	255	1265	994	Mylar Film 0.033µF/50V	CQ93M1H333J (E	3)
C309,310	252	1196	002	Ceramic Cap. 0.01 µF/25V	CK14F1E103Z	
C313,314		4305		Electrolytic 1µF/50V	CE04W1H010M (0.0
0010,014	204	4000	300	Liectrolytic 121730V	CEO-WITHOTOM (or
C317,318	254	4299	906	Electrolytic 10µF/16V	CE04W1C100M (SF
C320	254	4299	951	Electrolytic 33µF/16V	CE04W1C330M (5	SF
C323,324	253	1194	959	Ceramic Cap. 1000pF/50V		
OTHER G	BO) II	•		·		lo
		_		(P.W.Board)		1
0004.000				T O . W		ľ
S301,302	212	3604	910	Tact Switch		l
JK401	204	8420	006	Headphone Jack (6.5)		
CN5B	205	0355	059	5P KR Conn. Base (L)		
CN7A	205	0343	074	7P KR Conn. Base (KR-PH)		ŀ
CN5A	203	8280	065	5P KR-DA Conn. Cord		1
CN7A	204	2513	032	7P KR-DA Conn. Cord		ŀ
CN7B	204	2513	045	7P KR-DA Conn. Cord		
CN13A	204	6269	049	13P KR-DA Conn. Cord		
	461	0665	080	Rubber Sheet		

8







ated and corrected.

Н

3

PARTS LIST OF UPA-F10 EXPLODED VIEW

Γ	Ref.	No.	P	art No	.	Part Name	Remarks	Q'ty		Γ
-	•	1	2U-	2687	В	Main Unit Ass'y		18		1
	1-	1-1		-		Main Unit	I	(1)		
		1-2				Input Unit		(1)		l
	Ч	1-3 1-4		_		Processor Unit Power Unit		(1) (1)		l
	L	1-5		_		AC IN Unit		(1)	Α	١
		2	214	0154	005	Relay (VB24SMBU)	RL401	1		
		3		4371	701	Chemicon 8200µF/56V	C501,502	2		١
		4		0499	1	Heat Sink		2		١
		5	1	0307	066	Heat Sink Mini Jack	JK201,202	2		١
		6 7		8421 8420		Headphone Jack	JK401	1		1
		8	211	0825		Variable Resistor 100k ohm	VR101 Main Volume	1		4
		9	204	8266	800	4P Pin Jack (S-GND)	JK102	1		١
		10		8457		4P Pin Jack (S-GND)	JK103,104	2		1
		11	1	8278	1	6P Pin Jack (S-GND)	JK101 T401	1		
	All willing	12 13		0551 31015		4P Terminal Fuse 1.6A	F001	1		١
×	•	14	A	2688	Acres 100	Switch Unit Ass'y	. T. T. (115), (N###¥2122112)	18		Ì
	1	14-1				Switch Unit (1)		(1)	E	3
		14-2	1			Remocom Unit		(1)		1
1	4	14-3		_		Headphone Unit		(1) (1)		-
		14-4 14-5		_		Volume Unit Switch Unit (2)		(1)		
	_	15	211	0822	008	Variable Resistor 100k ohm	VR301,302 Tone	2		١
		16	211			Variable Resistor 50k ohm		1		١
	•	17	411		315	Main Chassis		1	-	4
		18	1	3782		Trans Bracket		1		
		19		N 2798		Foot Ass'y	H=10	4		
	<!--</td--><td>20</td><td>1</td><td>3548 2814</td><td></td><td>P.W.B. Catcher Card Spacer (L=10)</td><td>H=10 H=10</td><td>1</td><td></td><td></td>	20	1	3548 2814		P.W.B. Catcher Card Spacer (L=10)	H=10 H=10	1		
1	•	21 22	1	0496		Power Radiator		1		
1		23	271		009	Transistor 2SA1633 F31 (E/F)	TR605,606	2		
-		24	273	0430	003	Transistor 2SC4278 F31 (E/F)	TR603,304	2	0	;
		25	1	0234		Insulating Sheet		4		
		26		3829		P.W.B. Bracket (A) Rear Panel (Amp.)		1		
1	⊚	27 28	105	1110 2 06 3		AC Cord with Plug	· 通知作用對何問告於各	1		
ľ	Δ	29	FIRST LOSS	0056	1 1 1 m	Cord Bush		1		
ľ	- distribute	30	di di districa	0071		Terminal Ass'y	GND	1		
-		31	477	0018	001	Washer (P-87)	and the second of the second o	1	_	
1	Δ	32 📜	20 min	6094	A street in	Power Trans		1	1	
١	•	33	1	2362 1482		Front Panel (Amp.) Knob Ring (C)		1		
	<!--</td--><td>34 35</td><td></td><td>9294</td><td></td><td></td><td></td><td>1</td><td></td><td></td>	34 35		9294				1		
	•	36	1	9295		1		1		
	•	37	1	1480				1		
١		38	143	3 0873	3 107	,		1	1	C
		39		3 1656		, , , , , ,		1	1.	
		40	1	3 1654 2 0743		1		3		
i		41 42	1	2 074		1		1		
	*	43		5 0033				3		
1		44	20	5 0752	2 005			2	1	
-		45	10	2 0545	133	Top Cover		1	-	_
١		46	1.0	-		- Samuel Samuel	RPM-638CBR-L	1		
- [47 48	1	9 028 [.] 4 016:			RL402	1	1	
		46 49		3 087		1		1		
		50	1	6 148				1	1	
		51		3 087				1	1	
	_	52	1 -	3 224				1	1 1	Ε
		53	1	2 3838 4 0729		·		1		
		54 55	41	- U/2	J 102	Main 411. Gilleid		1		
		56								
		57								
į		SCREW	S						-	
		71		3 700	4 003	Tapping Screw (S) 4×8		ε	1	
		72	1	3 700		Tapping Screw (S) 3×8		7	1	
		73	- 1	3 750			Black	1		
		74		3 800		1 '	Black	1	1	
		75 76	1	3 701 7 006			DIAUK .	1		
		76 77	1	3 750				9		_
		78	- 1	7 026		Special Screw		1	-	F
		79	47	3 700	3 020	F.H. Tapping Screw (S) 3×0	6	1	2	
		80								
						ES (Not included EXPLODI			-	
		101		5 010 3 107			700×700	- 1		
		102		3 107 EN 273		Envelope Sub. Ass'y			s -	
	١١	-103-1		5 800	_			- 1 '	1)	
		103-2	39	9 023	5 005		RC-172		1)	
	14	103-3		_		Batterise	R06P/AA/UM-3 E,G,F,IT	- 1	2) 1)	
		103-4 -103-5	1		4 004 5 003		ES,NL,S,PO	1.	1)	
		104	50	3 107	5 200	Top Cushion			1	_
		105	50	178	000	Carton Case	1		1	G

75) 75 75 **(54)** 35 **M** 36

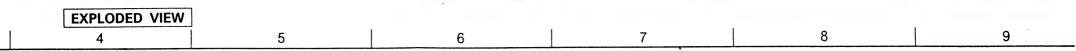
NOTE ON PARTS LIST

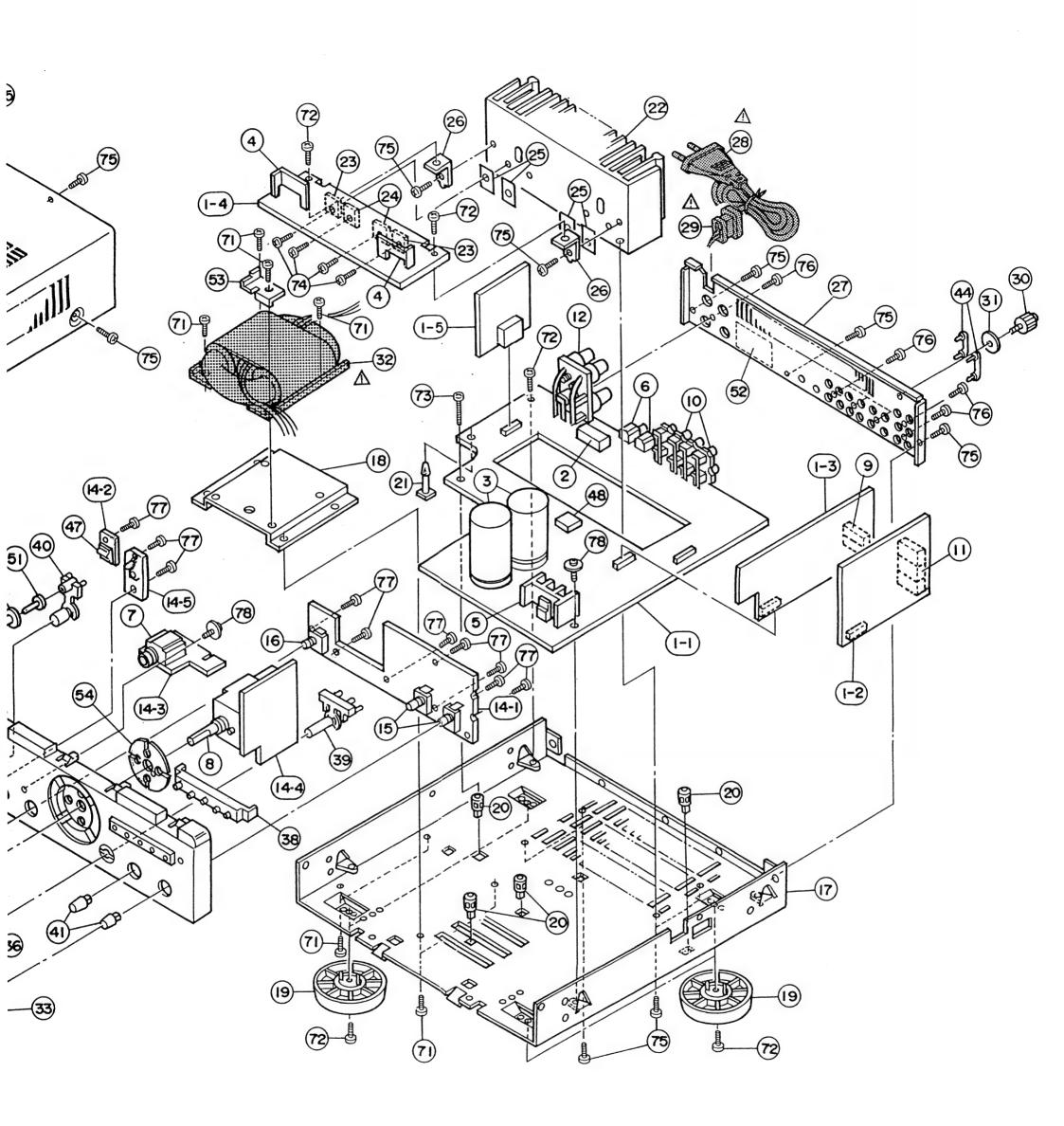
- Part indicated with the mark "®" are not always in stock and possibly to take a long period of time for suppling, or in some case
- supplying of part may be refused. • When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

WARNING:

Н

Parts marked with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.



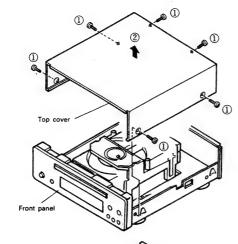


DISASSEMBLY PROCEDURES

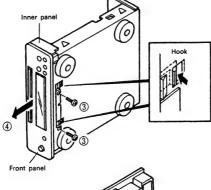
(Assembly is performed in the reverse order.)

1. Removing the Top Cover and the Front Panel

- 1 Remove the six screws which fasten the top cover.
- Remove the top cover (upward) in the direction of the arrow.



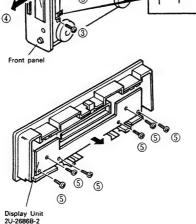
Remove the two screws which fasten front panel.
 Release the inner panel hooks from the chassis while pulling the panels in the direction of the arrow to remove the inner panel and the front panel as one unit.



2. Removing the Units

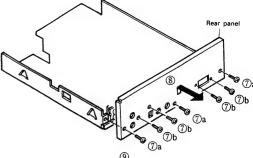
Display Unit (2U-2686B-2)

(5) Remove the six screws which fasten the display units.



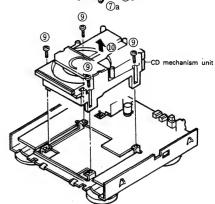
3. Removing the Rear Panel

- Remove the three "a" screws and four "b" screws which fasten the rear panel.
- 8 Remove the rear panel in the direction of the arrow.



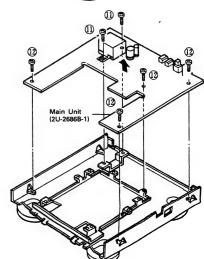
4. Removing the CD Mechanism Unit

- Remove the four screws which fasten the CD mechanism unit.
- Remove the CD mechanism unit in the direction of the arrow.



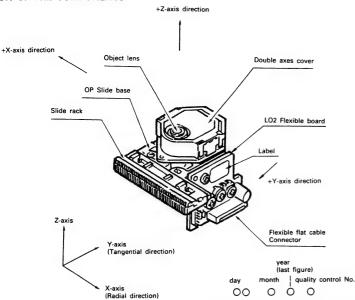
Main Unit (2U-2686B-1)

- 1 Remove the two screws which fasten the transformer.
- (1) Remove the four screws which fasten the main unit.

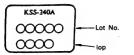


DESCRIPTION OF THE COMPONENTS

LASER PICKUP



but Oct. Nov. and Dec. are expressed by a alphabetical letters of $\mathbf{X},\ \mathbf{Y}$ and $\mathbf{Z}.$

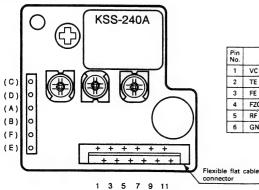




LD drive current

PIN CONNECTOR

Label



2 4 6 8 10 12

The expressed unit is by mA, with omission of the decimal points as for example, 56.5 mA will be expressed as 565, but the head of English letter means the control in the manufacturning plant.

Pin No.	Description	Input/ Output	Pin No.	Description	Input/ Output
1	VC (+2.5V)	OUT	7	Vcc (+5V)	IN
2	TE (TRK ER signal)	OUT	8	LDC (LD Control)	IN
3	FE (FCS ER signal)	OUT	9	FCS+ (Double axes)	IN
4	FZC (FZS signal)	OUT	10	TRK+ (Double axes)	IN
5	RF (RF signal)	OUT	11	TRK- (Double axes)	IN
6	GND	OUT	12	FCS- (Double axes)	IN

Caution for Handling the Laser Pick-up

The laser pick-up KSS-240A is assembled and precisely adjusted using a sophisticated manufacturing process in our plant. Do not disassemble or attempt to readjust it. Please keep the following instructions carefully in handling pick-up.

1. Handle with Care

(1) Storage

Do not store the pick-up in dusty, high-temperatured or high-humidity environments.

 Please take care for preventing from shock by falling down or careless handling.

2. Laser Diode (LD)

(1) Protect your eyes

The laser beam may damage the human eye, since the intensity of the focused spot may reach $7\times10^3~\text{W/cm}^2$ even if the intensity at the objective lens is 400 μW maximum. As the light beam spreads after focused through the objective lens, it does not effect you in the place as far as more than 30 cms. However, do not look at the laser light beam either through the objective lens directly nor another lens or a mirror.

(2) Poison of As

Since the LD chip contains As (Arsenic), as GaAs + GaAlAs, as known as the poison, although the poison is relatively weak, in comparing with others, e.g. $A_{\rm S2}O_{\rm 3}$, $A_{\rm S}Cl_{\rm 3}$ etc., and the amount is small, avoid putting the chip in acid or an alkali solution, heating it over 200 °C or putting it into your mouth.

(3) Avoid surge current or electrostatic discharge

The LD may be damaged or deteriorated by its own strong light if a large current is supplied to it, even if only a short pulse.

Make sure that there is no surge current in the LD driving circuit by switches or else. Be careful to handle pick-up as it may be damaged in a moment by human electrostatic discharge. The pins of the LD are short-circuited by solder for protection during shipment.

For safety handling of an LD, grounding the human body, measuring equipments and jig is strongly recommended. And still it is further desirable to make use of mat on the platform and floor for handling the LD.

To open the short-circuit, remove the soldering quickly with a soldering iron whose metal part is grounded.

The temperature of the soldering iron should be less than 320°C (30 W).

3. Actuator

(1) The performance of the actuator may be effected if magnetic material is located nearby, since the actuator has a strong magnetic circuit. Do not permit dust to enter through the clearance of the cover.

(2) Cleaning the lens

It may change the specifications by attaching dust or ash on the objective lens. Clean the lens with a cleaning paper dampened with a little water, not pressing lens with so much strength by the cleaning paper.

4. Metal Bearing

As the metal bearing of Cu-compound sintered alloy is impregnated with FROIL946P (*Part No. 529 0054 007), never fail to supply the bushing with the same lubricant at the time of replacing the pick-up.

5. Handling

Please handle the laser pick-up with holding the side base (rosin molded prt).

When either a part of human body or some other things may happen to touch directly with the circuit part of P.W. Board, it may cause deterioration, take careful attention in handling this base.

6. Deterioration

As KSS-240A comprises built-in RF Amp and APC curcuit, it resists stronger against external electrostatic damages than the former typed pickup. However, there is possibility of pickup deterioration in the following cases.

(1) Low HF level, or with great numbers of jitters.

(2) Tracking offset (EF Balance) is out of order (Refer to "Confirmation Method of Adjustment" for confirmation on (1) and (2)).

D-1-1

CD PLAYER SECTION

ADJUSTMENTS

Microcomputer built in the unit, comprises service program to facilitate servo adjustment by pushing operation button.

1. Start service program

Set the UCD-F10 (CD player section) to standby. Then, while short-circuiting TP102 ③ SWCL and ④ SWOP, switch on the power switch. Two to three seconds later, "①]" will appear on the display of the UCD-F10 to indicate the service mode setting.

(Caution)

• When service program started normal operation of buttons will be defeated.

2. Service program function

Button	Function	Description
▲ OPEN/CLOSE	Opens or close the disc holder.	Opens or closes only when disc is stopped. Operate other keys after open or close.
■ STOP	Stops system function.	Displays track number 01. Push when adjustment completed, or do it again.
▶ PLAY	Starts focus servo and disc turns.	 Push when adjust tracking offset. When completed, displays track number D2.
II PAUSE	Starts focus servo, tracking servo, slide servo, spindle servo.	When PLAY button is pushed, starts tracking servo and slide servo. When completed, track number D3.
Other buttons	No normal operation.	Do not operate buttons other than the above. If misoperated, immediately turn power switch OFF.

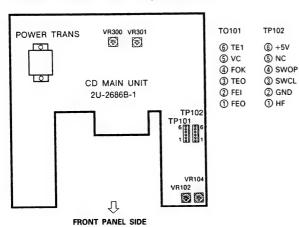
(Caution

• Do not use remote control during service program mode.

3. Adjustment method

(1) Location

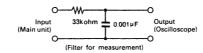
2U-2686B CD MAIN UNIT (Component Side)



NOTE: VR301 and VR302 have been adjusted before shipping and do not require adjustment.

(2) Necessary equipment for adjustment

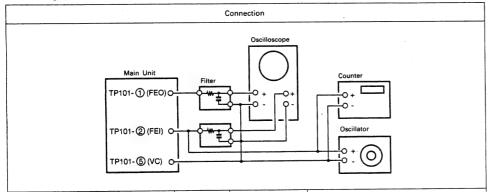
- 1. Dual trace oscilloscope
- 2. Reference disc TOMITA YASUKO (CA-1094) or W.A. MOZART (CO-74176)
- 3. Oscillator (10 Hz ~ 10 kHz, 0 ~ 3 Vp-p)
- 4. Frequency counter (readable no less than 5 kHz)
- 5. Filter for measurement



(3) Preset

1.	Start service program.	
2.	Preset VR102, 104 as per right fiqure.	VR102 (F-GAIN) 12 O'clock VR104 (T-GAIN) 12 O'clock
3.	Step.	1. Focus gain (VR102) 2. Tracking gain (VR104) 3. Tracking Offset (Confirm) 4. AF Level (Confirm)

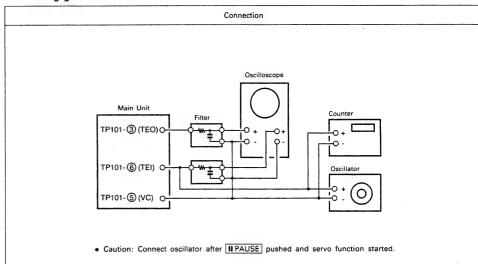
4. Focus gain



Oscillator Counter Oscilloscope Adjust	Check Step	
V H (Volume)	1. 1.000 1	outton and
(CA-1094) • 930 Hz • 2 Vp-p (CO-74176) • 1.1 kHz • 2 Vp-p 1.1 kHz	Phase 90° Waveform not right Y axis X axis Phase 30° Waveform not right Y axis X axis	ck number or 1.1 kHz/2

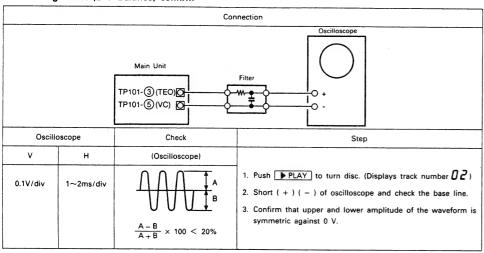
CD PLAYER SECTION

5. Tracking gain

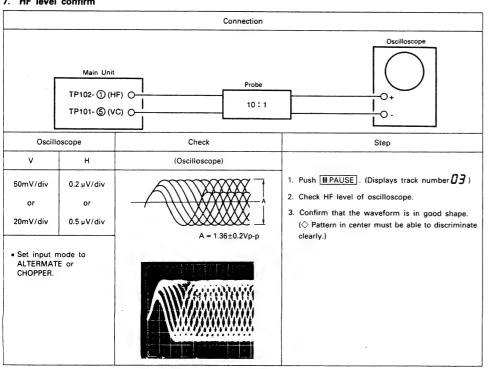


Oscillator	Counter	Oscillo	scope	Adjust	Check	Step
		V	Н	(Volume)	(Oscilloscope)	1 Dunk HRAUGE (Dinnland track number 03)
(CA-1094) • 2.7 kHz • 0.8 Vp-p (CO-74176) • 3.3 kHz • 0.8 Vp-p	2.7 kHz 3.3 kHz		range mode	VR104	Y axis Phase 90° Waveform not right Y axis X axis	 Push II PAUSE (Displays track number 03) Connect Oscillator Set oscillator to 2.7 kHz/0.8 Vp-p or 3.3 kHz/0.8 Vp-p. Switch oscilloscope input to X-Y mode. Adjust VR104 [T-GAIN] to symmetrize Lissajous figures to X-Y axes.

6. Tracking offset (E/F Balance) confirm



7. HF level confirm



CD PLAYER SECTION

D-F10

HEAT RUN MODE FUNCTION

Heat Run Mode

1) To activate

While hold pushing ▶, ◄. ▶ and ऻॎ keys simultaneously, turn the unit power on. The remote control sensor indicator will light to show that the unit is shifted in Heat Run mode.

Be sure to load the disc previously.

Press the disc holder open/close button (OPEN/CLOSE) to cancel Heat Run mode.

★ This mode functions only for a disc with 21 pieces of music or more. For a disc with 20 pieces of music or lesser, please do not use.

2) Operation

. During the Heat Run mode to shift the unit in Play mode makes the unit replays from the first music after opens the loader once and re-closes it when finish playing the last track (comes into lead out).

Hereafter, operates open/close of loader, servo on, reading of TOC, and playing repeatedly, and repeats playing the two tracks; the first and the last ones.

3) Error Message

When the system error occurs while in Heat Run mode, the following error message will display on the Track No. indicator and stops

At the time of Focus Servo does not activate.

2. E2

When unable to detect synchronous pattern however the disc is in rotating. (GFS does not drive.)

No synchronous pattern can be detected while in Play mode. (No GFS drives.)

4. E4

When TOC is unreadable in despite of servo is activated.

5. E5

In case of loader malfunctions. (Unable to turn on the switch.)

6. E6

The inner circle switch of Pick-up does not turn off.

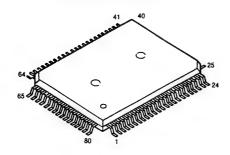
7. E7

The inner circle switch of Pick-up does not turn on.

★ The number of operation up to the stop will be displayed on the minute and second portion of the indicator.

• IC's

SEMICONDUCTORS



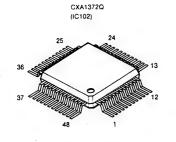
CXD 2500BQ (IC202)

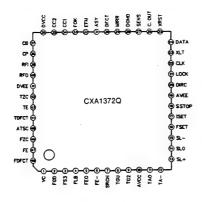
• Pin Function Table

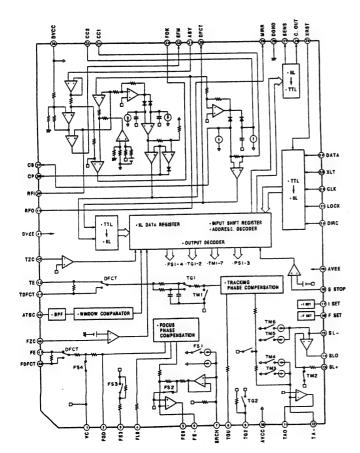
Pin No.	Pin Symbol	1/0		Pin · Description
1	FOK	ı		Focus OK input pin. Used with SENS output and the servo auto sequencer.
2	FSW	0	Z,0	Output filter switching output of the spindle motor.
3	MON	0	1,0	On-off control output of the spindle motor.
4	MDP	0	1,Z,0	Servo control of the spindle motor.
5	MDS	0	1,Z,0	Servo control of the spindle motor.
6	LOCK	0	1,0	Samples the GFS at 460 Hz and outputs a high level when GFS is high. Outputs a low level when GFS is continuously low 8 times.
7	NC		-	·
8	vcoo	0	1,0	Oscillator circuit output for analog EFM PLL use.
9	VCOI	0		Oscillator circuit output for analog EFM PLL use. fLOCK = 8.6436 MHz
10	TEST	1		Pin for test purposes, usually grounded.
11	PDO	0	1,Z,0	Used for the charge pump for analog EFM PLL.
12	Vss			Ground
13	NC	-		
14	NC	-		
15	NC	-		
16	VPCO	0	1,Z,0	PLL charge pump output for variable pitch.
17	VCKI	0		Clock input center frequency (fcenter) from the external VCO used for variable pitch is 16.9344 MHz.
18	FILO	0	Analog.	Slave (i.e., digital PLL) digital output for the master PLL.
19	FILI	- 1		Filter input for the master PLL.
20	PCO	0	1,Z,0	Charge pump output for the master PLL.
21	AVss			Analog ground
22	CLTV	ı		Master VCO control voltage input.
23	AV _{DD}			Analog power supply (+5 V).
24	RF	1		EFM signal input.
25	TEST2	- 1		Grounded.
26	TEST3	1		Grounded.
27	ASYO	0	1,0	EFM full-swing output. (V _{SS} at low, V _{DD} at high.)
28	TEST4	- 1		Grounded.
29	NC	-		
30	PSSI	ı		Audio data output mode switching input. Serial output at low level, parallel output at high level.
31	WDCK	0	1,0	D/A interface for a 48-bit slot. Word clock frequency is 2Fs.
32	LRCK	0	1,0	D/A interface for a 48-bit slot. LR clock frequency is Fs.
33	V _{DD}			Power supply (+5 V).

Pin No.	Pin Symbol	1/	o	Pin Description
34	DA16	0	1,0	When PSSL equals 1, DA16 (MSB) is output. When PSSL equals 0, the serial data of the 48-bit slot is output (Two's complement, MSB first.)

Pin No.	Pin Symbol	1.	/O	Pin Description
34	DA16	0	1,0	When PSSL equals 1, DA16 (MSB) is output. When PSSL equals 0, the serial data of the 48-bit slot is output. (Two's complement, MSB first.)
35	DA15	0	1,0	When PSSL equals 1, DA15 is output. When PSSL equals 0, the bit clock of the 48-bit slot is output.
36	DA14	0	1,0	When PSSL equals 1, DA14 is output. When PSSL equals 0, the serial data of the 48-bit slot is output. (Two's complement, LSB first.)
37	DA13	0	1,0	When PSSL equals 1, DA13 is output. When PSSL equals 0, the bit clock of the 48-bit slot is output.
38	DA12	0	1,0	When PSSL equals 1, DA12 is output. When PSSL equals 0, the LR clock of the 48-bit slot is output.
39	DA11	0	1,0	When PSSL equals 1, DA11 is output. When PSSL equals 0, GTOP is output.
40	DA10	0	1,0	When PSSL equals 1, DA10 is output. When PSSL equals 0, XUGF is output.
41	DA09	0	1,0	When PSSL equals 1, DA09 is output. When PSSL equals 0, XPLCK is output.
42	DA08	0	1,0	When PSSL equals 1, DA08 is output. When PSSL equals 0, GFS is output.
43	DA07	0	1,0	When PSSL equals 1, DA07 is output. When PSSL equals 0, RFCK is output.
44	DA06	0	1,0	When PSSL equals 1, DA06 is output. When PSSL equals 0, C2P0 is output.
45	DA05	0	1,0	When PSSL equals 1, DA05 is output. When PSSL equals 0, XRAOF is output.
46	DA04	0	1,0	When PSSL equals 1, DA04 is output. When PSSL equals 0, MNT3 is output.
47	DA03	0	1,0	When PSSL equals 1, DA03 is output. When PSSL equals 0, MNT2 is output.
48	DA02	0	1,0	When PSSL equals 1, DA02 is output. When PSSL equals 0, MNT1 is output.
49	DA01	0	1,0	When PSSL equals 1, DA01 is output. When PSSL equals 0, MNT0 is output.
50	APTR	0	1,0	Aperture correction control output. High level at time of the right channel.
51	APTL	0	1,0	Aperture correction control output. High level at time of the left channel.
52	Vss			Ground.
53	XTAI	1		16.9344 MHz crystal oscillator circuit input. Or, 33.88688 MHz input.
54	XTAO	0	1,0	16.9344 MHz crystal oscillator circuit input.
55	XTSL	ı		Crystal selection input pin. Set to low level when the crystal is 16.9344 MHz. Set to high level when 33.8688 MHz.
56	FSTT	0	1,0	Output of 2/3 division of pins 53 and 54. Does not change with variable pitch.
57	C4M	0	1,0	4.2336 MHz output. Changes simultaneously with variable pitch effects.
58	C16M	0	1,0	16.9344 MHz output. Changes simultaneously with variable pitch effects.
59	MD2	1		Digital-Out on/off control. On at high level and off at low level.
60	DOUT	0	1,0	Digital-Out output pin.
61	EMPH	0	1,0	High level output when played disc has emphasis. Low level output when there is no emphasis.
62	WFCK	0	1,0	WFCK (Write Frame Clock) output.
63	SCOR	0	1,0	High level is output when either sub code sync S0 or S1 is detected.
64	SBSO	0	1,0	Serial output of SubP through W.
65	EXCK	1		Clock input for SBSO readout.
66	soso	0	1,0	SubQ 80bit and PCM peak level data 16-bit output.
67	SQCK	ı		Clock input for SQSO readout.
68	MUTE	- 1		Muting at high level, cancellation at low level.
69	SENS	-	1,Z,0	SENS output. Output to CPU.
70	XRST	1		System set. Reset at low level.
71	DATA			Serial data input from the CPU.
72	XLAT			Latch input data input from the CPU. Serial data are latched with the trailing edge.
73	V _{DD}			Power supply (+5 V).
74	CLOK	1		Serial data transfer clock input from the CPU.
75	SEIN	1		Sense input from SSP.
76	CNIN	0	. 1,0	Number of track jumps counting signal input.
77	DATO	0	1,0	Serial data output to SSP.
78	XLTO	0	1,0	Serial data latch output to SSP. Latched with the trailing edge.
79	CLKP	0	1,0	Serial data transfer clock output to SSP.
80	MIRR	1		Mirror signal input. Used for jumps of 128 tracks or greater with an auto sequencer.







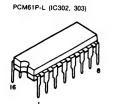
CD PLAYER SECTION

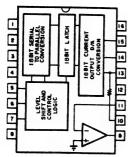
• Pin Description Table

Pin No.	Pin Symbol	1/0	Pin Description
1	VC	- 1	Mid-point voltage input pin. GND with two power supplies. (VCC + GND)/2 with a single power supply.
2	FGD	1	When dropping the high-region gain of the focus servo, insert a capacitor between this pin and pin 3.
3	FS3	1	The on/off state of FS3 switches the high-region gain of the focus servo.
4	FLB	_	This is the time constant external connection pin for the low-region boost of the focus servo.
5	FEO	0	This is the focus drive output.
6	FE	1	Inverting input pin of the focus amplifier.
7	SRCH	1	Time constant external connection pin for creating the focus search waveform.
8	TGU	- 1	Time constant external connection pin for switching of the tracking high-region gain.
9	TG2	1	Time constant external connection pin for switching of the tracking high-region gain.
10	_	_	_
11	TAO	0	Tracking drive output.
12	TA-	- 1	Inverting input pin of the tracking amplifier.
13	SL+	- 1	Non-inverting input pin of the sled amplifier.
14	SLO	0	Sled drive output.
15	SL-	ı	Inverting input pin of the sled amplifier.
16	FSET	- 1	Pin used for the peak setting of the focus tracking phase correction.
17	ISET	1	Supplies the current which determines the focus search, tracking jump, and sled kick height.
18	SSTOP	1	Pin used for the on/off detection signal of the limit switch which is used for detecting the innermost track of the disc.
19	_	-	
20	DIRC	1	Used at the time of one tracking jump. Includes a 47 kohm pull-up resistor.
21	LOCK	1	The sled runaway prevention circuit is activated at low level. Includes a 47 kohm pull-up resistor.
22	CLK	- 1	Serial data transfer clock input from the CPU. (No pull-up resistor.)
23	XLT	1	Latch input from the CPU. (No pull-up resistor.)
24	DATA	1	Serial data input from the CPU. (No pull-up resistor.)
25	XRST	1	Resets with a low level at the reset input pin. (No pull-up resistor.)
26	C.OUT	1	Signal output for the count of the number of tracks.
27	SENS	0	Outputs FZC, AS, TZC, SSTOP and other signals by command from the CPU.
28	-	-	_
29	MIRR	0	Output pin of the MIRR comparator. (DC voltage: 10 kohm load resistor connection)
30	DFCT	0	Output pin of the DEFECT comparator. (DC voltage: 10 kohm load resistor connection)
31	ASY	1	Input pin of the auto symmetry control.
32	EFM	0	Output pin of the EFM comparator. (DC voltage: 10 kohm load resistor connection)
33	FOK	0	Output pin of the focus OK comparator. (DC voltage: 10 kohm load resistor connection)
34	CC1	- 1	DEFECT bottom hold output pin.
35	CC2	0	Input pin for which the DEFECT bottom hold output is input with capacitive coupling.
36	_	_	_
37	СВ	1	Connection pin of the DEFECT bottom hold capacitor.
38	CP	1	Connection pin of the MIRR hold capacitor. This is the non-inverting input pin of the MIRR comparator.
39	RF1	1	Input pin for which the output of the RF summing amplifier is input with capacitive coupling.
40	RFO	0	Output pin of the RF summing amplifier. This is the eye pattern check point.
41	T -	1-	_
42	TZC	1	Input pin of the tracking zero-cross comparator.
43	TE	I	Tracking error input pin.
44	TDFCT	1	Time-constant capacitor connection pin at time of defects.
45	ATSC		Window comparator input pin for ATSC detection.
46	FZC	T	Focus zero-cross comparator input pin.
47	FE	1	Focus error input pin.
48	FDFCT	1	Time-constant capacitor connection pin at time of defects.

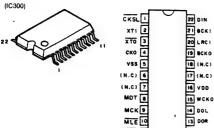
SM5841BS

CD PLAYER SECTION





Pin /	Arrangement	
1	-V _{cc}	Analog negative power supply
2	DIG. GND	Digital ground
3	+V _L	Logic positive power supply
4	NC	No connection
5	CLK	Clock input
6	LEC	Latch enable input
7	DATA	Serial data input
8	−V _L	Logic negative power supply
9	V _{OUT} TA	Voltage output
10	RF	Feedback resistor
11	S. J	Summing junction
12	ANA. GND	Analog ground
13	Loury	Current output
14	MSB ADJ	MSB adjustment pin
15	V _{POT} J	MSB trimmer potentiometer pin
16	-V _{cc}	Analog positive power supply

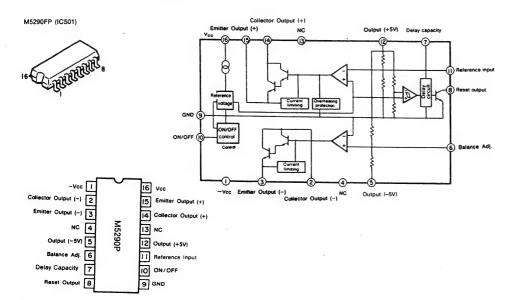




• IC Protector

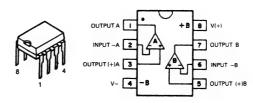
ICP-N15 (IC502, 503)

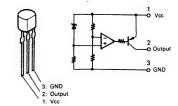




CD PLAYER SECTION

BA15218 (IC103, 105, 106)





Transistors

2SA934 (Q) 2SC2060 (Q)





2SB1185 (E/F)

2SD1762 (E/F)

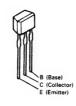
2SA933S (S) 2SC1740S (S) 2SD2144S

PST529C (IC200)



NPN type

DTA114ES PNP type DTC114ES NPN type







PNP type

BO W +	0 c
R2 ≰	
	→ • E

R1

	R1	R2
DTA114ES	10 kohm	10 kom

	R1	R2
DTC114ES	10 kohm	10 kom

Diodes

1SS270A





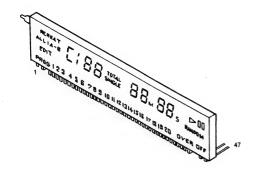
HZS22-1 Navy blue

 Optical out GP1F32T (JK280)



CD PLAYER SECTION

• Fluorescent Display Tube 8BT159GK (Part No.: 393 8013 001)



Pin Connections

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Connection	F1	F1	NP	NP	1G	2G	3G	4G	5G	6G	7G	8G	NC											
Di- N-	-																					1		1
Pin No.	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	i

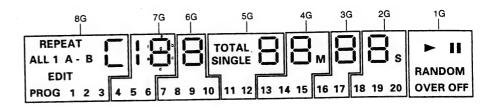
NOT

1) F1 and F2: Filaments
2) NP: No pin

Pattern Details

REPE	ΕΑ1 Α -	г В	Í		1					S	OT/	AL	E			м				l Is	> 11
ED	T																				RANDOM
PROG	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	OVER OFF

GRID ASSIGNMENT

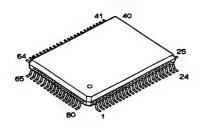


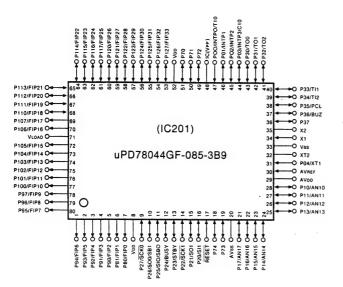
ANODE CONNECTION

	8G	7G	6G	5G	4G	3G	2G	1G
P1	REPEAT	a	а	a	a	а	a	•
P2	-	b	b	ь	b	b	b	H
	ALL	C	С	С	С	С	С	RANDOM
P3		d	d	d	d	d	d	OVER
P4	1		e	e	e	е	е	OFF
P5	A -	e	f	f	f	f	f	_
P6	В	f			g	9	9	_
P7	EDIT	9	g	9				-
P8	PROG	1	7	TOTAL	М	16	S	
P9	1	4	8	SINGLE	13	17	18	
P10	2	5	9	11	14	_	19	-,
P11	3	6	10	12	15	_	20	_

MICROPROCESSOR DOCUMENTATION

μPD78044GF-085-3B9 : 262 1936 108 (IC201)





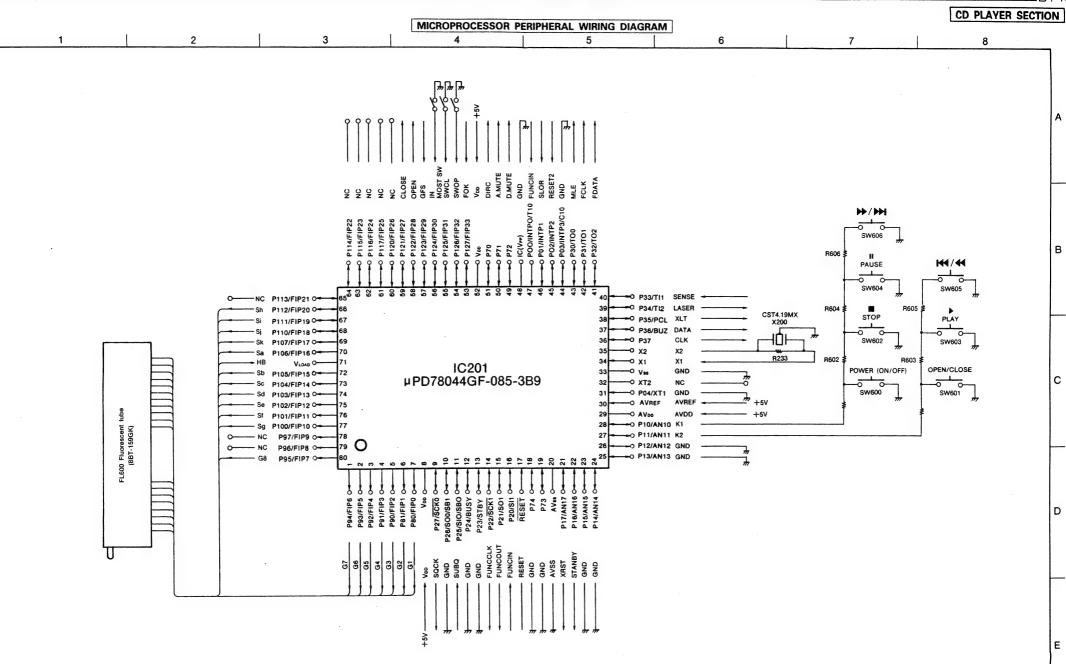
CD PLAYER SECTION

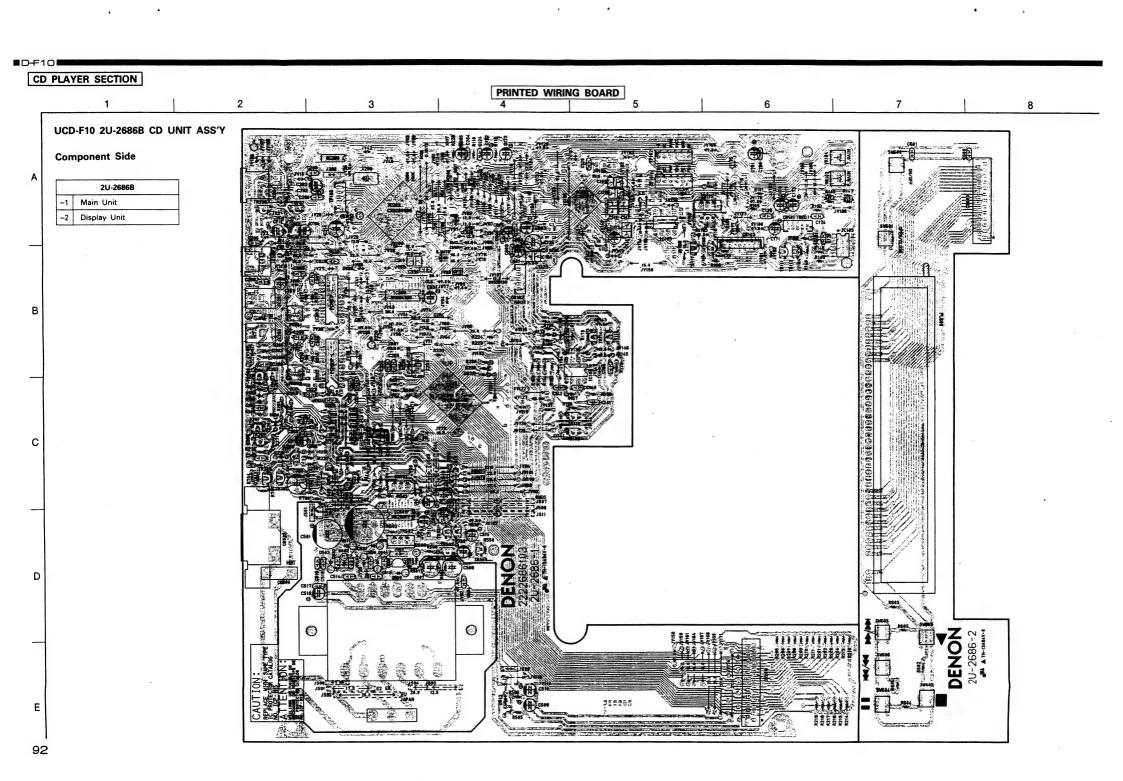
• Pin Description Table

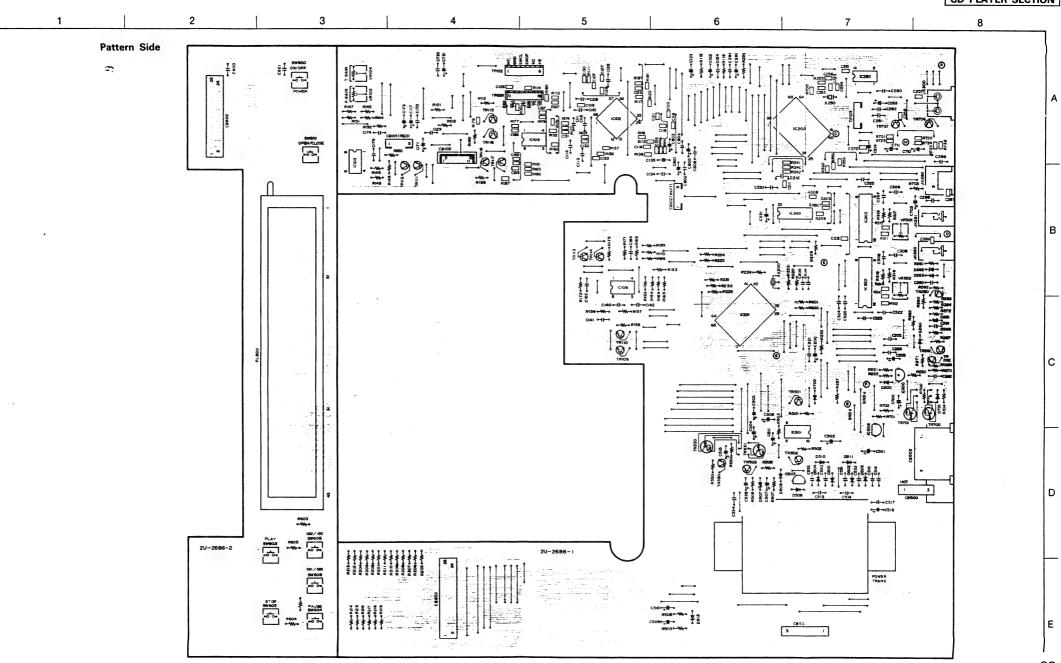
Pin	Port Name	Function Name	1/0	Det	Res	Ext	lni	Function	Notes
1	P94/FIP6	G 7	0	-	-	-	L	Fluorescent tube display grid 7 signal.	O P-open
2	P93/FIP5	G6	0	-	-	-	L	Fluorescent tube display grid 6 signal.	O P-open
3	P92/FIP4	G5	0	-	-	-	L	Fluorescent tube display grid 5 signal.	O P-open
4	P91/FIP3	G4	0	-	-	-	L	Fluorescent tube display grid 4 signal.	O P-open
5	P90/FIP2	G3	0	-	-	-	L	Fluorescent tube display grid 3 signal.	O P-open
6	P81/FIP1	G2	0	-	-	_	L	Fluorescent tube display grid 2 signal.	O P-open
7	P80/FIP0	G1	0	-	-	-	L	Fluorescent tube display grid 1 signal.	O P-open
8	VDD	VDD	-	-	-	-	-	Power supply (Connected to +5 V)	
9	P27/SCK0	SQCK	0	-	Z	_	Н	Subcode input clock signal	10
10	P26/SO0/SB1	Not used.	0	-	z	-	Н	Not connected.	10
11	P25/SI0/SB0	SUBQ	1	-	Z	_	-	Subcode input data signal	10
12	P24/BUSY	Not used.	1	-	Z	-	-	Connected to ground.	10
13	P23/STB	Not used.		-	Z	_	-	Connected to ground.	10
14	P22/SCK1	FUNCCLK	0	-	Z	-	Н	Clock signal for auto functions.	Ю
15	P21/SO1	FUNCCLK	0	-	Z	-	н	Data output signal for auto functions.	10
16	P20/SI1	FUNCIN	1	-	Z	-	-	Data input signal for auto functions.	10
17	RESET	RESET	1	Lv	-	-	-	Reset signal input	1.
18	P74	Not used.	1	-	-	-	-	Connected to ground.	IO N-open
19	P73	Not used.		-	_	-	-	Connected to ground.	IO N-open
20	AVSS	AVSS	-	-	-	-	-	Ground of A/D converter. (Connected to ground.)	-
21	P17/AN17	XRST	0	-	Z	-	L	Reset signal for DSP.	10
22	P16/AN16	STANBY	0	-	Z	Pd	L	Power on/off control signal.	10
23	P15/AN15	Not used.		-	Z	Ŀ	-	Connected to ground.	10
24	P14/AN14	Not used.	1	-	Z	-	-	Connected to ground.	10
25	P13/AN13	Not used.	1	-	Z	_	_	Connected to ground.	10
26	P12/AN12	Not used.	1	-	Z	-	-	Connected to ground.	10
27	P11/AN11	K2	1		Z	_	-	Key input signal 2. (Analog input)	10
28	P10/AN10	K1			Z	-	-	Key input signal 1. (Analog input)	10
29	AVDD	AVDD	-	-	-	-	_	Analog power supply of the A/D converter. (Connected to +5 V)	-
30	AVREF	AVREF	1	_	-	-	_	Reference voltage input signal of the A/D converter. (Connected to +5 V)	1
31	P04/XT1	Not used.	1	_	-	-	-	Subsystem clock. (Connected to ground.)	1
32	XT2	Not used.	-	_	-	-	_	Subsystem clock. (Not connected.)	-
33	VSS	GND	<u> -</u>	-	-	_		Connected to ground.	-
34	X1	X1	<u>'</u>	-	-	-	-	Main system clock.	1
35	X1	X1	1	-	-	-	<u> </u>	Main system clock.	-
36	P37	CLK	0	-	Z	-	Н	Clock	10
37	P36/BUZ	DATA	0	-	Z	-	Н	Data	10
38	P35/PCL	XLT	0	-	Z	-	Н	Latch	10
39	P34/TI2	LASER	0	-	Z	Pd	L	Laser diode on/off control signal	10
40	P33/TI1	SENSE		L/E	Z	-	-	Servo condition detection signal	10
41	P32/TO2	FDATA	0	-	Z	-	н	Data for digital filter control.	10
42	P31/TO1	FCLK	0	-	Z	-	Н	Clock for digital filter control.	10
43	P30/TO0	MLE	0	-	Z	-	н	Latch for digital filter control.	10
44	P03/INTP3/CI0	Not used.	0	Ed	Z	-	-	Connected to ground.	10
45	P02/INTP1	RESET2	0	Ed	Z	Pu	-	RESET signal input (from M5290).	10

Pin	Port Name	Function Name	1/0	Det	Res	Ext	lni	Function	Notes
46	P01/INTP1	SCOR	1	Ed	Z	-	-	Subcode sync signal	10
47	P00/INTP0/TI0	FUNCIN	1	Ed	Z	-	-	Auto function interrupt signal	1
48	IC (VPP)	IC	-	-	-	-	-	Connected to ground.	-
49	P72	DMUTE	0	-	Z	Pu*	н	Digital muting signal	IO N-open
50	P71	AMUTE	0	-	Z	Pu*	Н	Analog muting signal	IO N-open
51	P70	DIRC	0	-	Z	Pu*	L	Servo control signal	IO N-open
52	VDD	VDD	-	-	-	-	-	Power supply. (Connected to +5 V)	-
53	P127/FIP33	FOK	1	Lv	Z	-	-	Focus OK signal	IO P-open
54	P126/FIP32	SWOP	1	Lv	Z	Pu	-	Loader open position detection switch	IO P-open
55	P125/FIP31	SWCL	1	Lv	Z	Pu	-	Loader close position detection switch	IO P-open
56	P124/FIP30	INSW	1	Lv	Z	Pu	-	Pickup inner track position detection switch	IO P-open
57	P123/FIP29	GFS	1	Lv	Z	-	-	Rotation sync signal from DSP	IO P-open
58	P122/FIP28	OPEN	0	-	Z	Pd	Η	Loader open drive signal	IO P-open
59	P121/FIP27	CLOSE	0	-	Z	Pd	н	Loader close drive signal	IO P-open
60	P120/FIP26	Not used.	0	-	Z	-	L	Not connected.	IO P-open
61	P117/FIP25	Not used.	0	-	Z	-	L	Not connected.	IO P-open
62	P116/FIP24	Not used.	0	-	Z	-	L	Not connected.	IO P-open
63	P115/FIP23	Not used.	0	-	Z	-	L	Not connected.	IO P-open
64	P114/FIP22	Not used.	0	-	Z	-	L	Not connected.	IO P-open
65	P113/FIP21	Not used.	0	-	Z	-	L	Not connected.	IO P-open
66	P112/FIP20	Sh	0	-	z	Pd	L	Fluorescent tube display segment h signal	IO P-open
67	P111/FIP19	Si	0	-	Z	Pd	L	Fluorescent tube display segment i signal	IO P-open
68	P110/FIP18	Sj	0	-	Z	Pd	L	Fluorescent tube display segment j signal	IO P-open
69	P107/FIP17	Sk	0	-	-	Pd	L	Fluorescent tube display segment k signal	IO P-open
70	P106/FIP16	Sa	0	-	-	Pd	L	Fluorescent tube display segment a signal	IO P-open
71	VLOAD	-нв	-	-	-	-	-	Power supply for the display.	-
72	P105/FIP15	Sb	0	-	-	Pd	L	Fluorescent tube display segment b signal	IO P-open
73	P104/FIP14	Sc	0	-	-	Pd	L	Fluorescent tube display segment c signal	IO P-open
74	P103/FIP13	Sd	0	-	-	Pd	L	Fluorescent tube display segment d signal	IO P-open
75	P102/FIP12	Se	0	-	-	Pd	L	Fluorescent tube display segment e signal	IO P-open
76	P101/FIP11	Sf	0	-	-	Pd	L	Fluorescent tube display segment f signal	IO P-open
77	P100/FIP10	Sg	0	-	-	Pd	L	Fluorescent tube display segment g signal	IO P-open
78	P97/FIP9	Not used.	0	-	-	Pd	L	Not connected.	
79	P96/FIP8	Not used.	0	-	-	Pd	L	Not connected.	IO P-open
80	P95/FIP7	G8	0	-	-	Pd	L	Fluorescent tube display grid 8 signal	IO P-open

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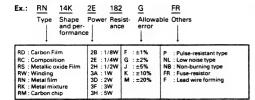


NOTE ON PARTS LIST

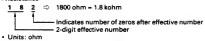
- Part indicated with the mark "●" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "1" (i) to avoid mis-supplying.
- · Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "* is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

Parts marked with this symbol \triangle with the have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors



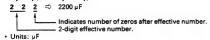
* Resistance

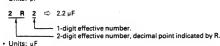




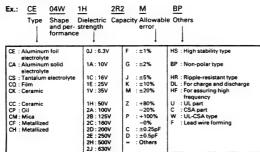
- 2-digit effective number, decimal point indicated by R. · Units: ohm

* Capacity (electrolyte only)

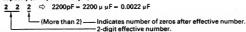




Capacitors



* Capacity (except electrolyte)



• Units: μF



- · Units: pF
- . When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

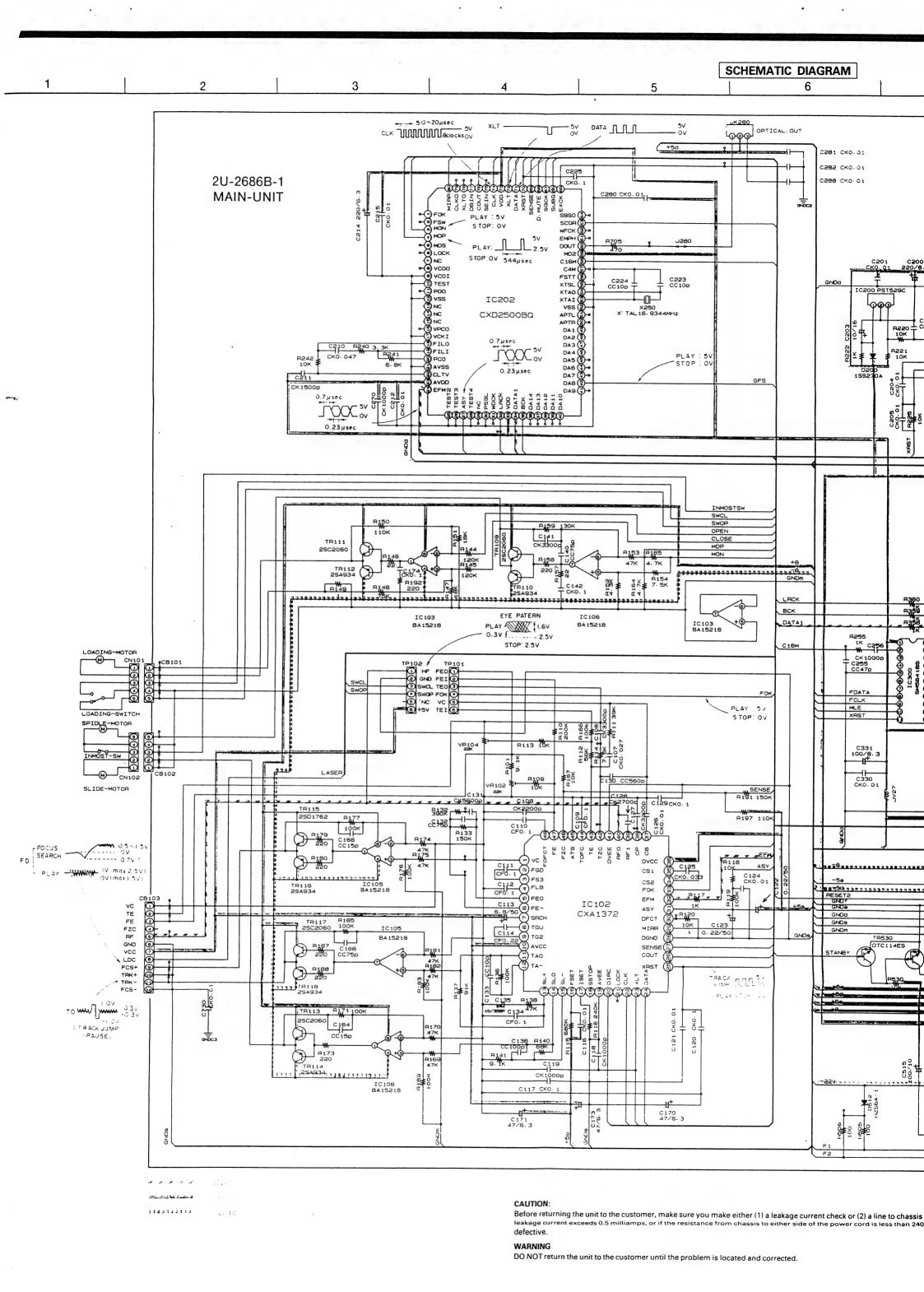
2U-2686B CD UNIT ASS'Y PARTS LIST

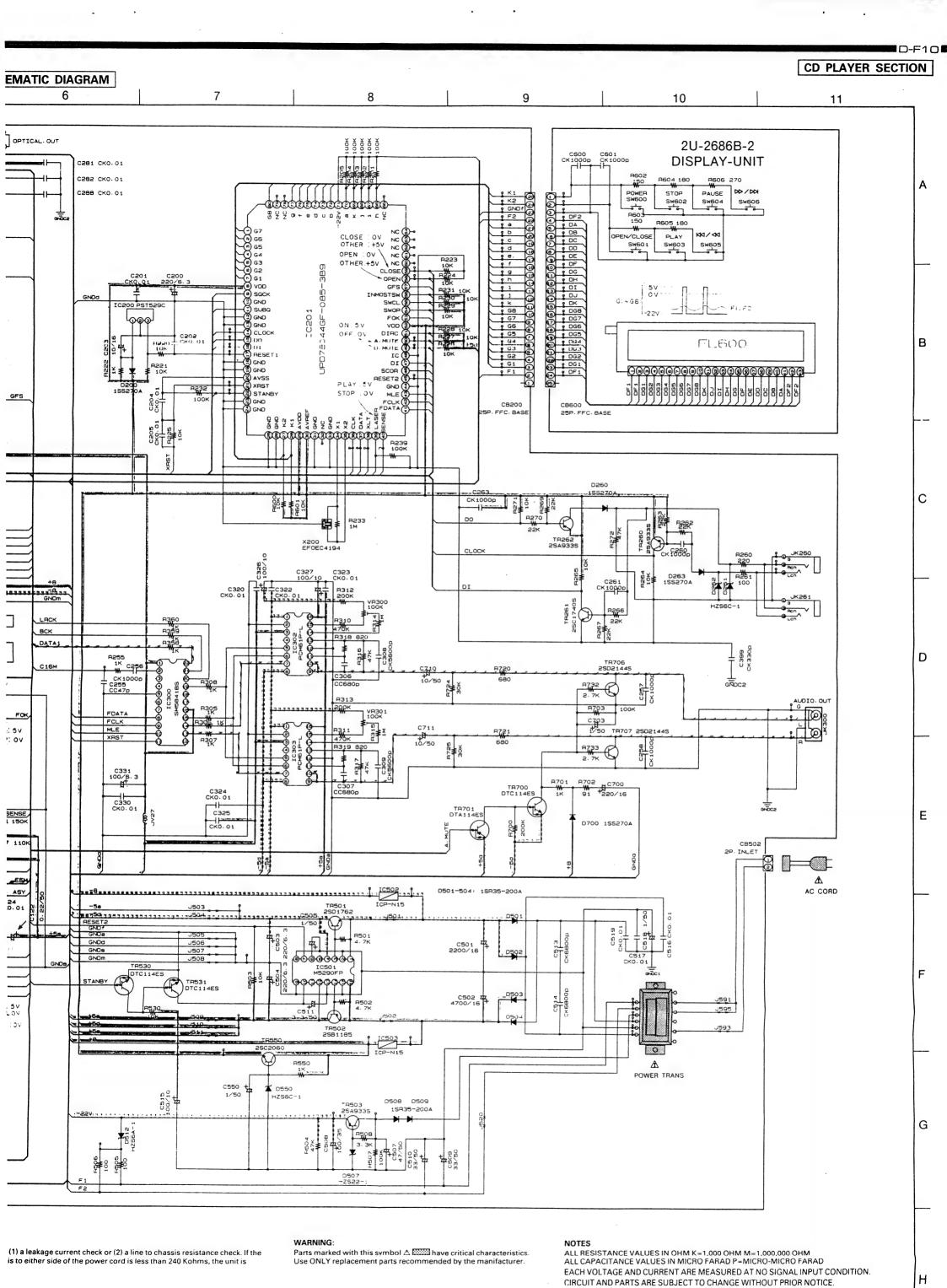
D-4 No	Dan No		Part Name	Remarks	Ref. No.		- A N -		On the Name	D
Ref. No.	Part No			Remarks			art No		Part Name	Remarks
	IDUCTORS				R114	247	0009		Chip Carbon 7.5k ohm 1/10W	RM73B752J
IC102	262 1342		IC CXA1372Q		R115		0014	- 1	Chip Carbon 680k ohm 1/10W	RM73B684J
IC103	200 0000		IC BA15218		R116	247	0013		Chip Carbon 240k ohm 1/10W	RM73B244J
IC105,106	263 0565	007	IC BA15218		R117		0007		Chip Carbon 1k ohm 1/10W	RM73B102J
					R120		0009		Chip Carbon 10k ohm 1/10W	RM73B103J
IC200	263 0652		IC PST529C		R132		0013	1	Chip Carbon 390k ohm 1/10W	RM73B394J
IC201			ICµPD78044GF-085-3B9	μ-com	R133		0012		Chip Carbon 150k ohm 1/10W	RM73B154J
IC202	262 1819	005	IC :CXD2500BQ		R136	247	0012		Chip Carbon 100k ohm 1/10W	RM73B104J
					R137		0012		Chip Carbon 91k ohm 1/10W	RM73B913J
IC300	262 1765		IC SM5841BS		R138		0011		Chip Carbon 47k ohm 1/10W	RM73B473J
IC302,303	262 1409	004	IC :PCM61P-L		R140	247	0011		Chip Carbon 68k ohm 1/10W	RM73B683J
					R141	247	0009		Chip Carbon 9.1k ohm 1/10W	RM73B912J
IC501	263 0916		IC M5290FP-600C		R166		0012		Chip Carbon 100k ohm 1/10W	RM73B104J
IC502,503	268 0073	905	IC ICP-N15	IC Protector 15V	R167	247	0009		Chip Carbon 10k ohm 1/10W	RM73B103J
					R174,175		0011		Chip Carbon 47k ohm 1/10W	RM73B473J
TR109	273 0195		Transistor 2SC2060 (Q)		R176,177		0012		Chip Carbon 100k ohm 1/10W	RM73B104J
TR110	271 0271		Transistor 2SA934 (Q)		R179	247	0005	989	Chip Carbon 220 ohm 1/10W	RM73B221J
TR111	273 0195	005	Transistor 2SC2060 (Q)		R181,182	247	0011	944	Chip Carbon 47k ohm 1/10W	RM73B473J
TR112	271 0271	907	Transistor 2SA934 (Q)		R183	247	0012	927	Chip Carbon 100k ohm 1/10W	RM73B104J
TR113	273 0195		Transistor 2SC2060 (Q)		R185		0012		Chip Carbon 100k ohm 1/10W	RM73B104J
TR114	271 0271	907	Transistor 2SA934 (Q)		R187	247	0005	989	Chip Carbon 220 ohm 1/10W	RM73B221J
TR115	274 0120	002	Transistor 2SD1762 (E/F)		R191	247	0012	969	Chip Carbon 150k ohm 1/10W	RM73B154J
TR116	271 0271	907	Transistor 2SA934 (Q)		R197	247	0012	930	Chip Carbon 110k ohm 1/10W	RM73B114J
TR117	273 0195		Transistor 2SC2060 (Q)							
TR118	271 0271	907	Transistor 2SA934 (Q)		R240	247	8000	960	Chip Carbon 3.3k ohm 1/10W	RM73B332J
					R241	247	0009	943	Chip Carbon 6.8k ohm 1/10W	RM73B682J
TR260	271 0192		Transistor 2SA933S (S)		R242		0009		Chip Carbon 10k ohm 1/10W	RM73B103J
TR261	273 0303		Transistor 2SC1740S (S)		R255	247	0007	945	Chip Carbon 1k ohm 1/10W	RM73B102J
TR262	271 0192	002	Transistor 2SA933S (S)							
					R305~308	i	0007		Chip Carbon 1k ohm 1/10W	RM73B102J
TR501	274 0120		Transistor 2SD1762 (E/F)		R310,311		0013		Chip Carbon 470k ohm 1/10W	RM73B474J
TR502	272 0083		Transistor 2SB1185 (E/F)		R312,313		0012		Chip Carbon 200k ohm 1/10W	RM73B204J
TR503	271 0192	002	Transistor 2SA933S (S)		R314,315	,	0014		Chip Carbon 1M ohm 1/10W	RM73B105J
TR530,531	269 0020		Transistor DTC114ES	Built in Resistor	R358~360	247	0007	945	Chip Carbon 1k ohm 1/10W	RM73B102J
TR550	273 0195	908	Transistor 2SC2060 (Q)							
					R705		0007		Chip Carbon 1k ohm 1/10W	RM73B102J
TR700	269 0020		Transistor DTC114ES	Built in Resistor	R720,721		0007		Chip Carbon 680 ohm 1/10W	RM73B681J
TR701	269 0046		Transistor DTA114ES	Built in Resistor	R724,725		0010		Chip Carbon 30k ohm 1/10W	RM73B303J
TR706,707	274 0160	907	Transistor 2SD2144STPU	Built in Resistor	R732,733	247	8000	944	Chip Carbon 2.7k ohm 1/10W	RM73B272J
D200	276 0432	903	Diode 1SS270A		VR102		6093		Semi Fixed Resistor 22k ohm	V06PB223
D260	276 0432	903	Diode 1SS270A		VR104	211	6093	954	Semi Fixed Resistor 22k ohm	V06PB223
D261,262	276 0463	901	Zener Diode HZS6C-1	6V						
D263	276 0432	903	Diode 1SS270A		VR300,301	211	6093	970	Semi Fixed Resistor 100k ohm	V06PB104
	İ									
D501~504	276 0553	905	Diode 1SR35-200A		CAPACIT	_				
D507	276 0480	900	Zener Diode HZS22-1	22V	C106	1	0009		Chip Ceramic 3300pF/50V	CK73B1H332K
D508 509	276 0553	905	Diode 1SR35-200A		C107		0011		Chip Ceramic 0.027µF/25V	CK73B1E273K
D512	276 0461	903	Zener Diode HZS6A-1	6V	C108	257	0009	924	Chip Ceramic 2200pF/50V	CK73B1H222K
D550	276 0463	901	Zener Diode HZS6C-1	6V	C109~112	256	1034	979	Metalized 0.1 µF/50V	CF93A1H104J
					C113	254	4337	910	Electrolytic 6.8 µ F/50V	CE04W1H6R8M
D700	276 0432	903	Diode 1SS270A		C114	256	1035		Metalized 0.22µF/50V	CF93A1H224J
					C116	257			Chip Ceramic 0.01 µ F/25V	CK73B1E103K
JK280	269 0098	006	Optical Out GP1F32T	OPT. OUT	C117	253	1197	914	Ceramic Cap. 0.1 pF/50V	CK14F1H104Z
					C118,119	257	0007	900	Chip Ceramic 1000pF/50V	CC73SL1H102J
FL600	393 8013	001	F.L. Tube 8BT159GK		C120	257			Ceramic Cap. 0.1 µF/25V	CK73F1E104Z
			<u> </u>	1400 7	C121	257			Chip Ceramic 0.01 µF/50V	CK73F1H103Z
	RS GROUP	Ref	included Carbon Film ±5° er to the Schematic Diagra	m for those Parts.)	C122,123	254	4260	919	Electrolytic 0.22 µF/50V	CE04W1HR22M
R110	247 0012	998	Chip Carbon 200k ohm 1/10W		C124	253	1198	913	Ceramic Cap. 0.01 µF/16V	CK14Y1C103M
R111	247 0011	928	Chip Carbon 39k ohm 1/10W	RM73B393J	C125	257	0011	967	Chip Ceramic 0.033µF/25V	CK73B1E333K
R112	247 0011	960	Chip Carbon 56k ohm 1/10W	RM73B563J	C126	253	1198	913	Ceramic Cap. 0.01µF/16V	CK14Y1C103M

Ref. No.	Part	No.	Part Name	Remarks	Ref. No.	P	art No		Part Name	Remarks
127	257 00	09 940	Chip Ceramic 3300pF/50V	CK73B1H332K	C519	-	1196		Ceramic Cap. 0.01 µF/25V	CK14F1E103Z
28	257 00		Chip Ceramic 2700pF/50V	CK73B1H272K	C550		4260		Electrolytic 1µF/50V	CE04W1H010M
29		97 914	Ceramic Cap. 0.1µF/50V	CK14F1H104Z	5555	234	7200	J-10	Electrolytic (MF/30V	OLU-WINDIUM
130	257 00		Chip Ceramic 560pF/50V	CC73SL1H561J	C600,601	252	1194	950	Ceramic Can 1000nE/50V	CK14B1H102K
130		06 943 09 979		CK738L1H561J	C000,001	253	1194	909	Ceramic Cap. 1000pF/50V	CK14B1H102K
			Chip Ceramic 5600pF/50V		0700	25.4		054	F1	05000000000
132	257 00		Chip Ceramic 75pF/50V	CC73SL1H750J	C700	ı	4254		Electrolytic 220µF/16V	CE04W1C221M
133	257 00		Chip Ceramic 10pF/50V	CC73SL1H100D	C703	1	4260		Electrolytic 1 µ F/50V	CE04W1H010M
134	256 10		Metalized 0.1 µ F/50V	CF93A1H104J	C710,711		4260		Electrolytic 10µF/50V	CE04W1H100M
135		55 918	Electrolytic 10µF/35V (Bipole)	CE04D1V100MBP	C730	253	1196	902	Ceramic Cap. 0.01 µ F/25V	CK14F1E103Z
136	257 00	04 961	Chip Ceramic 100pF/50V	CC73SL1H101J						
140	253 11	93 905	Chip Ceramic 75pF/50V	CK14SL1H750J	OTHER G	ROU	P			
141	253 11	95 945	Chip Ceramic 3300pF/16V	CK14X1C332M			_		(P.W. Board)	
142	253 11	97 914	Ceramic Cap. 0.1 µF/50V	CK14F1H104Z						
164	253 1.1	90 940	Chip Ceramic 15pF/50V	CK14SL1H150J	JV027	235	0049	900	Beads Inductor	
166	257 00	02 963	Chip Ceramic 15pF/50V	CC73SL1H150J						
168	257 00	04 932	Chip Ceramic 75pF/50V	CC73SL1H750J		212	5604	910	Tact Switch	
170,171	254 42	50 916	Electrolytic 47µF/6.3V	CE04W0J470M		204	8421	005	Mini Jack	
173	254 42		Electrolytic 47µF/6.3V	CE04W0J470M	JK300	1	0274		2P Conn. Base	
174	253 11		Ceramic Cap. 0.1µF/50V	CK14F1H104Z						
					A	233	6097	002	Power Trans	Same de la Contraction
200	254 42	50 932	Electrolytic 220µF/6.3V	CE04W0J221M	A	- 55	0001	202	Power Trans	and the same
201,202	1	96 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z	X200	300	0196	OOP	Ceramic Resonator	EF0EC4194T4
					11	1				
203		54 909	Electrolytic 10µF/16V	CE04W1C100M	X250	299	0112	005	:Crystal Resonator	16.9344MHz
204,205	1	96 902	Ceramic Cap. 0.01 µ F/25V	CK14F1E103Z	00101	2005	0004	05.4	ED Core Book (Doc")	
210	253 90		BC Ceramic 0.047 µ F/25V	CK45=1E473K	CB101	1	0321		5P Conn. Base (Red)	
211	257 00		Ceramic Cap. 1500pF/50V	CC73SL1H152J	CB102	1	0343		5P Conn. Base (KR-PH)	
212	ŀ	12 966	Chip Ceramic 0.01 µF/50V	CK73B1H103Z	CB103	1	0683		12P FFC Conn. Base	
214	}	50 932	Electrolytic 220µF/6.3V	CE04W0J221M	CB200,600	205	0736	089	25P FFC Conn. Base	
215	l .	08 983	Chip Ceramic 1000pF/50V	CK73B1H102K						
223,224	257 00	02 921	Chip Ceramic 10pF/50V	CC73SL1H100D	TP101,102	205	0190	065	6P NH Conn. Base	
225	257 00	14 935	Chip Ceramic 0.1 µF/25V	CK73F1E104Z		L			A ATTACK MANAGED IN THE SECOND PROPERTY AND THE RESEARCH	-
255	257 00	03 988	Chip Ceramic 47pF/50V	CC73SL1H470J	Δ	203	2349	009	2P Inlet	
256	257 00	07 900	Ceramic Cap. 1000pF/50V	CC73SL1H102J		203	0469	004	1P Contact Ass'y	
257,258	257 00	08 983	Chip Ceramic 1000pF/50V	CK73B1H102K		1				
260,261	253 11	94 959	Ceramic Cap. 1000pF/50V	CK14B1H102K		205	0452	017	Style Pin	
263	253 11	94 959	Ceramic Cap. 1000pF/50V	CK14B1H102K		1				
270	ı	08 983	Chip Ceramic 1000pF/50V	CK73B1H102K						
280~282	ì	96 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z						
288	1	96 902		CK14F1E103Z						
306,307	253 11	94 933	Ceramic Cap. 680pF/50V	CK14B1H681K						
308,309	1	95 974		CK45X1C562M	11					
320	1	96 902		l .	11					
322~325		96 902	Ceramic Cap. 0.01µF/25V	CK14F1E103Z						
326,327		252 930		CE04W1A101M	11	1				
330		96 902			1					
331	1	252 930		CE04W1A101M	1	1				
331	1	930 986 986		CC73SL1H331J		1				1
J053	257 00	,JJ 300	Geraniic Cap. 330pr/50V	0070001110010						
C501		254 792	1	CE04W1C222MC						
C502		255 717		CE04W1C472MC						
C503,504	254 4	250 932	Electrolytic 220µF/6.3V	CE04W0J221M	1	1				ł
505	254 4	260 948	Electrolytic 1 µF/50V	CE04W1H010M		1				1
C507	254 4	261 918	Electrolytic 47µF/50V	CE04W1H470M					1	
C508	1	258 950	1	CE04W1V101M		1				1
2509,510		258 934		CE04W1V330M						
2511	1	260 964		CE04W1H3R3M		1 .				I
2513,514	253 1	195 987								1
2515,314	1	252 930		CE04W1A101M						
C516,517	1	196 902			11					
	,	260 948		CE04W1H010M	11	1			1	

95

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nd corrected.

EXPLODE

PARTS LIST OF UCD-F10 EXPLODED VIEW

AI1	13 113	Part No.	Part Name	Remarks	1'ty	١
Ref	i. No.		CD Unit Ass'y		1 ^S	1
•	1	2U- 2686 B	Main Unit	1	(1)	
4	1-1	_	Display Unit	ı	(1)	- 1
٠.	1-2	254 4254 792	Chemicon 2200µF/16V	C501	1	I
	2 3	254 4255 018	Chemicon 4700µF/16V	C502	1	
	4	205 0736 089	25P FFC Conn. Base	CB200,600	2	A
	5	269 0098 006	Optical Out GP1F32T	JK280	1	- '
	6	205 0274 004	2P Conn. Base	JK300	1	
	7	204 8421 005	Mini Jack	JK260,261	2	
AVERS		233 6097 002	Power Trans		3	
	9	393 8013 001	F.L. Tube 8BT159GK	FL600	1	
	10	411 9115 248	Main Chassis		1	
•	11	449 9034 007	:Mech. Holder		1	
	12	412 3783 200	Trans Bracket		1	
	13	GEN 2798	Foot Ass'y		4	
•	14	105 9237 234	Rear Panel (CD)		1	
	15	_	_			
	16		_			
•	17	412 2814 028	Card Spacer (L=10)		2	
	18	337 0032 006		FG-73	1	В
	19	499 0191 009		KSS-240A	1	
	20	009 0108 006			1	
	21	144 2363 016			1	
	22	146 9294 113			1	
	23	146 9295 112	Knob Ring (B)		1	
O	24	146 9287 337	Inner Panel (CD)		1	
	25	143 0872 001			1	
	26	113 1654 104			1	
	27	113 1656 018	Tact Button (1 Key)	OP/CLOSE	1	
	28	113 9276 115		4 Gang	1	
	29	146 9289 102	Loader Panel (CD)		1	
	30	_	_		1 1	
	31	102 0545 117	Top Cover		1	
	32	461 0866 009	Rubber Sheet	Put on F.L. Holder	2	C
	33	513 2242 100	Rating Sheet		1	_
	34	_	_	and the second second second second second		
Δ	35	203 2349 00	2P Inlet		1	
	36	513 2066 00	:Laser Caution		1	
	37	513 0985 00	3 Inst. Label		1	
	38	461 0859 00	3 Spacer	for AC 1	1	
	39					
	40					
					\perp	
	SCREW	S				
	51	473 7015 00		Black	3	
	52	473 7004 00			4	
	53	473 7002 01	8 Tapping Screw (S) 3×8		8	
	54	477 0064 10	7 Fixing Screw		4	D
	55	473 7505 00	7 Tapping Screw (P) 2.6×8		6	
1	56	473 8007 02	5 Cup Screw 3×8		4	
	57	473 7015 01	8 Tapping Screw (S) 3×8	Black	11	
1	58	473 7500 01	5 Tapping Screw (P) 3×8		2	
	59					1
	60					
						_
	PACKIN	G & ACCESSOR	RIES (Not included EXPLOD	ED VIEW)		
	101	505 0241 00	5 Cabinet Cover		1	
•	102	503 1091 10			1	
0	103	GEN 2742	Envelope Sub. Ass'y	1	1 ^S	1
	_ 103-1	505 9125 00	9 :Poly Cover		(1)	1
	103-2	203 2310 00	9 :2P Pin Cord	L=1000	(1)	1
	103-3	203 2315 00		L=500	(1)	
Δ,	103-4	206 2108 0	3 :AC Conn. with Plug		(1)	1
A. 47 all	103-5	511 2654 0			(1)	1
	104	503 1061 0			1	
	105	501 1781 0	12 Carton Case		1	

NOTE ON PARTS LIST

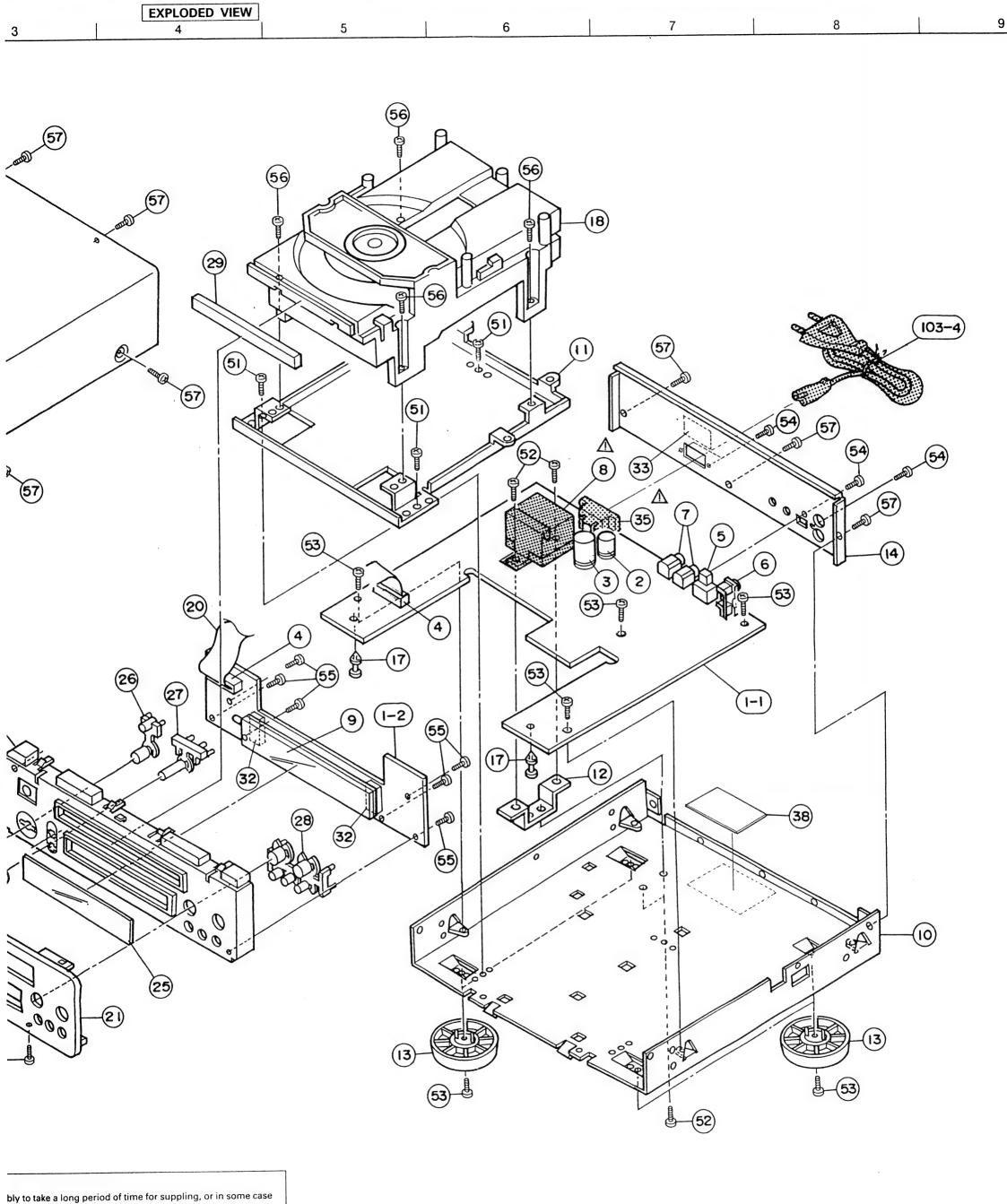
- Part indicated with the mark "©" are not always in stock and possibly to take a long period of time for suppling, or supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

WARNING:

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Н

Parts marked with this symbol \triangle with this symbol \triangle have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.



1 mis-supplying.

lied. oded view.

CD PLAYER SECTION CD MECHANISM (FG-73) PARTS LIST

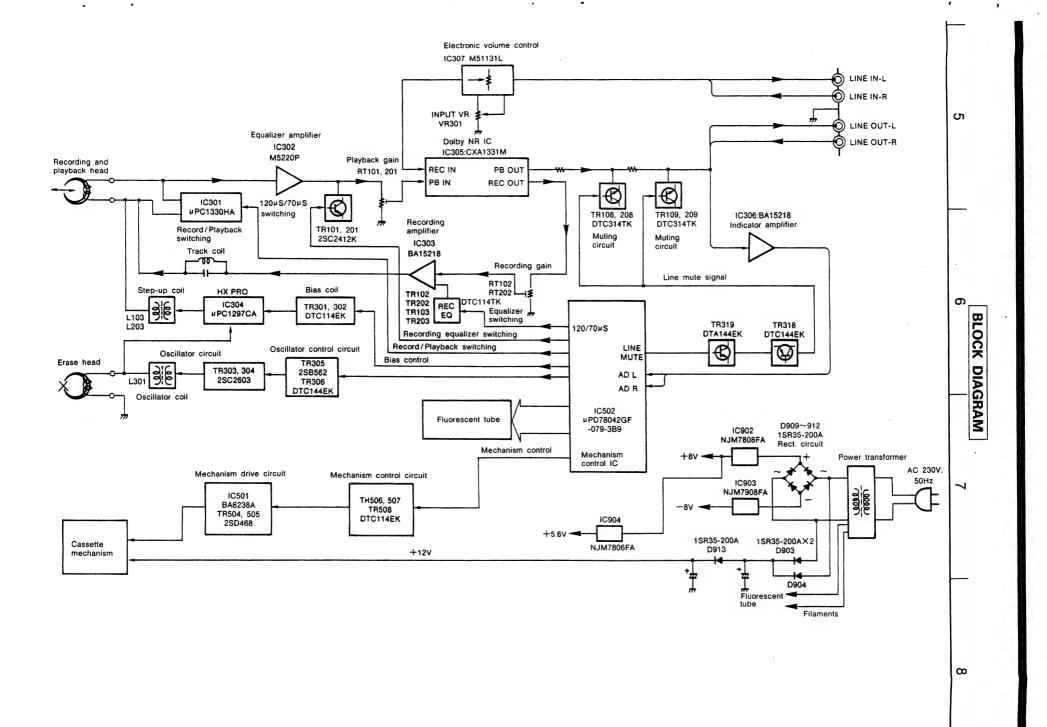
Ref. No.	Part No.	Part Name	Remarks	Q'h
⊕ 1	9KA 85A0 01	FG-40 Base Ass'y		15
1-1	9KA 85P0 03	FG-40 Base		(1)
2	9KA 90H0 06	FS Hold Screw		1
3	9KA 90H0 05	Feed Shaft		1
45	9KA 90P0 70 9KA 90G1 04	T.T Plate M3A Turn Table M3A		1
56	9KA 85G0 28	Gear Motor FG-40		1
7	9KA 85G0 17	Forward Gear A		1
8	9KA 85G0 18	Forward Gear B		1
9	499 0191 009	Pick Up	KSS240A	1
€ 10	9KM 01T1 36	Motor (Feed)	RF-310T11400-30	1
● 11	9KM 01T1 31	Motor (Spindle)	RF-310T11400-38	1
12	9KS 01W1 47	Switch	LSA-1121EAU	1
€ 13	9KA 85P0 09	Motor P.W.B. Unit		1
14	9KM 20S0 03	Tams Screw M2×3		2
15	009 0051 001	Flexible P.W.B. Unit	FFC-260-B	1
16	443 1093 006	FFC Bush		1
17	9KA 82G2 53	5P Conn. Base	S5B-PH	1
18	9KM 20S0 04	Tams Screw M2×4		2
19	9KA 85G0 19	Mech. Plate	FL12SA	1
2021	9KA 85G0 20 9KA 85G0 25	Mech. Frame CD Tray	51.400.4	1
© 21	9KA 85G0 25	Clamoer Frame	FL12SA	1
© 22	9KA 85G0 04	UD Plate Gear		1
2324	9KA 85G0 06	Clamper -F	1	1
© 25	9KA 85G0 07	Relay Gear A		1
26	9KA 85G0 08	Relay Gear B		1
27	9KA 85G0 09	Relay Gear C		1
28	9KA 85G0 10	Gear Belt F		1
29	9KA 85G0 30	Dumper		4
€ 30	9KA 85P0 01	Clamper Plate F		1
€ 31	9KA 85H0 01	Screw F		4
32	9KA 85P0 05	Motor Unit Ass'y		1
32-1	FG7 0000 622	Switch Unit		1
€ 33	9KA 82G0 49	Motor Pulley		1
€ 34	9KA 82G0 57	Magnet 17×27×5		1
35	9KA 91H0 02	Tight Screw M3×8	P tight	2
36 37	9KB 30B0 08	Bind Screw M3×8	B tight Black	5
37 ■ 38	9KM 26B0 04 9KM 01T1 32	Bind Screw M2.6×4 Motor (Loading)	RF500TB14415	1
39	9KA 82G3 08	5P Conn. Base	S5B-PH	1
40	9KA 85G0 27	Connector Cord	CNW2	ľ
41	9KS 01W1 48	Open/Close Switch	Citte	1
€ 42	9KA 85S0 04	Spring D		2
43	9KA 85SO 02	Spring B		1
€ 44	9KA 85S0 03	Spring C		1
45	9KA 85G0 36	Try Stopper		1
46	9KM 20B0 05	Bind Screw M2×5		1
47	9KS 21W6 04	Washer 2.1×6×0.4		1
48	9KB 22G0 29	Oil Seal Washer		1
49	9KA 85S0 05	Hold Spring		1
50	-	-		
51	9KA 85G0 33	Gear Guide		1
60	9KA 85A0 07	Spindle Motor Ass'y	Included 1,4,5, 11,14,48	15
61	9KA 85A0 08	Feed Motor Ass'y	Included 6,10	15
62	9KA 85A0 06	Loading Motor Ass'y	Included 33,38	15

1	2	3	4	5	6
22	34) 36)	36 28 27 27		9 (5)	A
21	24	36	3)	51 0	B 31
	25	26 37	Ţ	19 11 4 6 10	(a) (c) (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d
	333	40 (4)		(6) (3) (4)	D
	32)-1	49 32-1	4 2	42 35	E

DISASSEMBLY OF CD MECHANISM (FG-73) Part No. : 337 0032 006

■D-F10 CASSETTE DECK SECTION LEVEL DIAGRAM 2 3 (Playback System) TCC-130 Dolby B Type 400 Hz 200 µWb/m Playback gain Dolby NR Playback amplifier IC305 RT101 Record/playback head IC302 Level (dB) +10 --3dB -5.7dB (548mV) (400mV) -10 -15dB -20 В -30 -72dB -70 Playback TCC-130 400 Hz 200 µWb/m OdB=775mV С (Recording System) Input Frequency 400 Hz Recording amplifier Recording Dolby NR Volume control IC303 IC305 IC307 Line in D Level (dB) CR301 +10-Chrome: +1.4 0 --8.2dB -10-(300mV) -16.7dB -20-Chrome: -18.4dB Normal: -19.7dB Recording and playback frequency: 400 Hz Ε OdB=775mV 100

DENO-00210 / Druck22

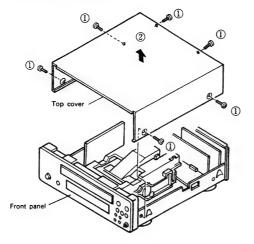


DISASSEMBLY PROCEDURES

(Assembly is performed in the reverse order.)

1. Removing the Top Cover and the Front Panel

- ① Remove the six screws which fasten the top cover.
- 2 Remove the top cover (upward) in the direction of the arrow.

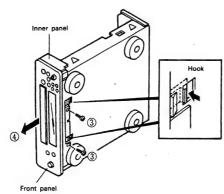


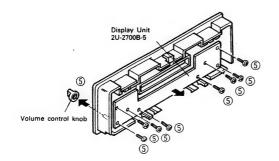
- 3 Remove the two screws which fasten front panel.
- Release the inner panel hooks from the chassis while pulling the panels in the direction of the arrow to remove the inner panel and the front panel as one unit.

2. Removing the Units

Display Unit (2U-2700B-5)

Remove the volume control knob in the direction of the arrow, then remove the eight screws which fasten the display unit.





3. Removing the Rear Panel

- (6) Remove the cord bush from the rear panel.
- Remove the six "a" screws and one "b" screw which fasten the rear panel.
- Remove the rear panel in the direction of the arrow.

Microprocessor Unit (2U-2700B-4)

③ Disconnect the microprocessor unit from the connector and remove in the direction of the arrow.

R/P Unit (2U-2700B-3)

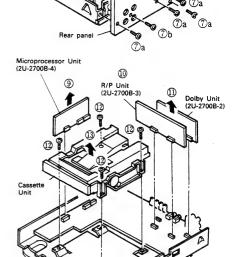
Disconnect the R/P unit from the connector and remove in the direction of the arrow.

Dolby Unit (2U-2700B-2)

① Disconnect the Dolby unit from the connector and remove in the direction of the arrow.

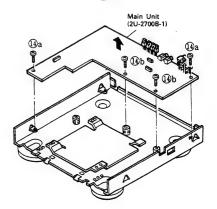
4. Removing the Cassette Unit

- n Remove the five screws which fasten the cassette unit.
- (3) Remove the cassette unit in the direction of the arrow.



Main Unit (2U-2700B-1)

Remove the two "a" screws and 2 "b" screws which fasten the main unit.



ADJUSTMENTS

ADJUSTING AND CHECKING THE MECHANISM SECTION

1. Replacement of the pinch roller

Before replacing the pinch roller, clean the tape contact surface of the pinch roller and the tape contact surface of the capstan shaft. After replacement, run a C-90 tape without a pad and check for the presence of tape curl at the tape guide portion of the head.

2. Checking the pinch roller pressure

Set to the playback condition and hook a bar-type spring scale to the bracket above the center line of the pinch roller. Pull the pinch roller away from the capstan shaft, then allow the pinch roller to come into contact with the capstan shaft and check that the reading of the bar-type spring scale is between 250 g and 350 g when the pinch roller starts to rotate.

Replace the pinch roller when the value falls outside of the specified range.

3. Replacement of the recording/playback head assembly

Perform this procedure after removing the front panel.

- 3-1 Removal of the head assembly
- (1) Remove the 2 head base fastening screws
- (2) Remove the head base from the reed holder and the wire connector.
- 3-2 Mounting the recording/playback head assembly Perform by following the steps of Section 3-1 Removal of the head assembly in reverse.

4. Adjustment of the recording/playback head

Azimuth adjustment

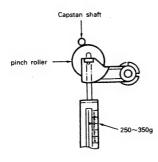
Load side A of the A-BEX TCC-153 test tape facing forward, and adjust.

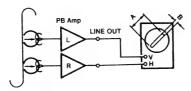
- Play in the FWD direction and turn the azimuth adjustment nut for the FWD side so that the Lissajous's figure becomes maximum at (A) and minimum at (B).
- (2) Apply screw lock to the adjustment locations.

5. Checking the winding torque

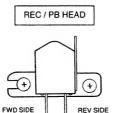
Load a cassette type torque meter (Sony TW2111A at the FWD side) and check that the reading of the torque meter during playback is 30 to 70 g-cm at the center value.

When outside of the specified value range, check the voltage of the reel motor (approx. 4 V). When the voltage value is low, the torque is weak, and when high, the torque is strong.





A-BEX TCC-153



6. Checking the back tension torque at the time of recording and playback

Load a cassette type torque meter (Sony TW2111A at the FWD side) and check that the reading of the torque meter during playback is 2 to 6 g-cm and that there is no unevenness.

7. Checking the FF and REW torque

Load a cassette type torque meter (Sony TW2231) and check that the value indicated by the torque meter for winding and rewinding is between 90 and 180 g-cm.

8. Checking the FF and REW time

Load a DENON HD-X / 60 cassette tape, and check that the time for FF and REW is between 80 and 110 seconds. When outside of the specified range, check Steps 5 and 6.

9. Checking the erroneous erasure prevention, and the metal and chrome switch operations

Check that the detection lever is operating the switch properly depending upon the presence or absence of a hole.

ADJUSTING AND CHECKING THE ELECTRICAL SECTION

Measuring instruments needed for the adjustments

- (1) Low frequency oscillator
- (2) Variable resistance attenuator
- (3) Electronic voltmeter
- (4) Oscilloscope
- (5) Frequency counter
- (6) Adjustment screwdriver
- (7) 4-sided adjustment rod for trap coil adjustments
- (8) Test tapes

(Sony TY224)

(A-BEX TCC-153, TCC-130, TCC-262B/162B) (DENON HDX-60)

(9) Mirror cassette for the transport (A-BEX TCC-902)

Adjustment precaution

- Before adjustments, use gauze or a swab moistened with alcohol to wipe the surface of the heads, the capstan shaft, and the pinch roller.
- (2) Demagnetize the record/playback head and the erase head with a head eraser.
- (3) Completely demagnetize the driver to be used for the adjustments.
- (4) Unless otherwise specified, set the various operation controls as indicated below. Input/output controls: Center

Dolby NR switch: Off

1. Tape transport check

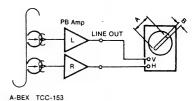
Load the mirror cassette for the transport, and illuminate the area around the fixed guide of the record/playback head with a lamp and observe.

Check that the tape edge is not hitting the tape guide portion. Note that the tape transport is the greatest factor affecting the performance of the cassette deck. Never move the inspection locations without good reason.

For information about replacement and adjustment of the record/playback head, see the section "Adjustment and checking of the mechanism."

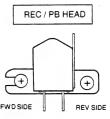
2. Azimuth adjustment

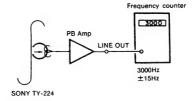
- 2-1 Afer making the tape transport check, load the test tape (A-BEX TCC-153).
- 2-2 Play back the test tape and turn the azimuth adjustment nut so that the Lissajous's figure becomes maximum at (A) and minimum at (B).



3. Tape speed check and adjustment

- 3-1 Connect the frequency counter to the LINE OUT pin and load the test tape (Sony TY-224).
- 3-2 Playback a test tape. At about halfway through the tape, where the tape transport is stable, adjust RT-501 so that the frequency counter will have a reading within the range of 3,000 Hz ±15 Hz



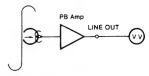


4. Adjustment of the playback system

4-1 Playback level

Play back the test tape for the Dolby standard level (A-BEX TCC-130), and adjust RT101 (Left channel) and RT201 (right channel) so that the level of the LINE OUT pin becomes -5.7 dB (400 mV). (Load resistance of 47 kohm)

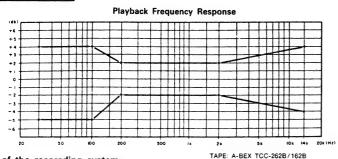
4-2 Checking the playback frequency respones Play back the test tape (A-BEX TCC-262B/162B), and check that the frequency response satisfies the standard.



NOTE

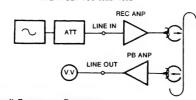
After making the azimuth adjustment with the 8 kHz at the start of the A-BEX TCC-262B test tape, perform check of the frequency

Also, after the check make an azimuth adjustment again with A-BEX TCC-153, then apply screw lock.

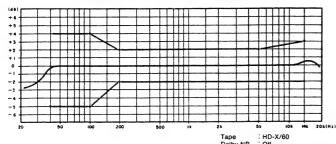


5. Adjustment of the recoreding system

- 5-1 Adjustment of the recording and playback overall frequency respones
- (1) Load the DENON HD/60 test tape, record a signal of -20 dB 1 kHz input level, and play back.
- (2) Set the input signal to 10 kHz, record, and play back. Adjust RT103 (left channel) and RT203 (right channel) so that the response specifications of the diagram below are satisfied with respect to the 1 kHz output livel.



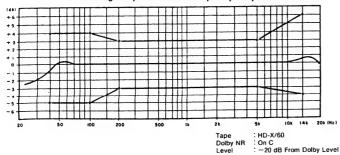
Recording / Playback Overall Frequency Response



- 5-2 Adjustment of the recording/playback level
- (1) Load the DENON HDX/60 test tape, record a signal of 1 kHz (-20 dB), and play back.
- (2) Adjust RT-102 (left channel) and RT-202 (right channel) so that the output of the LINE OUT pin becomes the same as the output at the time of the recording monitor.
- Level : -20 dB From Dolby Level

 5-3 Checking the Dolby C recording and playback overall frequency response.
- (1) set the Dolby NR switch to the "C" positions.
- (2) Use the DENON HDX/60 test tape to record and play back according to the outline of Section 5-1, then check that the response specifications have been satisfied.

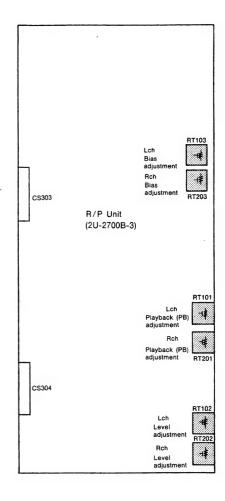
Recording / Playback Overall Frequency Response



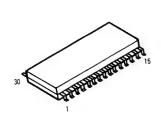
CASSETTE DECK SECTION

OUTLINE DIAGRAM OF ADJUSTMENT LOCATIONS

2U-2700B-3 PB, REC/PB UNIT ASS'Y (Component Side)



• IC's CXA1331M (IC305)



µPC1330HA (IC301)



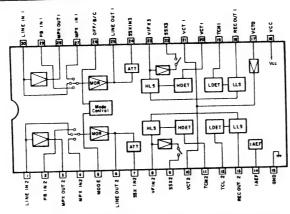
µPC1297CA (IC304) Dolby HX Pro.

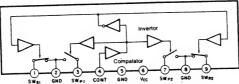


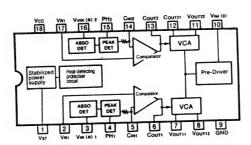
BA6238A (IC501) Reversible motor driver (2 circuits built in)

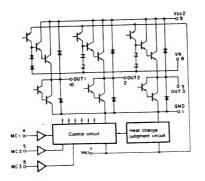


SEMICONDUCTORS





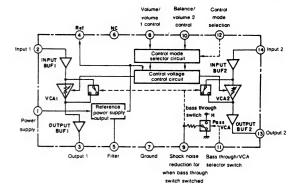




CASSETTE DECK SECTION







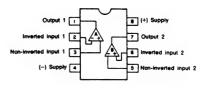
BA15218F (IC303, 306)

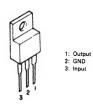
M51131L

(IC307)

NJM7806FA(S) (IC904) NJM7808FA(S) (IC902) (Three-terminal positive constant voltage power supply)







M5220FP (IC302)



NJM7908FA (IC903) (Three-terminal negative constant voltage power supply





Transistors



2SB562 (C) 2SD468 (C)





DTA EK series

OUT(C) R2 \$ GND (+) O GND (+)(E)



DTC TK series

:	GND/Emitter
	In/Race

2. : In/Base 3. : Out/Collector

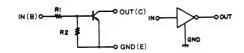
| R1 | R2 | | DTA144EK | 47 kohm | 47 kohm |

DTC114TK 10 kohm DTC314TK 10 kohm

DTC EK series

DTA144EK	PNP type
DTC114EK	
DTC124EK	

DTC144EK NPN type DTC114TK DTC314TK



	R1	R2
DTA114EK	10 kohm	10 kohm
DTA124EK	22 kohm	22 kohm
DTA144FK	47 kohm	47 kohm

2SA1037K (S/R) 2SC2412K (S)



1. : Emitter 2. : Base 3. : Collector

Diodes

HZS2C-1 HZS3C-1 HZS4C-1 HZS5C-1 HZS6A-1

HZS6C-1 HZS7B-1

HZS9B-1 HZS20-1

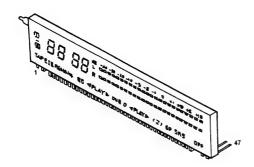




1SS252

1SR35-200A

• Fluorescent Display Tube BJ239GK (Part No.: 393 8014 000)



Pin Connections

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Connection	F1	F1	NP	NP	1G	2G	3G	4G	5G	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
Pin No.	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	1
Connection	NC	NC	P17	P16	P15	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	NP	NP	F2	F2	

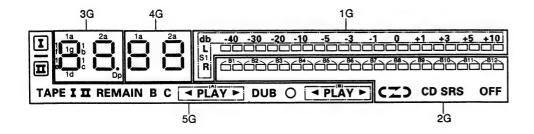
 NOTE
 1) F1 and F2:
 Filaments

 2) NP:
 No pin

 3) NC:
 No connection

 4) 1 G through 5 G:
 Grid

Grid Assignment

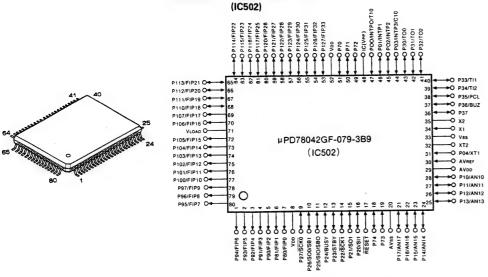


Anode Connection

	5G		4G	3G	2G	1G
P1	TAPE		1a	1a	B1	B1
P2	I		1b	1b	B2	B2
Р3	II		1c	1c	В3	В3
P4	REMAIN		1d	1d	B4	B4
P5	В		1e	. 1e	B5	B5
P6	С		1f	1f	B6	B6
P7	4	(A)	1g	1g	B7	B7
P8	PLAY	(A)	2a	2a	B8	B8
P9	>	(A)	2b	2b	B9	89
P10	DUB		2c	2c	B10	B10
P11	0		2d	2d	B11	B11
P12	4	(B)	2e	2e	B12	B12
P13	PLAY	(B)	2f	2f	C	S1
P14	•	(B)	2g	2g	I	_
P15	I		-	Dp)	_
P16	_		_	_	CD SRS	_
P17	II		_	_	OFF	_

MICROPROCESSOR DOCUMENTATION

 μ PD78042GF-079-3B9 : 262 1938 106



Output logic: H = positive logic, L = negative logic Initial condition: H = positive potential, L = ground Output type: P = PMOS, N = NMOS, C = CMOS None, (PULL) UP, (PULL) DOWN

• Pin Description

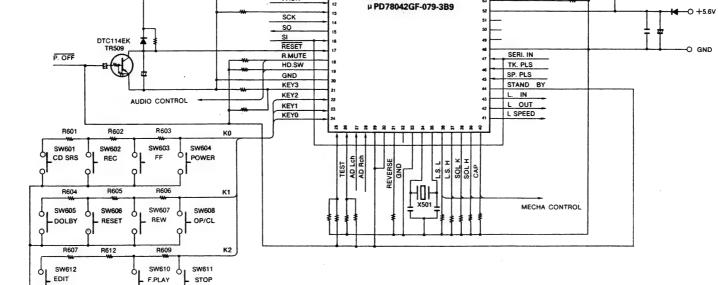
Pin	Pin Name	Function Name	1/0	Output Logic	Initial Condition	Output Type	Load Resistor	Details
1	P94	MTCONT2	0	н	Hi-Z	Р	External DOWN	PULL-DOWN one time: built in. Mask: optional. Reel, loader motor control
2	P93	MTCONT1	0	н	Hi-Z	P	External DOWN	PULL-DOWN one time: built in. Mask: optional. Reel, loader motor control
3	P92	GRID-5	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: built in. Mask: optional. Display tube grid control signal
4	P91	GRID-4	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: built in. Mask: optional. Display tube grid control signal
5	P90	GRID-3	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: built in. Mask: optional. Display tube grid control signal
6	P81	GRID-2	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: built in. Mask: optional. Display tube grid control signal
7	P80	GRID-1	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: built in. Mask: optional. Display tube grid control signal
8	VDD	5(V)						
9	P27	REC-FWD	1	н	Hi-Z	-	External DOWN	Mechanism switch input signal
10	P26	METAL	i	Н	Hi-Z	_	External DOWN	Mechanism switch input signal
11	P25	REC-REV	ı	н	Hi-Z	—	External DOWN	Mechanism switch input signal
12	P24	PACK	1	н	Hi-Z	-	External DOWN	Mechanism switch input signal
13	P23	CHROME	1	Н	Hi-Z	_	External DOWN	Mechanism switch input signal
14	P22	SERCLK	1	EDGE	Hi-Z	-	External UP	Serial communications clock signal
15	P21	SEROUT	0	н	Hi-Z	С	External UP	Serial communications output signal
16	P20	SER-IN	1	н	Hi-Z	-	External UP	Serial communications output signal
17	RESET	RESET	1	L	Hi-Z	-	External UP	Reset input signal
18	P74	R-MUTE	0	Н	Hi-Z	N	External UP	Recording mute control signal
19	P73	HEADSW	0	H/L	Hi-Z	N	External UP	Head switching control signal: record at high level and play back at low level
20	AVSS	GND						
21	AN17	KEYIN-3	1	A/D	Hi-Z	-	External UP	Operation button input signal (Not used)
22	AN16	KEYIN-2	1	A/D	Hi-Z	_	External UP	Operation button input signal No. 2
23	AN15	KEYIN-1	1	A/D	Hi-Z	-	External UP	Operation button input signal No. 1
24	AN14	KEYIN-0	1	A/D	Hi-Z		External UP	Operation button input signal No. 0
25	AN13	MSREF	1	A/D	Hi-Z	I -		Between-track detection reference voltage

Pin	Pin Name	Function Name	1/0	Output Logic	Initial Condition	Output Type	Load Resistor	Details
26	AN12	TEST	1	A/D	Hi-Z	_		
27	AN13	A/D-L	1	A/D	Hi-Z	_	External DOWN	Left channel audio signal
28	AN10	A/D-L	1	A/D	Hi-Z	-	External DOWN	Right channel audio signal
29	AVDD	+5[V]						
30	AVREF	+5(V)			-			
31	P04	RVS/ONE	1	H/L	Hi-Z	_		Reverse/one-way switching: one-way at low level, reverse at high level
32	XT2	OPEN						
33	VSS	GND						
34	X1	CLOCK						System clock input pin
35	X2	CLOCK						System clock input pin
36	P37	SPD/L	0	н	Hi-Z	С	External DOWN	Loader speed control signal
37	P36	SPD/H	0	н	Hi-Z	С	External DOWN	Loader speed control signal
38	P35	SOL/K	0	н	Hi-Z	С	External DOWN	Solenoid kick control signal
39	P34	SOL/H	0	н	Hi-Z	С	External DOWN	Solenoid kick control signal
40	P33	CAPSTAN	0	н	Hi-Z	С	External DOWN	Capstan control signal
41	P32	LOADSPD	1	н	Hi-Z	-	External DOWN	Loader speed switching input signal
42	P31	LOADOUT	1	н	Hi-Z	_	External DOWN	Loader open input signal
43	P30	LOADIN	1	н	Hi-Z	_	External DOWN	Loader close input signal
44	P03	STANBY	T	н	Hi-Z	_	External UP	Power loss detection signal
45	INTP2	SERINT	1	EDGE	Hi-Z	_	External UP	Serial communications interrupt signal
46	INTP1	TK-PLS	1	EDGE	Hi-Z	-	External UP	Take-up reel pulse input signal
47	INTP0	SP-PLS	1	EDGE	Hi-Z	. –	External UP	Supply-reel pulse input signal
48	IC	D-GND						
49	P72	NORMAL	0	Н	Hi-Z	N	External DOWN	Tape select switching signal
50	P71	CHROME	0	Н	Hi-Z	N	External DOWN	Tape select switching signal
51	P70	METAL	0	н	Hi-Z	N	External DOWN	Tape select switching signal
52	VDD	5[V] HOLD	-					
53	P127	L-MUTE	0	L	Hi-Z	P	External DOWN	Line mute control signal
54	P126	DOLON/OFF	0	H/L	Hi-Z	P	External DOWN	Dolby on/off switching signal; Off at high level, On at low level
55	P125	DOLB/C	0	H/L	Hi-Z	P	External DOWN	Dolby B/C switching signal: Type-B at high, Type-C at low
56	P124	DOLR/P	0	H/L	Hi-Z	Р	External DOWN	Dolby recording/playback switching signal: PB at high, REC at low
57	P123	MPXFIL	0	н	Hi-Z	Р	External DOWN	MPX filter control signal
58	P122	70/120	0	H/L	Hi-Z	Р	External DOWN	Playback equalizer control signal: 70 µs at high, and 120 µs at low
59	P121	BIAS	0	н	Hi-Z	P	External DOWN	Bias control signal
60	P120	SEG-17	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
61	P117	SEG-01	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
62	P116	SEG-02	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
63	P115	SEG-03	0	Н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
64	P114	SEG-04	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time; None. Mask: optional. Display tube segment control signal
65	P113	SEG-05	0	Н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
66	P112	SEG-06	0	Н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
67	P111	SEG-07	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
68	P110	SEG-08	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
69	P107	SEG-09	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
70	P106	SEG-10	0	н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
71	VLOAD	-2[V]	1	1		\vdash		
72	P105	SEG-11	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
73	P104	SEG-12	0	H	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
74	P103	SEG-13	0	H	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
75	P102	SEG-14	0	н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
76	P101	SEG-15	0	Н	Hi-Z	Р	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
77	P100	SEG-16	0	Н	Hi-Z	P	Built-in DOWN	PULL-DOWN one time: None. Mask: optional. Display tube segment control signal
78	P97	OPEN	 					PULL-DOWN one time: Built in. Mask: optional.
79	P96	OPEN		1				PULL-DOWN one time: Built in. Mask: optional.
80	P95	MTCONT3	0	Н	Hi-Z	P	External DOWN	PULL-DOWN one time: Built in. Mask: optional.
	1	1		1	1		1	1

AUDIO CONTROL

DOL R/P

DOL B/C DOL NR L. MUTE



IC502

Voo

F.REC

R.REC

PACK

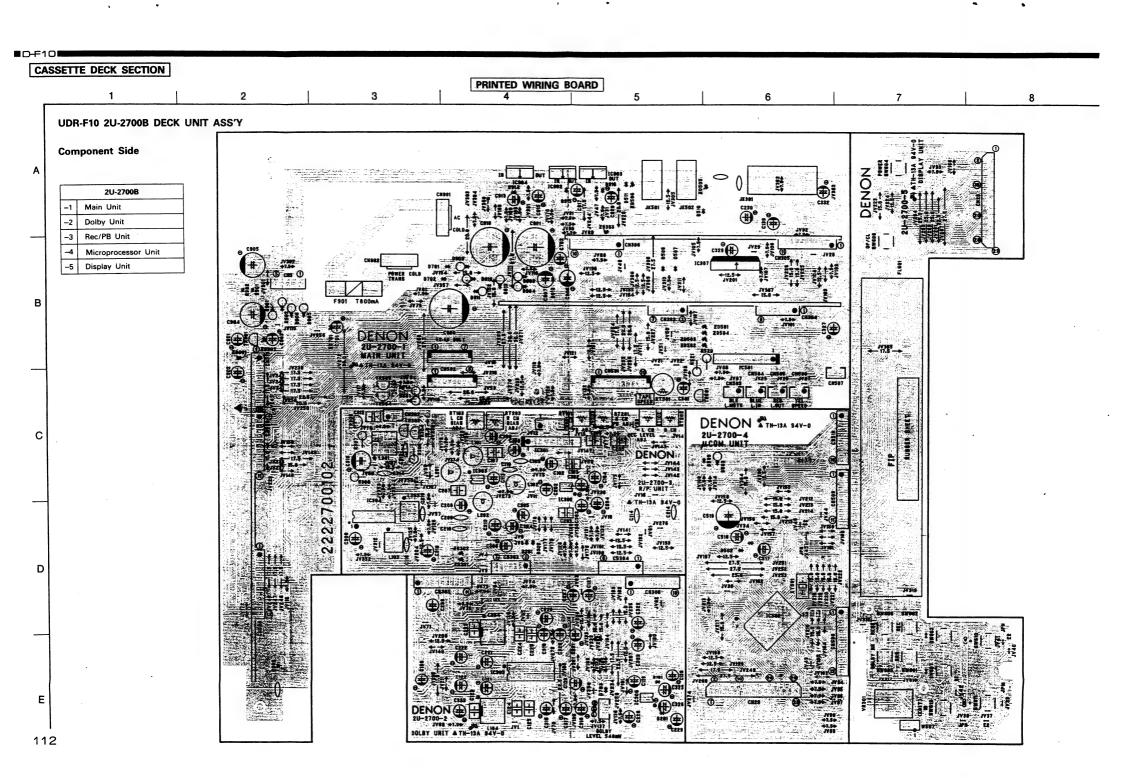
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С

D

RELAY οl

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Pattern Side 2U-2700-1 MAIN UNIT D 113

E. DN 14K 2E 192 C

NOTE ON PARTS LIST

- Part indicated with the mark "®" are not always in stock and possibly to take a long period of time for suppling, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "* is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W. Board parts list. (Refer to the Schematic Diagram for those parts.)

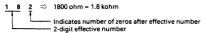
WARNING:

Parts marked with this symbol \triangle implies have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

Resistors

Type Shape and per-		t- Allowabl error	e Others
RD: Carbon Film RC: Composition RS: Metallic oxide Film RW: Winding RN: Metal film RK: Metal mixture RM: Carbon chip	2H : 1/2W J 3A : 1W K	3 : ±2% ! : ±5%	P: Pulse-resistant type NL: Low noise type NB: Non-burning type RF: Fuse-resistor E: Lead wire forming

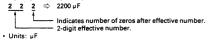
⊪ Resistance



Units: ohm

1 1	~	~	1.2 01111
	Ŧ		
i	- 1		1-digit effective number.
- 1			1-digit effective number.
- 1			2-digit effective number, decimal point indicated by R.
		_	2-digit enective number, decimal point indicated by n.
11-1			

* Capacity (electrolyte only)





	1-digit effective number.
	2-digit effective number, decimal point indicated by R
• Unite: uE	

Capacitors

Ex.;	CE	04W	<u>1H</u>	2R2	M	BP		
	Type	Shape	Dielectric	Capaci	ty Allowab	le Others		
	7	and per-	strength		error.	1		
	1	formano	e ĭ			- 1		
	1		1		Ţ	1		
- C	Aluminum	4-0	0J : 6.3V	F	: ±1%	Tue . us-	h stability type	-
	electrolyte		W: 6.3V		: ± 176	no : nig	n stability type	
	Aluminum		1A: 10V	G	: ±2%	90 . No.	n-polar type	
	electrolyte		12.10	10	. 1276	0.140	n-poisi type	
		: electrolyte	1C:16V	1.	: ±5%	HR Rin	ple-resistant type	
co:		enectrony to	1E : 25V	ľĸ	: ±10%		charge and discharge	
	Ceramic		1V : 35V	M	: ±20%		assuring high	
- ·	Ceraine		1.000	""			quency	
lcc -	Ceramic		1H:50V	z	: +80%	U :UL		
CP :			2A: 100V		-20%		A part	
	Mica		2B : 125V		: +100%		-CSA type	
	Metallized		2C : 160V		-0%		d wire forming	
CH:	Metallized		2D : 200V	l c	: ±0.25pF			
			2E : 250V		: ±0.5pF	1		
1			2H : 500V		: Others			
1			21 : 6301			1		

* Capacity (except electrolyte)

2	2	2	\Rightarrow	2200pF = 2200 μ μF = 0.0022 μF	
7		Ŧ	(M	fore than 2) —— Indicates number of zeros after effective num	nher
- 1		_		O dicia - Handisa and Del Or Zeros arter enective nun	ibei.

• Units: uF

2	2	1	\Rightarrow	220pF	
7	_	Ť			
1		L	(0	or 1)	—— Indicates number of zeros after effective number.
-					2-digit effective number.

- Units: pF
- When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

2U-2700B DECK UNIT ASS'Y PARTS LIST

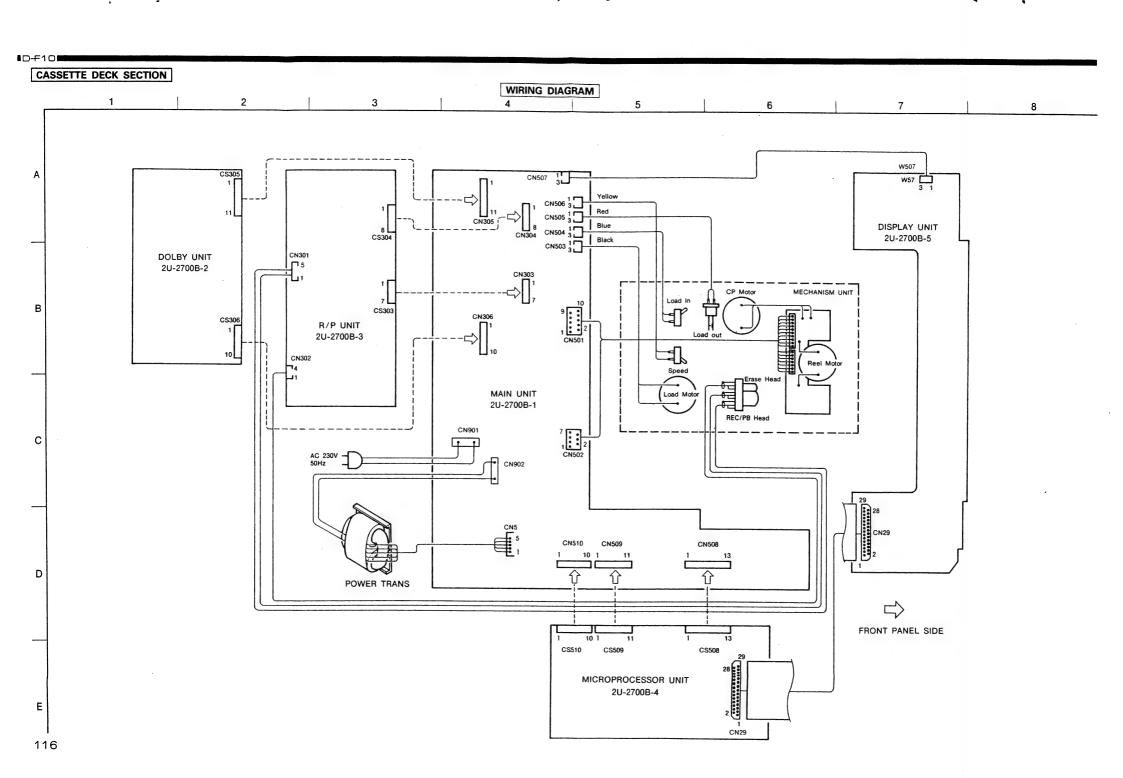
Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
SEMICON	DUCTORS GRO	UP		TR108,109	269 0103 904	Transistor DTC314TK	Built in resistor
IC301	263 0590 001	IC µPC1330HA					
IC302	263 0700 901	IC M5220FP		TR201	273 0384 900		
IC303	263 0615 902	IC BA15218F	SOP	TR202~205	269 0088 906	Transistor DTC114TK	Built in resistor
IC304	263 0354 001	IC µPC1297CA	SOP	TR206	269 0103 904	Transistor DTC314TK	Built in resistor
IC305	262 1267 903		SOP	TR207	269 0102 905	Transistor DTC124EK	Built in resistor
IC306	263 0615 902	IC BA15218F	SOP	TR208,209	269 0103 904	Transistor DTC314TK	Built in resistor
IC307	263 0761 005						
10001	200 0.0. 000			TR301,302	269 0082 902	Transistor DTC114EK	Built in resistor
IC501	262 1362 002	IC BA6238A		TR303,304	273 0245 023	Transistor 2SC2603 (E/F)	
IC502		IC µPD78042GF-079-3B9	µ-com	TR305	272 0025 004	Transistor 2SB562 (C)	
10302	202 1000 100	10 71 01 00 100		TR306	269 0054 901	Transistor DTC144EK	Built in resistor
IC902	263 0810 008	IC NJM7808FA (S)	Regulator +8V	TR307	269 0055 900	Transistor DTA144EK	Built in resistor
10903		IC NJM7908FA	Regulator -8V	TR308	269 0054 901	Transistor DTC144EK	Built in resistor
IC904	263 0793 002		Regulator +6V	TR309	269 0055 900	Transistor DTA144EK	Built in resistor
1000	200 0.00 000	(-,		TR310.311	269 0054 901	Transistor DTC144EK	Built in resistor
TR101	273 0384 900	Transistor 2SC2412K (S)		TR312	269 0055 900	Transistor DTA144EK	Built in resistor
TR102~105		Transistor DTC114TK	Built in resistor	TR317	269 0055 900		Built in resistor
TR106		Transistor DTC314TK	Built in resistor	TR318	269 0054 901		Built in resistor
TR107		Transistor DTC124EK	Built in resistor	TR319		Transistor DTA144EK	Built in resistor

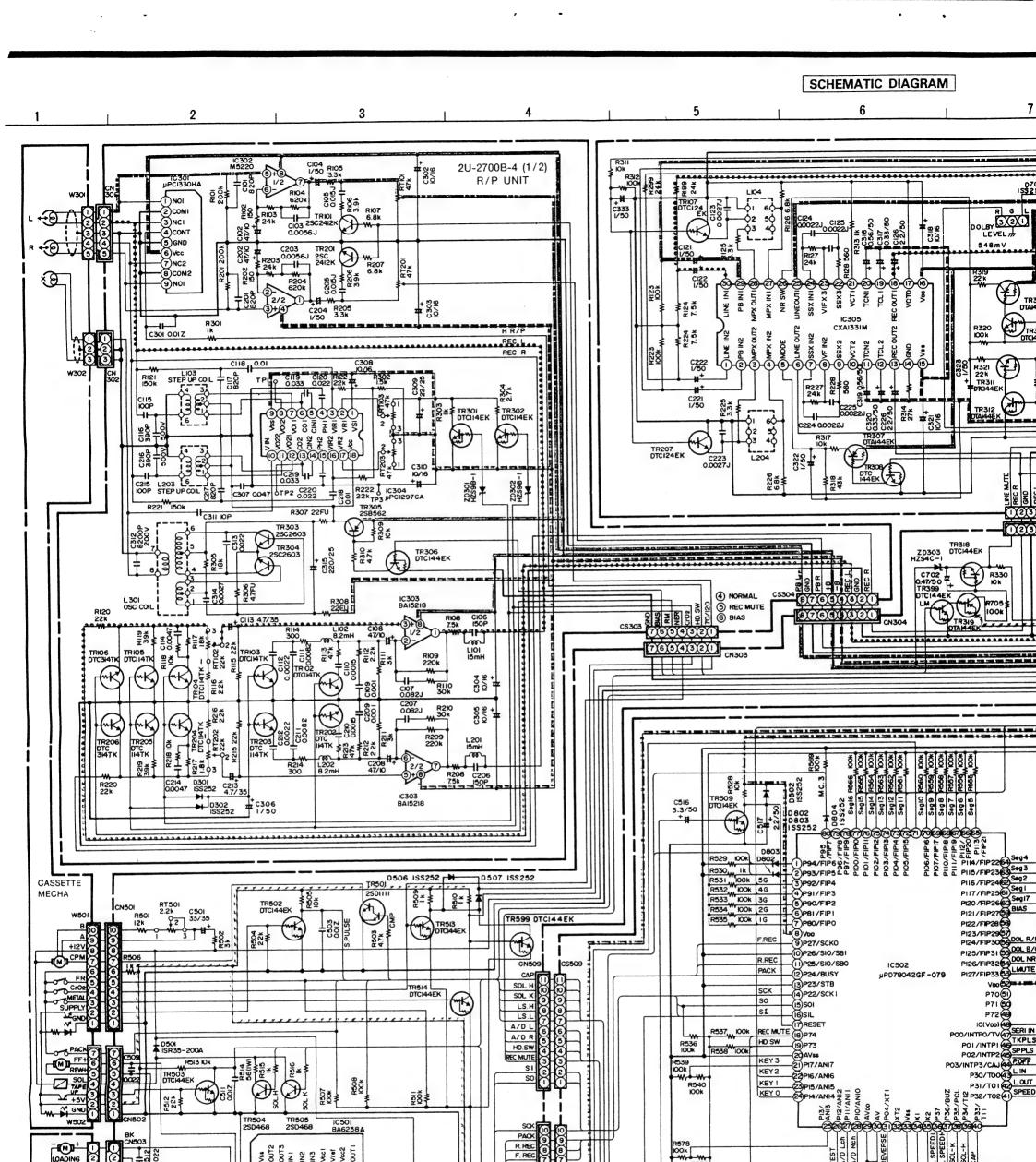
Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
TR399	269 0054 90	Transistor DTC144EK	Built in resistor	R119	247 0011 928	Chip Carbon 39k ohm 1/10W	BM73B393.I
				R120	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J
FR501	274 0111 00	Transistor 2SD1111		R121	247 0012 969	Chip Carbon 150k ohm 1/10W	RM73B154J
	269 0054 90		Built in resistor	R122			
rR502,503			built in resistor		247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J
R504,505	274 0036 90			R123	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J
R506~509	269 0082 90		Built in resistor	R124	247 0009 956	Chip Carbon 7.5k ohm 1/10W	RM73B752J
FR510	271 0238 90	Transistor 2SA1037K (S/R)		R125	247 0008 960	Chip Carbon 3.3k ohm 1/10W	RM73B332J
TR511	273 0384 90	Transistor 2SC2412K (S)		R126	247 0009 943	Chip Carbon 6.8k ohm 1/10W	RM73B682J
TR512	271 0238 90			R127	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
	269 0054 90		Built in resistor	R128	247 0006 988		
TR513,514						Chip Carbon 560 ohm 1/10W	RM73B561J
TR599	269 0054 90	Transistor DTC144EK	Built in resistor	R129	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
				R130	247 0008 902	Chip Carbon 1.8k ohm 1/10W	RM73B182J
TR901	272 0025 00	Transistor 2SB562 (C)		R131,132	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J
				R133	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
D101	276 0616 90	Diode 1SS252		R134	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
		10.000		R135	247 0010 974		
D.004		D:- 4- 400050				Chip Carbon 27k ohm 1/10W	RM73B273J
D201	276 0616 90	Diode 1SS252		R136	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J
		1		R137	247 0013 984	Chip Carbon 470k ohm 1/10W	RM73B474J
D301,302	276 0616 90	Diode 1SS252		R139	247 0011 999	Chip Carbon 75k ohm 1/10W	RM73B753J
		1		R140	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
D501	276 0553 90	Diode 1SR35-200A		R141	247 0008 928	Chip Carbon 2.2k ohm 1/10W	
							RM73B222J
D502	276 0616 90			R143	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
D503	276 0553 90			R198	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J
D506,507	276 0616 90	Diode 1SS252		R199	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
D510.511	276 0616 90	Diode 1SS252					
D599	276 0616 90			R201	247 0012 998	Chip Carbon 200k ohm 1/10W	RM73B204J
JJ33	210 0010 90	2.006 100202					
				R202	247 0005 947	Chip Carbon 150 ohm 1/10W	RM73B151J
D701~703	276 0616 90	Diode 1SS252		R203	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
				R204	247 0014 912	Chip Carbon 620k ohm 1/10W	RM73B624J
D801~804	276 0616 90	Diode 1SS252		R205	247 0008 960	Chip Carbon 3.3k ohm 1/10W	RM73B332J
500. 004	2.0 00.0 00	2.000		R206	247 0008 986	Chip Carbon 3.9k ohm 1/10W	
							RM73B392J
D901~906	276 0553 90			R207	247 0009 943	Chip Carbon 6.8k ohm 1/10W	RM73B682J
D909~912	276 0553 90			R208	247 0009 956	Chip Carbon 7.5k ohm 1/10W	RM73B752J
D913~916	276 0616 90	Diode 1SS252		R209	247 0013 900	Chip Carbon 220k ohm 1/10W	RM73B224J
		1		R210	247 0010 990	Chip Carbon 30k ohm 1/10W	RM73B303J
JV198,199	276 0616 90	Diode 1SS252		B211	247 0008 957	Chip Carbon 3k ohm 1/10W	RM73B302J
JV239	276 0616 90			R212	247 0008 928	Chip Carbon 2.2k ohm 1/10W	RM73B222J
JV249	276 0616 90	Diode 1SS252		R213	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
		1		R214	247 0006 917	Chip Carbon 300 ohm 1/10W	RM73B301J
ZD301,302	276 0468 90	Zener Diode HZS9B-1	9V	R215	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J
ZD303	276 0457 90	Zener Diode HZS4C-1	4V	R216	247 0008 928	Chip Carbon 2.2k ohm 1/10W	RM73B222J
				R217	247 0010 945	Chip Carbon 18k ohm 1/10W	RM73B183J
ZD501	276 0465 90	Zener Diode HZS7B-1	7V	R218	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J
			4V				
ZD502	276 0457 90			R219	247 0011 928	Chip Carbon 39k ohm 1/10W	RM73B393J
ZD503	276 0454 90		3V	R220	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J
ZD504	276 0451 90	Zener Diode HZS2C-1	2V	R221	247 0012 969	Chip Carbon 150k ohm 1/10W	RM73B154J
ZD505,506	276 0463 90	Zener Diode HZS6C-1	6V	R222	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J
,				R223	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J
ZD701	276 0460 90	Zener Diode HZS5C-1	5V	R224	247 0009 956		
20/01	2/0 0400 90	Zelier Diode HZ33C-1	34			Chip Carbon 7.5k ohm 1/10W	RM73B752J
				R225	247 0008 960	Chip Carbon 3.3k ohm 1/10W	RM73B332J
ZD901	276 0461 90	Zener Diode HZS6A-1	6V	R226	247 0009 943	Chip Carbon 6.8k ohm 1/10W	RM73B682J
ZD902	276 0479 90	Zener Diode HZS20-1	20V	R227	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
	1			R228	247 0006 988	Chip Carbon 560 ohm 1/10W	RM73B561J
FL601	393 8014 00	EL Tubo B1239GV		R229	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
FLOUI	393 0014 00	F.L. Tube BJ239GK					
				R230	247 0008 902	Chip Carbon 1.8k ohm 1/10W	RM73B182J
RESISTO	RS GROUP (N	t included Carbon Film ±55 fer to the Schematic Diagra	n for those Parts.)	R231,232	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J
R101	247 0012 99	Chip Carbon 200k ohm 1/10W	RM73B204J	R233	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
R102	247 0005 94		RM73B151J	R234	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
				R235	247 0010 987		
R103	247 0010 97		RM73B243J			Chip Carbon 27k ohm 1/10W	RM73B273J
R104	247 0014 91		RM73B624J	R236	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J
R105	247 0008 96	omp concent control to the	RM73B332J	R237	247 0013 984	Chip Carbon 470k ohm 1/10W	RM73B474J
R106	247 0008 98	6 Chip Carbon 3.9k ohm 1/10W	RM73B392J	R239	247 0011 999	Chip Carbon 75k ohm 1/10W	RM73B753J
R107	247 0009 94		RM73B682J	R240	247 0006 962	Chip Carbon 470 ohm 1/10W	RM73B471J
				1			
R108	247 0009 95		RM73B752J	R241	247 0008 928	Chip Carbon 2.2k ohm 1/10W	RM73B222J
R109	247 0013 90		RM73B224J	R242	247 0013 984	Chip Carbon 470k ohm 1/10W	RM73B474J
R110	247 0010 99	Chip Carbon 30k ohm 1/10W	RM73B303J	R243	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J
R111	247 0008 95		RM73B302J	R298	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J
R112	247 0008 92		RM73B222J	R299	247 0010 974	Chip Carbon 24k ohm 1/10W	RM73B243J
				'''	1241 0010 9/4	Sp Sarbon Eak Gilli 1/10W	
R113	247 0011 94		RM73B473J				
R114	247 0006 91	7 Chip Carbon 300 ohm 1/10W	RM73B301J	R301	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J
R115	247 0010 96		RM73B223J	R302	247 0007 987	Chip Carbon 1.5k ohm 1/10W	RM73B152J
		The state of the s		1			
R116	247 0008 92		RM73B222J	R303	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J
R117	247 0010 94	5 Chip Carbon 18k ohm 1/10W	RM73B183J	R304	247 0008 944	Chip Carbon 2.7k ohm 1/10W	RM73B272J

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Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
R309	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	R903	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J
R310	247 0009 901	Chip Carbon 4.7k ohm 1/10W	RM73B472J	R904	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J
R311	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J		_		
R312	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	△R306	241 2313 985	Fusible 4.7 ohm 1/4W (NB)	RD14B2E4R7JFRS
R313	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J	△R307,308	241 2315 925	Fusible 4.7 ohm 1/4W (NB) Fusible 22 ohm 1/4W (NB) Carbon Film 10 ohm 1/4W (NB)	RD14B2E220GFRS
R314	247 0010 987	Chip Carbon 27k ohm 1/10W	RM73B273J	△R315,316	241 2375 907	Carbon Film 10 ohm	RD14B2E100JNBS
R317	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
R318	247 0011 931	Chip Carbon 43k ohm 1/10W	RM73B433J	△R514	244 2055 970	Metal Oxide 56 ohm 1W (NB) Metal Oxide 4.7 ohm 1W (NB)	RS14B3A560JNBS (S)
R319	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J	△R520,521	244 2051 987	Metal Oxide 4.7 ohm 1W	RS14B3A4R7JNBS (S)
R320	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J				
R321	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J	Δ	241 2315 925	Fusible 22 ohm 1/4W (NB)	RD14B2E220GFRS
R322	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J		2010 020	(NB)	
R323	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J	RT101	211 8005 005	Semi Fixed Resistor 47k ohm	V06QB473
B324	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J	RT102	211 6070 032	Semi Fixed Resistor 22k ohm	V06QB223
R325	247 0011 928	Chip Carbon 39k ohm 1/10W	RM73B393J	BT103	211 8005 005	Semi Fixed Resistor 47k ohm	V06QB473
R330	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	111100	211 0000 000	Jenii i ixed riesistor 47 k Gilli	V00QD4/3
R331	247 0011 944	Chip Carbon 47k ohm 1/10W	RM73B473J	RT201	211 8005 005	Semi Fixed Resistor 47k ohm	V06QB473
noor	247 0011 344	Chip Carbon 47k Onn 171044	NW17 3047 30	RT202	211 6070 032	Semi Fixed Resistor 22k ohm	V06QB473 V06QB223
DC04	247 0010 002	Chia Cashan 101 about 1/1014/	D1470D 4001				
R501	247 0010 903	Chip Carbon 12k ohm 1/10W	RM73B123J	RT203	211 8005 005	Semi Fixed Resistor 47k ohm	V06QB473
R502	247 0008 957	Chip Carbon 3k ohm 1/10W	RM73B302J				
R503	247 0009 901	Chip Carbon 4.7k ohm 1/10W	RM73B472J	RT501	211 6047 007	Semi Fixed Resistor 2.2k ohm	V06PB222
R504	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J				
R505	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	VR301	211 0824 006	Variable Resistor 100k ohm	V11P15FB104
R506	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J				
R507,508	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	CAPACIT	ORS GROUP		
R509.510	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J	C101	257 0006 985	Chip Ceramic 820pF/50V	CC73SL1H821J
R511	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C102	254 4252 927	Electrolytic 47µF/10V	CE04W1A470M
R512	247 0010 961	Chip Carbon 22k ohm 1/10W	RM73B223J	C103	255 1264 995	Mylar Film 0.0056µF/50V	CQ93M1H562J (B)
R513	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C104	254 4260 948	Electrolytic 1 µ F/50V	CE04W1H010M
R515.516	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J	C105	255 1265 952	Mylar Film 0.015µF/50V	CQ93M1H153J (B)
R517	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B0R0K	C106	257 0005 902	Chip Ceramic 150pF/50V	CC73SL1H151J
R518,519	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C107	256 1034 966	Metalized 0.082µF/50V	CF93A1H823J
R522	247 0007 945		RM73B102J				
		Chip Carbon 1k ohm 1/10W		C108	254 4252 927	Electrolytic 47µF/10V	CE04W1A470M
R523~525	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C109	253 9030 905	BC Ceramic 1000pF/25V	CK45=1E102K
R526	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C110	253 9030 918	BC Ceramic 1500pF/25V	CK45=1E152K
R528	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C111	257 0009 995	Chip Ceramic 8200pF/50V	CK73B1H822K
R529	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C112	257 0009 924	Chip Ceramic 2200pF/50V	CK73B1H222K
R530	247 0007 945	Chip Carbon 1k ohm 1/10W	RM73B102J	C113	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M
R531~536	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C114	253 9030 947	BC Ceramic 4700pF/25V	CK45=1E472K
R537,538	247 0009 901	Chip Carbon 4.7k ohm 1/10W	RM73B472J	C115	257 0004 961	Chip Ceramic 100pF/50V	CC73SL1H101J
R539,540	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C116	253 1131 909	Ceramic Cap. 390pF/500V	CK45B2H391K
R545~547	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C117	257 0006 985	Chip Ceramic 820pF/50V	CC73SL1H821J
R549~566	247 0012 927	Chip Carbon 100k ohm 1/10W	RM73B104J	C118	257 0010 900	Chip Ceramic 0.01 µF/50V	CK73B1H103K
R567,568	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C119	257 0011 967	Chip Ceramic 0.033µF/50V	CK73B1H333K
R569	247 0012 927	Chip Carbon 100k ohm 1/10W		C120	257 0010 942	Chip Ceramic 0.022µF/50V	CK73B1H223K
R572,573	247 0009 985	Chip Carbon 10k ohm 1/10W	RM73B103J	C121,122	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M
R574	247 0005 989		RM73B221J	C123	255 1264 953	Mylar Film 0.0027 µ F/50V	CQ93M1H272J (B)
R575~577	247 0007 945		RM73B102J	C124,125	255 1251 911	Mylar Film 0.0022µF/50V	CQ92M1H222J (MRZ)
R579,580	247 0012 927	Chip Carbon 100k ohm 1/10W		C126~128	254 4260 951	Electrolytic 2.2µF/50V	CE04W1H2R2M
R582~587	247 0012 927	Chip Carbon 100k ohm 1/10W		C129	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M
R590~592	247 0009 985		RM73B103J	C130	254 4260 951	Electrolytic 2.2µF/50V	CE04W1H2R2M
R593	247 0011 944		RM73B473J	C131	257 0004 961	Chip Ceramic 100pF/50V	CC73SL1H101J
R594	247 0007 945		RM73B102J	C199	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M
R595.596	247 0010 961		RM73B223J	1			
R597	247 0005 905	Chip Carbon 100 ohm 1/10W	RM73B101J	C201	257 0006 985	Chip Ceramic 820pF/50V	CC73SL1H821J
				C202	254 4252 927	Electrolytic 47µF/10V	CE04W1A470M
R601	247 0006 917		RM73B301J	C203	255 1264 995	Mylar Film 0.0056µF/50V	CQ93M1H562J (B)
R602	247 0005 963	Chip Carbon 180 ohm 1/10W	RM73B181J	C204	254 4260 948	Electrolytic 1µF/50V	CE04W1H010M
R603	247 0005 947	Chip Carbon 150 ohm 1/10W	RM73B151J	C205	255 1265 952	Mylar Film 0.015µF/50V	CQ93M1H153J (B)
R604	247 0006 917		RM73B301J	C206	257 0005 902	Chip Ceramic 150pF/50V	CC73SL1H151J
R605	247 0005 963		RM73B181J	C207	256 1034 966	Metalized 0.082µF/50V	CF93A1H823J
R606	247 0005 947		RM73B151J	C208	254 4252 927	Electrolytic 47µF/10V	CE04W1A470M
R607	247 0005 947		RM73B301J	C209	253 9030 905	BC Ceramic 1000pF/25V	CK45=1E102K
	247 0005 963						
R608			RM73B181J	C210	253 9030 918	BC Ceramic 1500pF/25V	CK45=1E152K
R609	247 0005 947		RM73B151J	C211	257 0009 995	Chip Ceramic 8200pF/50V	CK73B1H822K
R612	247 0005 963	Chip Carbon 180 ohm 1/10W	RM73B181J	C212	257 0009 924	Chip Ceramic 2200pF/50V	CK73B1H222K
				C213	254 4258 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M
R701	247 0009 943		RM73B682J	C214	253 9030 947	BC Ceramic 4700pF/25V	CK45=1E472K
R702	247 0010 945		RM73B183J	C215	257 0004 961	Chip Ceramic 100pF/50V	CC73SL1H101J
R703	247 0009 956	Chip Carbon 7.5k ohm 1/10W	RM73B752J	C216	253 1131 909	Ceramic Cap. 390pF/500V	CK45B2H391K
R704	247 0010 903		RM73B123J	C217	257 0006 985	Chip Ceramic 820pF/50V	CC73SL1H821J
	247 0012 927			C218	257 0010 900	Chip Ceramic 0.01 µF/50V	
						Chip Ceramic 0.033µF/50V	
R705 R710	247 0018 905	Chip Carbon 0 ohm 1/10W	RM73B0R0K	C219	257 0011 967	Chip Ceramic 0.0330F/50V	CK73B1H333K

Ref. No.	Part I	lo.	Part Name	Remarks	Ref. No.	Pai	rt No.	Part Name	Remarks	ort
C221,222	254 426		Electrolytic 1µF/50V	CE04W1H010M					T.C.IIII.KS	-
C223	255 126		Mylar Film 0.0027µF/50V	CQ93M1H272J (B)	L201	235 0	0020 945	Inductor 15mH		1
C224,225	255 125		Mylar Film 0.0022µF/50V	CQ92M1H222J (MRZ	L202		0020 916	Inductor 8.2mH		1;
C226~228	254 426		Electrolytic 2.2µF/50V	CE04W1H2R2M						1 .
C229	254 426		Electrolytic 1µF/50V	CE04W1H010M	L203		0010 009	HX Step up Coil		1
					L204	232 (0109 003	MPX Filter	1	1
C230	254 425		Electrolytic 4.7 µF/35V	CE04W1V4R7M						
C231		4 961	Chip Ceramic 100pF/50V	CC73SL1H101J	L301	232 0	0135 006	Osc. Coil		1
C299	254 425	8 905	Electrolytic 4.7 µ F/35V	CE04W1V4R7M	1	1				1
						212 5	604 910	Tact Switch		11.
C301		2 966	Chip Ceramic 0.01 µF/50V	CK73F1H103Z						
C302~305	254 425	4 909	Electrolytic 10µF/16V	CE04W1C100M	XT501	399 0	0107 007	Ceramic Resonator	CST 4.19 MGW	1
C306	254 426	0 948	Electrolytic 1 µ F/50V	CE04W1H010M					1	
C307	257 101	1 982	Chip Ceramic 0.047µF/50V	CK73B1H473K	JK301	204 8	3266 008	4 P Pin Jack (S-GND)		1
C308	254 425	4 909	Electrolytic 10µF/16V	CE04W1C100M	JK501,502	204 8	3421 005	Mini Jack		2
C309	254 425	6 910	Electrolytic 22µF/25V	CE04W1E220M		1				1-
C310	254 425	4 909	Electrolytic 10µF/16V	CE04W1C100M	△F901	206 1	029 002	Fuse (0.2AT)	1	1
C311	257 000	2 921	Chio Ceramic 10pF/50V	CC73SL1H100D	1,112		0040 909	Fuse Clip	1	2
C312		3 922	Mylar Film 0.0082µF/200V	CQ92M2D822J			293 013	Fuse Label		1
C313	253 903		BC Ceramic Cap. 0 022 µ F/25V	CK45=1E223K	1	1		. dde Laber	1	1'
C314	253 903		BC Ceramic 2700pF/25V	CK45=1E272K	CN005	205 0	0233 058	3D EN Casa Base		١.
C315	254 425		Electrolytic 220µF/25V	CE04W1E221M				3P EN Conn. Base		1
					CN505		0321 038	3P Conn. Base (Red)		1
C316	254 427		Electrolytic 0.56µF/50V	CE04W1HR56M	CN506		0543 036	3P Conn. Base (Yellow)		1
C317	254 426		Electrolytic 0.33µF/50V	CE04W1HR33M	CN504		322 037	3P Conn. Base (Blue)		1
C318	254 425		Electrolytic 10µF/16V	CE04W1C100M	CN503	1	323 036	3P Conn. Base (Black)		1
C319	254 427		Electrolytic 0.56µF/50V	CE04W1HR56M	CN302,507		343 032	3P Conn. Base (KR-PH)	1	2
C320	254 426		Electrolytic 0.33µF/50V	CE04W1HR33M	CN301		343 058	5P Conn. Base (KR-PH)		1
C321	254 425		Electrolytic 10µF/16V	CE04W1C100M	CN303		0535 086	7P Conn. Base		1
C322,323	254 426		Electrolytic 1 µ F/50V	CE04W1H010M	CN304		535 002	8P Conn. Base		1
C325,326	254 425	4 909	Electrolytic 10µF/16V	CE04W1C100M	CN508	205 0	707 005	13P Conn. Base		1
C327	254 426	0 948	Electrolytic 1µF/50V	CE04W1H010M	CN305,509	205 0	535 099	11P Conn. Base		2
C328	257 001	2 966	Chip Ceramic 0.01 µF/50V	CK73F1H103Z	CN306,510	205 0	535 057	10P Conn. Base		2
C329	254 425	4 912	Electrolytic 22µF/16V	CE04W1C220M	CN501		633 001	10P Trap Conn. Base		1
C333	254 426	0 948	Electrolytic 1 µ F/50V	CE04W1H010M	CN502		0663 072	7P Trap Conn. Base		1
						1		· · · · · · · · · · · · · · · · · · ·		Ι.
C501	254 425	8 934	Electrolytic 33 µ F/35V	CE04W1V330M	CS303	205 0	536 085	7P Conn. Sccket		1
C503	257 001		Chip Ceramic 0.01 µF/50V	CK73F1H103Z	CS304		536 001	8P Conn. Scoket		1
C509	257 001		Chip Ceramic 0.022µF/50V	CK73B1H223K	CN508	205 0				- 1
C511	257 001		Chip Ceramic 0.01 µF/50V	CK73F1H103Z	CS305,509		0536 098	13P Conn. Scoket		1
C512	257 001		Chip Ceramic 0.022µF/50V	CK73B1H223K	CS305,509 CS306,510			11P Conn. Sccket		2
C512	254 426		Electrolytic 3.3µF/50V	CE04W1H3R3M			0536 056	10P Conn. Sccket		2
C517	254 426		Electrolytic 3.3µF/50V	CE04W1H2R2M	CN029,029	205 0	736 034	29P FFC Base	,	2
	257 001									1
C518			Chip Ceramic 0.01 µF/50V	CK73F1H103Z	CN901,902		692 000	2P Wrapping Terminal		2
C519	254 425		Electrolytic 1000µF/6.3V	CE04W0J102MC	W507	203 4	1834 062	3P KR-DA Conn. Cord		1
C525,526	257 000	8 983	Chip Ceramic 1000pF/50V	CK73B1H102K		1				
							866 009	Rubber Sheet	for Display Unit	2
C701	254 426		Electrolytic 3.3 µF/50V	CE04W1H3R3M	1	461 0	415 007	Rubber Sheet	1	1
C702	254 426	0 935	Electrolytic 0.47µF/50V	CE04W1HR47M						1
										1
C901	254 426	0 948	Electrolytic 1 µF/50V	CE04W1H010M						
C902	254 425		Electrolytic 10µF/35V	CE04W1V100M	1	1			1	
C903	254 425		Electrolytic 47µF/35V	CE04W1V470M	1	1			1	1
C904,905	254 425	8 772	Electrolytic 330 µF/35V	CE04W1V331MC		1				1
C906,907	254 425	6 949	Electrolytic 100 µF/25V	CE04W1E101M					1	
C908	254 425	7 702	Electrolytic 3300 µF/25V	CE04W1E332MC		1	ĺ			1
C913	254 425		Electrolytic 10µF/16V	CE04W1C100M					1	
C914	257 001		Chip Ceramic 0.01 µF/50V	CK73F1H103Z			1		1	
C915	254 425		Electrolytic 10µF/16V	CE04W1C100M		1			1	
C916	257 001		Chip Ceramic 0.01 µF/50V	CK73F1H103Z						
C917	254 425		Electrolytic 10µF/16V	CE04W1C100M					1	
C918	254 425		Electrolytic 2200µF/25V	CE04W1E222MC						
C919	120	2 966	Chip Ceramic 0.01 µF/50V	CK73F1H103Z			ĺ			
C919	254 425		Electrolytic 10µF/16V	CE04W1C100M					1	1
C920	254 425		Electrolytic 2200 µ F/25V	CE04W1E222MC						
0921	254 423	0 /90	Electrolytic 2200#F/25V	CEU-WIEZZZMC			į		1	
	054	0 0	Electrobatio C CO. C (CO.)	CEDAWANDECIA		1	į		1	1
	254 427		Electrolytic 0.56µF/50V	CE04W1HR56M					1	
	254 425	8 905	Electrolytic 4.7 µF/35V	CE04W1V4R7M						
OTHER G	ROUP		1	Q'ty						
	_		(P.W.Board)	(1)					1	
	225 00	0 945	Inductor 15mH	1						İ
I 101				, ,	1	1				
		0 916	Inductor 8.2mH	11					i	
L101 L102 L103	235 002		Inductor 8.2mH HX Step up Coil	1						





6. LiMb 111111 -64V cMa •••••••• REC KUBE -----8V LINE

8803 5××

0801

LOADING MOTOR

LOAD

SPEED

PB LINE

LOADING MECHA

CN504 BU

* 0Ω is erased only when using the R710 WAITAIMU microcomputer. (µPD78P044)

TR506 TR507 DTCI14EK DTCI14EK

CAUTION:

CS510

MC.

MC. MC. P.OFF

-HB

CNSI

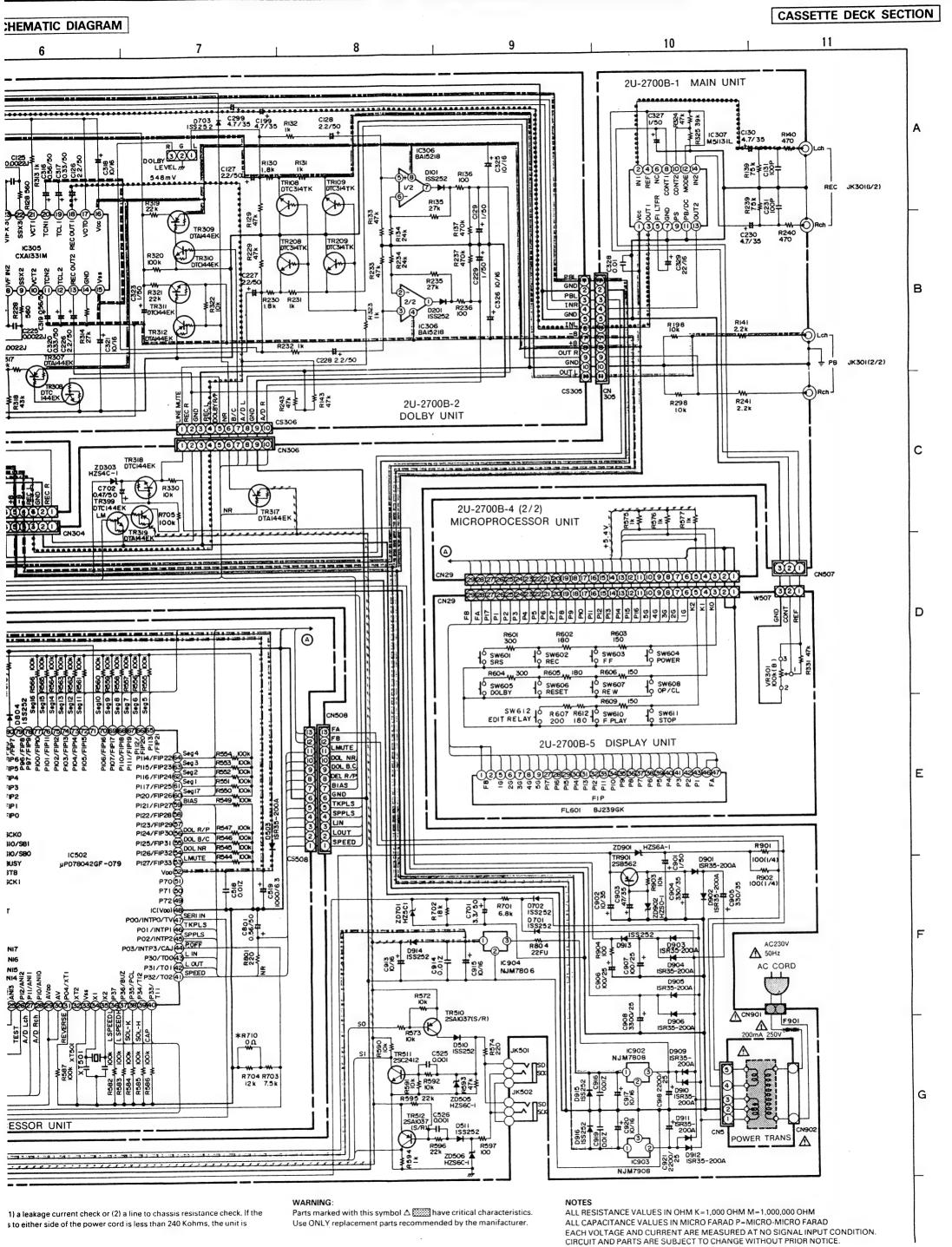
Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resista leakage current exceeds 0.5 milliamps, or if the resistance from chassis to either side of the power cord is less than 240 Kohms defective

2U-2700B-4 (1/2) MICROPROCESSOR UNIT

WARNING

DO NOT return the unit to the customer until the problem is located and corrected.

D599 ISS252



PARTS LIST OF UDR-F10 EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks	Q'ty	
1	2U- 2700 B	Deck Unit Ass'y		1 ^S	
r 1-1	-	Main Unit		(1)	
1-2	-	Dolby Unit		(1)	
1-3	-	Rec/PB Unit		(1)	
1-4		Microprocessor Unit		(1)	
L 1-5	-	Display Unit		(1)	Α
2	211 0824 006	Variable Resistor 100k ohm		1	
3	204 8421 005	Mini Jack	JK501,502	2	
4	204 8266 008	4P Pin Jack (S-GND)	JK301	1	
5	254 4256 091	Chemicon 2200µF/25V	C918,921	2	
6	254 4257 003	Chemicon 3300 µF/25V	C908	1	
7	254 4250 068	Chemicon 1000 µ F/6.3V	C519	1	
8	393 8014 000	F.L. Tube BJ239GK	FL601	1	_
9	205 0736 034	29P FFC Conn. Base	CN029,029	2	
10	411 1224 328	Main Chassis		1	
11	412 9373 009	Mech. Holder (Deck)		1	
12	GEN 2798	Foot Ass'y		4	
1213	105 9237 124	Rear Panel (Deck)		1	
	206 2063 009	AC Cord with Plug		31	
4	445 0056 008	Cord Bush		4	
104	The second of the same of the same	THE WORLDS TO STATE OF THE PARTY OF THE PARTY OF THE PARTY.	- 13 4 . E . A		E
162	233 6095 004	P.W.B. Catcher		3	
17	412 3548 005	F.W.B. Catcher		"	
18	-	Corios Dist			
19	412 9371 001	Spring Plate		11	
20	412 9372 000	P.W.B. Bracket (A)		1 1 ^S	
21	GEN 2862	Cassette Mech. Unit Ass'y		1 1	
22	144 9188 016	Front Panel (Deck)		1	_
23	146 9294 100	Knob Ring (A)		2	
24	146 9295 109	Knob Ring (B)		1	
25	146 9286 309	Inner Panel (Deck)		1	
26	143 0872 001	Window		1	
27	113 1654 104	Power Button Ass'y		1	
28	113 1656 005	Tact Button (1 Key)	1	1	
29	113 9276 102			1	
2930	113 9277 101	Button (4 Key)	I	1	(
31					
	146 9288 006	Loader Panel (Deck)	1	1	
32	112 9100 000	· · · · ·		11	
33				3	
★ 34	445 0033 005			1	
35	102 0545 117	1 '	Dut on Display Un	1 1	
36	461 0866 009		Put on Display Un	1 1	-
37	461 0665 035		Put on Top Cove	1 1	
38	513 2243 002			11	
39	009 0101 003			11	
★ 40	462 0136 004	· 表 1. 20 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Put on Inner Pane	1 2	
★ 41	415 0730 006	UL Tube (\$8.3) Black 5	E=80	1	
42	461 0861 004	Rubber Sheet	Put on T. cover	1	
43	461 0860 005	Spacer	for AC 1	1	
± 44 €	206 1029 002	Fuse 0.2A T	F901		
45	The star special sufficiency of the second star				
46					
			1		
SCREW	S	A	,		
51	473 7002 018	Tapping Screw (S) 3×8		11	
52	473 7015 018		Black	18	
	473 7508 046		Black	2	-
53	1		Black	1	
54	477 0064 107	_	Diack	8	
55	473 7505 007			1 1	
56	473 7500 015		Disal	2	
57	473 7007 000	Tapping Screw (S) 4×8	Black	4	
58					
59					
PACKIN	G & ACCESSORI	ES (Not included EXPLODE	D VIEW)		
101	505 0102 089		700×700	1	
102	503 1077 104			1	1
102103	GEN 2744	Envelope Sub. Ass'y		18	
- 103-1	505 8006 019			(1)	
11	203 2223 002		L=1000	(2)	1
103-2					
103-3	203 2315 004		L=500	(1)	ı
L 103-4	511 2651 009			(1)	
	1 500 1075 200	Top Cushion	1	1	1
104	503 1075 203 501 1780 013	•	1	1	1

F

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37 36

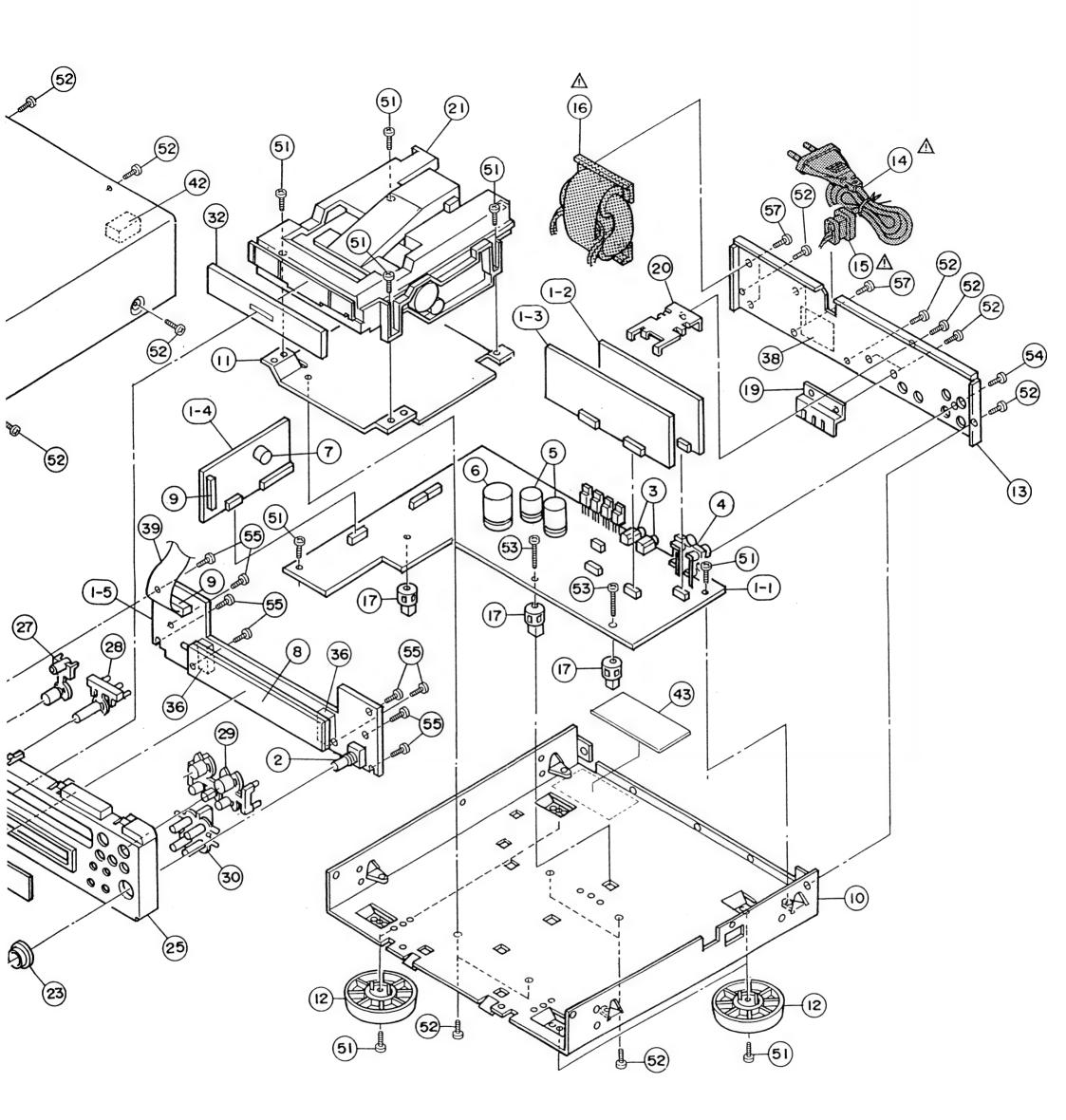
EXPLODED

NOTE ON PARTS LIST

- Part indicated with the mark "●" are not always in stock and possibly to take a long period of time for suppling, or in some supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
 Part indicated with the mark "★" is not illustrated in the exploded view.

Parts marked with this symbol \triangle \blacksquare have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

EXPLODED VIEW 5 6 7 8



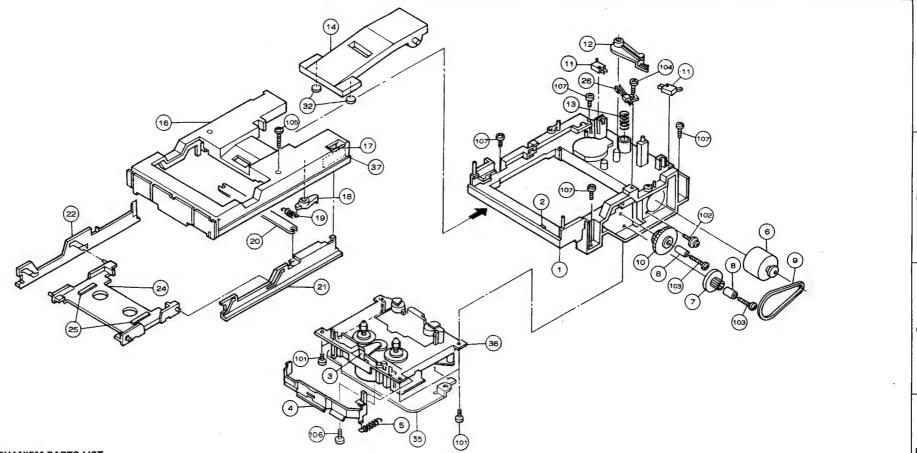
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nis-supplying.

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 CASSETTE MECHANISM EXPLODED VIEW

 1
 2
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 4
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GEN 2862 CASSETTE MECHANISM PARTS LIST

Ref. No.	Part No.	Part Name	Remarks	Q'ty	Re	f. No.	Part No.	Part Name	Remarks	Q'n
1	411 0987 718	Mech. Base		1		16	431 0295 307	Loader Frame		1
2	461 0581 012	Pad		1		17	461 0581 009	Pad		1
3	463 0663 004	Cassette Spring		1		18	424 0158 103	Stopper Cam		1
● 4	412 3082 309	Lever Plate Ass'y		1		19	463 0647 004	Stopper Cam Spring		1
5	463 0646 005	Lever Plate Spring		1		20	412 3084 200	Cam Plate		1
● 6	GEN 1162	Loading Motor Ass'y		1		21	424 0157 502	Slide Cam (R)		1
7	424 0130 008	Pulley Gear		1		22	424 0156 105	Slide Cam (L)		1
8	443 0999 004	Collar		2	● ★	23	GEN 1311	Cassette Tray Sub. Ass'y		1 ^S
9	423 0050 004	Belt		1		24	431 0296 306	Cassette Tray		1
10	424 0131 007	Gear .		1		25	461 0593 000	Tray Pad		2
11	212 4650 004	Leaf Switch		2	İ	26	212 6011 007	Leaf Switch		1,
12	424 0155 203	Clamper Cam	1	1	*	27	203 0288 007	1P Contact Ass'y		1
13	463 0644 007	Clamper Arm Spring		1		28	~	_		
14	433 0553 508			1	*	29	203 4508 000	3P PH Conn. Cord (Blue)		1
⊕ ★15	GEN 1161	Loader Frame Sub. Ass'y		18	*	30	203 4434 006	3P PH Conn. Cord (Red)		1

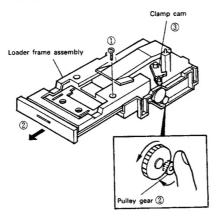
Re	f. No.	P	art No).	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks	Q'ty
*	31	203	4736	005	3P PH Conn. Cord (Yellow)		1	103	473 3808 009	Tapping Screw (1) 3×25		2
	32	461	0613	003	Pad (Round)		2	104	473 7505 007	Tapping Screw (P) 2.6×8		3
*	33	445	0033	005	Wire Clamp Band		1	105	473 7501 014	Tapping Screw (P) 3×14		1
	34				_			106	473 4001 009	Tapping Screw (S) 2.6×25	with s/washer	1
	35	412	9385	000	Protector Bracket	1	1	107	473 7002 018	Tapping Screw (S) 3×8		4
•	36	338	0175	005	Cassette Mechanism		1					i
	37	441	1621	100	Spacer		1					
	38		_		-		- 1 1					
*	39	002	0020	002	10P Flat Cable	L=300	1					
*	40	002	0019	000	7P Flat Cable	L=300	1					-
	41						1 11				1	
	42	1							1			
	SCREWS						(
	101	473	7500	015	Tapping Screw (P) 3×8		4		j			
	102	477	0262	019	Special Screw		1 1					

DISASSEMBLY PROCEDURE

(Assembly is performed in the reverse order.)

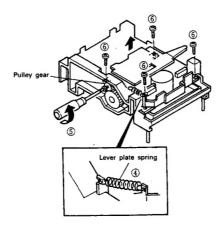
1. Removing the loader frame assembly

- 1 Remove the screws attached to the loader frame assembly.
- Turn the pulley gear in the direction of the arrow, then pull the loader frame assembly toward you.
- To install the loader frame assembly, the clamp cam must be in the position shown on the diagram.



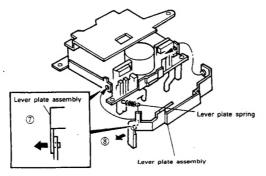
2. Removing the cassette mechanism

- Remove the lever plate spring.
- S Loosen the pulley gear's screw to the position shown in the diagram.
- (6) Remove the four screws attaching the cassette mechanism, then remove the mechanism in the direction of the arrow.



3. Removing the lever plate assembly

- Remove the lever plate spring.
- Remove the lever plate assembly in the direction of the arrow.



CASSETTE MECHANISM PARTS LIST

(Parts No.: 338 0175 005)

Ref. No.	Part No.	Part Name	Remarks	Q'ty
2	9DF 5115 99	Chassis Ass'y		15
r 2- 1	9DF 5170 49	Gear Ass'y		(1)
2- 4	9DF 6230 37	Reel Base (F) Ass'y		(1)
2- 5	9DF 6231 27	Reel Base (R) Ass'y		(1)
2- 8	9DF J111 17	Washer 1.7×0.25		(2)
2-11	9DU J12V 11	W. Poly Washer 2.1×0.25		(2)
	9DF 5137 22	Plate HD Ass'y		15
r 3- 4	9DF D45T 17	Head Base		(1)
3- 5	9DF G137 18	Screw		(1)
3- 7	9DF K21U 11	HB Spring		(1)
3- 8	9DF K26N 14	Spring		(1)
3- 9	9DF U15R 11	Rec/PB Head	}	(1)
3-10	9DF U192 11	Erase Head		(1)
3-11	9DWH55L 04A	RE/Head Wire Ass'y		(1)
3-12	9DWH63P 04	E/Head Wire Ass'y	ļ	(1)
4	9DF 5253 00	MTR Main Ass'y		15
5	9DF 5675 52	Control Unit Ass'y		15
r 5-13	9DA W13G00	Reel Sensor	SG-107F3	(1)
T 5-17	9DU E16E 11	Push Switch		(5)
8	9DF C52H 61	Cassette Spring		1
12	9DF D45G 21	Play Arm		1
14	9DF D45B 16	Cam Gear (3R)		1
15	9DF D44T 14	REC Sensor Lever		3
16	9DF D46L 11	PACK Sensor Lever		1
17	9DF D44V 12	METAL Sensor Lever		1
18	9DF F17W31	Main Belt	1	1
20	9DF J111 30	Poly Washer 2.6×0.25		2
23	9DF J111 14	Poly Washer 2.6×0.5		2
26	9DF K28R 12	Slide Spring		1
29	9DF R23S 12	Fly Wheel Ass'y		1
30	-	-		
31	9DF R20L 22	Pinch Roller Ass'y (R)		1
32	_	_		
36	9DU G12H14	Screw 2.6×8		1
39	9DU G13U 15	E Ring		2
40	9DU G20B 11	Screw		1
41	9DF 5642 80	MTR Reel Ass'y		1
42	9DF G156 11A		1	2
51	9DF 7652 63	Solenoide Ass'y		1
52	9DF L39H 12A	Iron Core		1
53	9DF L39K 12	Plunger	ļ	1

IOTE ON PARTS LIST

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- . When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "* is not illustrated in the exploded view.

ARNING.

Parts marked with this symbol Δ was have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

CASSETTE DECK SECTION CASSETTE MECHANISM Part No. : 338 0175 005 8 D Ε (A): MOLYKOTE × 5 DOW CORNING CO., LTD. B : SCREW LOCK THREE BOND CO., LTD

C₁: Electrolytic Cap. 12 μF/50V (Bipole) R: Wire Wound Resistor 1.5ohm/5W C₂: Electrolytic Cap. 4.7 μF/50V (Bipole) L: Choke Coil 0.75mH

- NOTE ON PARTS LIST

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- · Ordering part without stating its part number can not be supplied.
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WARNING:

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Parts marked with this symbol \triangle seem have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

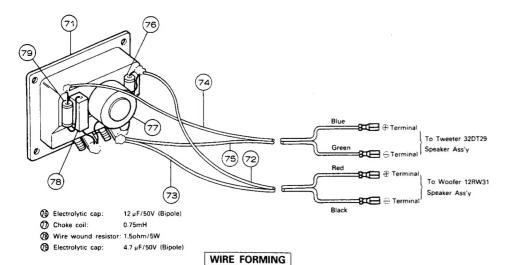
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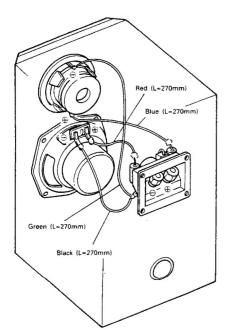
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D-F10

SPEAKER SYSTEM

NETWORK Ass'y (SCF 1000 110)





- Place so that the network assembly has the Red terminal (+) on the right side, then attach.
- ② For connections to the tweeter, connect the Blue lead to the (+) side (length = 270mm) and the Green lead (length = 270mm) to the (-) side.
- 3 For the connections to the woofer, connect the Red lead (length = 270 mm) to the (+) side and the Black lead (length = 270 mm) to the (-) side.